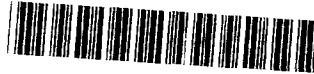


09-16-2004



To the Honorable Commissioner of Patents and

102838107

Original documents or copy thereof.

1. Name of conveying party(ies):

Ron Peterson (September 1, 2004)
Mark Maas (September 1, 2004)Additional name(s) of conveying party(ies) attached? __ Yes X No

3. Nature of conveyance:

X Assignment __ Merger
__ Security Agreement __ Change of Name
__ Other

Execution Date: See Above

2. Name and address of receiving party(ies):

Name: QX, Inc.

Address: 2705 West Highway 55
Hamel, Minnesota 55340Additional name(s) & address(es) attached? __ Yes X No22278 U.S. PTO
10/936422
090804

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: September 1, 2004

A. Patent Application No(s). Unknown

B. Patent No(s).

Title: DIE-CASTING SYSTEMS AND METHODS

Additional numbers attached? __ Yes X No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Tod A. Myrum
Address: Leffert Jay & Polglaze, P.A.
P.O. Box 581009
Minneapolis, MN 55458-10096. Total number of applications and patents involved: 17. Total fee (37 CFR §3.41): \$ 40.00

X Enclosed
__ Authorized to be charged to deposit account

8. Please charge any additional fees or credit any overpayments to Deposit account number: 501373

DO NOT USE THIS SPACE

9. Statement and signature.

*To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is an original or a true copy of the original document.*Tod A. Myrum Reg. No. 42,922
Name of Person Signing
Signature09-08-04
DateTotal number of pages including cover sheet, attachments, and document(s): 4

Mail documents to be recorded with required cover sheet information to:

Commissioner for Patents

P.O. Box 1450

Alexandria, Virginia 22313-1450

09/15/2004 ECOOPER 00000096 10936422

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ASSIGNMENT

WHEREAS, we, Ron Peterson, residing at 10540 64th Lane NE, Albertville, Minnesota, 55301, and Mark Maas, residing at 1000 Ensley Avenue #57, Northfield, Minnesota, 55057 made certain new and useful inventions and improvements for which we executed an application for Letters Patent of the United States herewith, and which is entitled DIE-CASTING SYSTEMS AND METHODS .

AND WHEREAS, QX, Inc., a corporation organized and existing under and by virtue of the laws of the State of Minnesota, and having an office and place of business at 2705 West Highway 55, Hamel, Minnesota, 55340, (hereinafter "Assignee") is desirous of acquiring the entire right, title and interest in and to said inventions, improvements and application and in and to the Letters Patent to be obtained therefor;

NOW, THEREFORE, to all whom it may concern, be it known that for good and valuable consideration, the receipt and sufficiency whereof is hereby acknowledged, we have sold, assigned, and transferred, and by these presents do sell, assign and transfer unto said Assignee, its successors or assigns, the entire right, title and interest for all countries in and to all inventions and improvements disclosed in the aforesaid application, and in and to the said application, all divisions, continuations, continuations-in-part, or renewals thereof, all Letters Patent which may be granted therefrom, and all reissues or extensions of such patents, and in and to any and all applications which have been or shall be filed in any foreign countries for Letters Patent on the said inventions and improvements, including an assignment of all rights under the provisions of the International Convention, and all Letters Patent of foreign countries which may be granted therefrom; and we do hereby authorize and request the Commissioner of Patents and Trademarks to issue any and all United States Letters Patent for the aforesaid inventions and improvements to the said Assignee as the assignee of the entire right, title and interest in and to the same, for the use of the said Assignee, its successors and assigns.

AND, for the consideration aforesaid, we do hereby agree that we and our respective executors and legal representatives will make, execute and deliver any and all other instruments in writing including any and all further application papers, affidavits, assignments and other documents, and will communicate to said Assignee, its successors and representatives all facts known to us relating to said improvements and the history thereof and will testify in all legal proceedings and generally do all things which may be necessary or desirable more effectually to secure to and vest in said Assignee, its successors or assigns the entire right, title and interest in and to the said improvements, inventions, applications, Letters Patent, rights, titles, benefits, privileges and advantages hereby sold, assigned and conveyed, or intended so to be.

AND, furthermore we covenant and agree with said Assignee, its successors and assigns, that no assignment, grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been made to others by me/us and that full right to convey the same as herein expressed is possessed by us.

IN TESTIMONY WHEREOF, I have hereunto set my hand this 1 day of Sept, 2004.

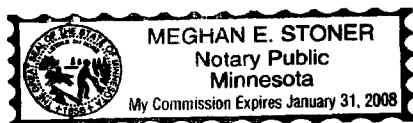
Ron Peterson

Ron Peterson

STATE OF MINNESOTA)
)ss.
COUNTY OF HENNEPIN)

On this 1 day of SEPTEMBER, 2004 before me personally appeared Ron Peterson to me known and known to me to be the person described in and who executed the foregoing instrument, and he duly acknowledged to me that he executed the same for the uses and purposes therein set forth.

[SEAL]



Meghan E. Stoner
Notary Public

IN TESTIMONY WHEREOF, I have hereunto set my hand this 1 day of September, 2004.

Mark Maas

STATE OF MINNESOTA)
)ss.
COUNTY OF HENNEPIN)

On this 1 day of September, 2004 before me personally appeared Mark Maas to me known and known to me to be the person described in and who executed the foregoing instrument, and he duly acknowledged to me that he executed the same for the uses and purposes therein set forth.

[SEAL]



Myron E. Stone
Notary Public