Docket No.: 1182.013/3213PTUS

Form PTO-1595 (Rev. 09/04)
OMB No. 0651-0027 (exp. 6/30/2005)

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Additional name(s) of conveying party(les) attached? Yes No	Street Address: Via Nazionale, 41						
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☐ Security Agreement ☐ Change of Name	City: Buttrio						
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4. Application or patent number(s):	document is being filed together with a new application.						
A. Patent Application No.(s)	B. Patent No.(s)						
10/520577							
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Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:						
Name: SAMPSON, Richard L.	7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00						
Internal Address: Sampson & Associates, P.C.	Authorized to be charged by credit card						
	 ☐ Authorized to be charged to deposit account ☐ Enclosed 						
Street Address: 50 Congress Street	☐ None required (government interest not affecting title)						
	8. Payment Information						
City: Boston	a. Credit Card Last 4 Numbers 3341						
State: MA Zip: 02109							
Phone Number: 617-557-2900	Expiration Date 08/06						
Fax Number: 617-557-0077	b. Deposit Account Number 50,0734						
Email Address: rsampson@sampsonlaw.com	Authorized User Name Richard L.Sampson						
9. Signature:	2/15/05						
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PATENT REEL: 015717 FRAME: 0085

UNITED STATES ASSIGNMENT FROM INVENTOR

In consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, the undersigned Assignors:

Brian W. BOTHAM, Andrea DE LUCA, Edi FAGGIANI, Alfredo POLONI, Nuredin KAPAJ

hereby sell, assign and transfer to Assignee:

DANIELI & C. OFFICINE MECCANICHE S.P.A. - Via Nazionale, 41 - 33042 Buttrio - Italy its successors, assigns and legal representatives, the entire right, title and interest for the United States and all foreign countries, in and to, and any and all improvements which are disclosed in

(a) Patent Number	PCT/EP2003/0074	39	da	ated <u>10 July 200</u> 3	3
(b) Application for Le	etters Patent Serial No	10 520577		1/07/05	

(c) Application for Letters Patent which has been executed by the undersigned concurrently herewith and entitled "A method and device for the evacuation of casting wastes"

and in and to said application and all divisional, continuing, substitute, renewal, reissue and all other applications for Letters Patent which have been or shall be filed in the United States and all other foreign countries on any of said improvements; and in and to all original and reissued patents which have been or shall be issued in the United States and all foreign countries on said improvements.

The Assignce may apply for and receive the Letters Patent in its own name. When requested by the Assignee or its successors, the undersigned will execute all other patent applications; proper oaths, assignments; powers of attorney, or other papers and communicate all facts known to it relating to the improvements and the history thereof; and generally do everything possible which the Assignee or its successors shall consider desirable for aiding in securing and maintaining proper patent protection for the improvements and for vesting title in the Assignee or its successors.

Assignor warrants that he/she has the full right to convey the rights and property described herein and no assignment, grant, mortgage or license or other agreement affecting such rights and property has been made to other by the undersigned.

Dated: 8 September, 2003

ASSIGNORS

By Brian W. BOTHAM

By Andrea DE LUCA

By Edi FAGGIANI

By Alfredo POLONI

By Nuredin KAPAJ_

The undersigned declares that he(she) was personally present and did see the above-named individual execute this Assignment of his(her) own free will for the purposes set forth herein.

PATENT REEL: 015717 FRAME: 0086

RECORDED: 02/15/2005