

12-15-2004

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To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

**1. Name of conveying party(ies)/Execution Date(s):**

Daniel Martin Cabanaw  
David M. Beneteau

Execution Date(s) 11/22/04 & 11/22/04

Additional name(s) of conveying party(ies) attached? ☐ Yes ☒ No

**3. Nature of conveyance:**

- ☒ Assignment ☐ Merger  
☐ Security Agreement ☐ Change of Name  
☐ Government Interest Assignment  
☐ Executive Order 9424, Confirmatory License  
☐ Other \_\_\_\_\_

**2. Name and address of receiving party(ies)**

Name: Doben Limited

Internal Address: \_\_\_\_\_

Street Address: 415 Morton Drive

City: Windsor

State: Ontario

Country: Canada Zip: N9J 3T8

Additional name(s) & address(es) attached? ☐ Yes ☒ No

**4. Application or patent number(s):**

☒ This document is being filed together with a new application.

A. Patent Application No.(s)

B. Patent No.(s)

Additional numbers attached? ☐ Yes ☐ No

**5. Name and address to whom correspondence concerning document should be mailed:**

Name: William S. Gottschalk

Internal Address: Carlson, Gaskey & Olds, P.C.

Street Address: 400 W. Maple Rd., Ste. 350

City: Birmingham

State: MI Zip: 48009

Phone Number: 248-988-8360

Fax Number: 248-988-8363

Email Address: \_\_\_\_\_

**6. Total number of applications and patents involved:**

1

**7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00**

- ☐ Authorized to be charged by credit card  
☐ Authorized to be charged to deposit account  
☒ Enclosed  
☐ None required (government interest not affecting title)

**8. Payment Information**

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**9. Signature:**

Signature

William S. Gottschalk

Name of Person Signing

Total number of pages including cover sheet, attachments, and documents:

3

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PATENT  
REEL: 016067 FRAME: 0259

**ASSIGNMENT**  
**(Joint Inventors)**

WHEREAS, We, **Daniel Martin Cabanaw and David M. Beneteau**, (hereinafter referred to as Assignors), residing respectively at **217 Brien Ave. W., Essex, Ontario, Canada N8M 1N3 and 3705 Concession 3N, Amherstburg, Ontario, Canada N9V 2Y9**, have invented new and useful improvements in:

**RESISTANCE WELDING FASTENER ELECTRODE AND  
MONITOR AND METHOD OF USING SAME**

Which is set forth in this application claiming the benefit of United States Provisional Application Serial Number 60/538,054 and is a Continuation-In-Part application, which claims the benefit of United States Continuation Application Serial Number 10/360,237, filed on February 6, 2003, which claims the benefit of Application Serial Number 09/902,378 filed on July 10, 2001, now issued as Patent Number 6,576,859 on June 10, 2003 executed on even date herewith:

AND WHEREAS, **Doben Limited**, (hereinafter referred to as Assignee), of **415 Morton Drive, Windsor, Ontario, Canada N9J 3T8**, is desirous of acquiring the entire right, title and interest in and to said invention and said Letters Patent of the United States, and in and to any Letters Patent or Patents, United States or foreign, to be obtained therefor and thereon:

NOW, THEREFORE, be it known by all whom it may concern, that for and in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged, the Assignors have assigned, sold and set over, and by these presents assign, sell and set over unto the Assignee, its successors, legal representatives and assigns, for the territory of the United States of America and all foreign countries, the entire right, title and interest in and to said invention, said application for Letters Patent, including the right to file foreign patent applications corresponding to said application, and the right to claim the priority date of said United States patent application and any legal equivalents thereof, and any and all Letters Patent or Patents in the United States of America and all foreign countries which may be granted therefor and thereon, and to any and all divisions, continuations, and continuations-in-part of said application, or re-issues or extensions of said Letters Patent or Patents prepared and executed by Assignors on even date herewith, the same to be held and enjoyed by the Assignee, as fully and entirely as the same would have been held by the Assignors had this Assignment and sale not been made.

AND the Assignors hereby covenant and agree that the Assignors will at any time upon the request and at the expense of the Assignee execute and deliver any and all papers and do all lawful acts that may be necessary or desirable to perfect the title to said invention and to obtain Letters Patent therefor, and the Assignors hereby authorize and request the Commissioner of Patents to issue said Letters Patent to the said Assignee in accordance with this Agreement.

Dated:

Nov 22/04

Daniel Martin Cabanaw  
Daniel Martin Cabanaw

Dated:

Nov 22, 2004

David M. Beneteau  
David M. Beneteau

Please address all correspondence and telephone calls and, upon recordation, please return this document to:

William S. Gottschalk  
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