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Steven R. Gray			
	Internal Address:		
Execution Date(s) 11/04/2004	Street Address: 10200 Bellaire Boulevard		
Additional name(s) of conveying party(ies) attached? Yes No	)		
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A. Patent Application No.(s) 10/875,261	B. Patent No.(s)		
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10/875,261  Additional numbers att  5. Name and address to whom correspondence	ached? Yes No  6. Total number of applications and patents involved:  1		
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> **PATENT REEL: 015992 FRAME: 0714**

## ASSIGNMENT

Whereas, I, Steven R. Gray, of Douglas County, Highlands Ranch, Colorado, have invented ALUM PELLETS for which I have made application for Letters Patent of the United States; and Whereas, HALLIBURTON ENERGY SERVICES, INC., a Delaware Corporation, having a place of business at 10200 Bellaire Boulevard, Houston, Texas 77072 is desirous of acquiring an interest therein;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, I/We, by these presents do sell, assign and transfer and convey unto HALLIBURTON ENERGY SERVICES, INC., its successors and assigns, the full and exclusive right, for the United States of America and its territorial possessions and for any and all foreign countries, in and to the said invention, described in the Patent Application serial number 10/875,261 filed on June 24, 2004, and any divisional, continuing or reissue application based on the present application preparatory to obtaining Letters Patent of the United States therefor; said invention, application and any and all Letters Patent issuing therefor to be held and enjoyed by HALLIBURTON ENERGY SERVICES, INC., for its own use and behoof, and for its legal representatives, successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me and had this assignment and sale not been made.

And I do further agree to sign all papers, make all rightful oaths and do all requisite acts for the filing of any disclaimer or for the filing and assignment of any divisional, continuing or reissue application or applications for patent based on the present application, as well as for any other U.S. or foreign application for patent which relates to the said invention.

And I do further agree to communicate to HALLIBURTON ENERGY SERVICES, INC., its successors, assign or other legal representatives, such facts relating to the invention disclosed in the present application or Letters Patent issuing thereon as may be known to me, and to testify as to such facts in any interference or other litigation.

PATENT REEL: 015992 FRAME: 0715

Executed thisday of_	November, 2004, at Denver, Denver County, Colorado
U.S.A.	Stallhay
	Steven R. Gray
STATE OF COLORADO COUNTY OF DENVER	) ) ss )
	said Steven R. Gray and acknowledged the foregoing instrument day of November, 2004.
Seal	(Notary)

My Commission Expires: 12.204

**RECORDED: 11/15/2004** 

PATENT REEL: 015992 FRAME: 0716