Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:		NEW ASSIGNMENT					
NATURE OF CONVEYANCE:			SECURITY AGREEMENT				
CONVEYING PARTY DATA							
N			ame	Execution Date			
Global Stone Corporat	ion			01/31/2005			
RECEIVING PARTY DATA							
Name:	Silver Point Finance, LLC						
Street Address:	Two Greenwich Plaza, 1st Floor						
	Greenwich						
	CONNECTICUT						
Postal Code:	06830						
PROPERTY NUMBERS Total: 1							
Property Type			Number				
Patent Number: 6113		61133	387		387		
Patent Number: 6113387 CORRESPONDENCE DATA 6							
Fax Number: (212)593-5955							
Fax Number: (212)593-5955 Correspondence will be sent via US Mail when the fax attempt is unsuccessful. Correspondence will be sent via US Mail when the fax attempt is unsuccessful. Phone: 2127562388							
Phone: 2127562388					¥.		
Email: daniel.angel@srz.com					CH CH		
Address Line 1:919 Third AvenueAddress Line 4:New York, NEW YORK 10022							
NAME OF SUBMITTER:			Daniel Angel, Esq.				
Total Attachments: 4 source=OGLEBAY7#page1.tif source=OGLEBAY7#page2.tif source=OGLEBAY7#page3.tif source=OGLEBAY7#page4.tif							

ASSIGNMENT FOR SECURITY

PATENTS

WHEREAS, GLOBAL STONE CORPORATION (the "<u>Assignor</u>"), an Ohio corporation, holds all right, title and interest in the letter patents, design patents and utility patents listed on the annexed Schedule A, which patents are issued or applied for in the United States Patent and Trademark Office (the "<u>Patents</u>");

WHEREAS, the Assignor has entered into a Security Agreement, dated January 31st, 2005 (as amended, restated or otherwise modified from time to time, the "<u>Security</u> <u>Agreement</u>"), in favor of Silver Point Finance, LLC, as collateral agent for certain agents and lenders (in such capacity, together with any successors and assigns, the "<u>Assignee</u>");

WHEREAS, pursuant to the Security Agreement, the Assignor has assigned to the Assignee, and granted to the Assignee for the benefit of the Agents and Lenders (as such terms are defined in the Security Agreement), a continuing security interest in all right, title and interest of the Assignor in, to and under the Patents and the applications and registrations thereof, and all proceeds thereof, including, without limitation, any and all causes of action which may exist by reason of infringement thereof and any and all damages arising from past, present and future violations thereof (the "<u>Collateral</u>"), to secure the payment, performance and observance of the Obligations (as defined in the Security Agreement);

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, the Assignor does hereby pledge, convey, sell, assign, transfer and set over unto the Assignee and grants to the Assignee for the benefit of the Agents and the Lenders a continuing security interest in the Collateral to secure the prompt payment, performance and observance of the Obligations.

The Assignor does hereby further acknowledge and affirm that the rights and remedies of the Assignee with respect to the Collateral are more fully set forth in the Security Agreement, the terms and provisions of which are hereby incorporated herein by reference as if fully set forth herein.

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IN WITNESS WHEREOF, the Grantor has caused this Assignment to be duly executed by its officer thereunto duly authorized as of Johnory 31, 2005.

GLOBAL STONE CORPORATION

١,

Boland By: Name:

Title:

Grant of Security Interest (Patents)

PATENT REEL: 015667 FRAME: 0827

CERTIFICATE OF ACKNOWLEDGMENT

STATE OF	
SS.:	· · ·
COUNTY OF	•
On this day of	2005, before me, the undersigned,
	, personally known to me or
moved to me on the basis of satisfactory ev	idence to be the individual whose name is subscribed
in the within instrument and acknowledged	to me that he/she executed the same in his/her
conacity and that by his/her signature on th	he instrument, the individual, or the person upon
behalf of which the individual acted, execut	ted the instrument.

NUL n [NOTARY SEAL]

MARCIA BURSTON NOTARY PUBLIC • STATE OF OHIO My commission expires March 3, 2008

Grant of Security Interest (Patents)

SCHEDULE A U.S. PATENT

PATENT TITLE	REG. NO.	
Method and Apparatus for Controlling Kiln	6,113,387	

9801607.3

PATENT REEL: 015667 FRAME: 0829

RECORDED: 02/10/2005