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HEET

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102857546

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To the Director of the United State:

he attached original documents or copy thereof.

1. Name of conveying party(ies):

Manoj V. Bhide

2. Name and address of receiving party(ies):

Name: Sunoco, Inc. (R&M)

Internal Address:

Street Address: 1801 Market Street

City: Philadelphia State: PA ZIP: 19103

Additional names(s) of conveying party(ies) Yes No

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:

- Assignment Merger
- Security Agreement Change of Name
- Other

Execution Date: 5 April 2004

4. Application number(s) or patent numbers(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent Application No.(s)

10/820,395

B. Patent No.(s)

Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Customer Number 041068

Internal Address: Karen P. Crowley

Buchanan Ingersoll PC

Street Address: 1835 Market Street, 14th Floor

City: Philadelphia State: PA ZIP: 19103

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41):.....\$ 40.00

- Enclosed - Any excess or insufficiency should be credited or debited to deposit account (Check previously submitted)
- Authorized to be charged to deposit account

8. Deposit account number:

50-2194

(Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Karen P. Crowley Reg. No. 52,166

Karen P. Crowley

6 October 2004

Name of Person Signing

Signature

Date

Total number of pages including cover sheet, attachments, and document: 4

Mail documents to be recorded with required cover sheet information to:

Mail Stop Assignment with Recordation Services

Director of the United States Patent and Trademark Office, P.O. Box 1450, Alexandria, VA 22313-1450

ASSIGNMENT

WHEREAS, I, Manoj V. Bhide of the United States, whose post office address is 1578 Spring Meadow Lane, Boothwyn, PA 19061, has invented and owns a certain invention entitled

CALCIUM CHLORIDE PURIFICATION

for which an application for Letters Patent of the United States has been executed on even date herewith; and

WHEREAS, SUNOCO, INC. (R&M), a corporation organized and existing under the laws of the Commonwealth of Pennsylvania and having a place of business at 1801 Market Street, Philadelphia, Pennsylvania 19103-1699 (hereinafter referred to as ASSIGNEE), is desirous of acquiring the entire interest in, to and under said invention and in, to and under Letters Patent or similar legal protection to be obtained therefor in the United States and in any and all foreign countries.

NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN, be it known that in consideration of the payment by ASSIGNEE to me of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration, I hereby sell, assign and transfer to ASSIGNEE the full and exclusive right, title and interest to said invention in the United States and its territorial possessions and in all foreign countries and to all Letters Patent or similar legal protection in the United States and its territorial possessions and in any and all foreign countries to be obtained for said invention by said application or any continuation, divisional, renewal, substitute or reissue thereof or any legal equivalent thereof in a foreign country for the full term or terms for which the same may be granted.

I HEREBY COVENANT that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment and sale; and

