

12/27/04

01-12-2005

Form PTO-1595 (Rev. 09/04)
OMB No. 0651-0027 (exp. 6/30/2005)

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To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies)/Execution Date(s):

Sudhir R. Brahmhatt

Execution Date(s) 12/24/2004

Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)

Name: ALIG Services LLC

Internal Address: _____

Street Address: 3 Great Valley Parkway

City: Malvern

State: Pennsylvania

Country: US

Zip: 19355

Additional name(s) & address(es) attached? Yes No

3. Nature of conveyance:

- Assignment Merger
- Security Agreement Change of Name
- Government Interest Assignment
- Executive Order 9424, Confirmatory License
- Other _____

4. Application or patent number(s):

This document is being filed together with a new application.

A. Patent Application No.(s)

B. Patent No.(s)

Additional numbers attached? Yes No

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5. Name and address to whom correspondence concerning document should be mailed:

Name: William H. Eilberg

Internal Address: _____

Street Address: Three Bala Plaza

Suite 501 West

City: Bala Cynwyd

State: PA

Zip: 19004

Phone Number: 215-885-4600

Fax Number: 215-885-4603

Email Address: whe@eilberg.com

6. Total number of applications and patents involved:

1

7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00

- Authorized to be charged by credit card
- Authorized to be charged to deposit account
- Enclosed
- None required (government interest not affecting title)

8. Payment Information

a. Credit Card Last 4 Numbers 2512

Expiration Date 3/2005

b. Deposit Account Number _____

Authorized User Name _____

9. Signature:

William H. Eilberg
Signature

12/27/2004

Date

William H. Eilberg

Name of Person Signing

Total number of pages including cover sheet, attachments, and documents:

3

Documents to be recorded (including cover sheet) should be faxed to (703) 306-5995, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

ASSIGNMENT

WHEREAS Sudhir R. Brahmhatt, a citizen of the United States, residing at 1700 Countrytop Court, Glencoe, Missouri 63038, hereinafter referred to as the undersigned, is the sole inventor of the invention entitled REGENERATION OF ADSORPTION BEDS USING HEATED NITROGEN, for which on the date set forth below, the undersigned executed an application for United States Letters Patent, and

WHEREAS ALIG Services LLC, a limited liability company organized under the laws of Delaware, having a place of business at 3 Great Valley Parkway, Malvern, Pennsylvania 19355, hereinafter referred to as the assignee, is desirous of acquiring the entire right, title and interest in said invention, said application and all letters patent issuing for said invention,

NOW THEREFORE, in consideration of One Dollar (\$1.00) and of other good and valuable consideration, receipt of which is acknowledged by the undersigned, the undersigned, intending to be legally bound, does hereby sell, assign and transfer to the assignee and assignee's legal representatives the entire right, title and interest, for the United States of America, its territories and possessions, and for all foreign countries, in said invention, said patent application and all divisions, continuations, and continuations-in-part thereof, and in all letters patent, including all reissues, reexaminations, and/or extensions thereof, issuing for said invention, and in all rights of priority which may be claimed from any U.S. or foreign patent application relating to said invention.

It is agreed that the undersigned shall be legally bound, upon request of the assignee, to supply all information and evidence relating to the making and practice of said invention, to testify in any legal proceeding

relating thereto, to execute all instruments, take all lawful oaths, and do all acts necessary or required to be done for the procurement, maintenance, enforcement, or defense of Letters Patent(s) for said invention, without charge to the undersigned but at the cost and expense of the assignee, and to execute all instruments necessary to carry out the intent of this instrument.

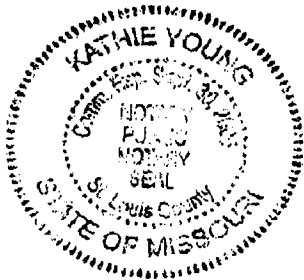
The rights and property herein conveyed by the undersigned are free and clear of any encumbrance.

The undersigned hereby requests the Commissioner of Patents and Trademarks, and duly empowered officials in any foreign country, to issue Letters Patent in the United States and foreign countries, respectively, for said invention, in the name of the assignee.

S. R. Brahmhatt
Sudhir R. Brahmhatt

On this 24th day of December, 2004, before me personally appeared Sudhir R. Brahmhatt, to me known to be the person described in and who executed the foregoing instrument and acknowledged that he executed the same for the purposes therein contained.

Witness my hand and notarial seal the day and year immediately above written.



Kathie Young
Notary Public