01-21-2005 12 (21) Y 01-21-2005 10 Prorm PTO-1895 (Rev. 09/04) OMB No. 4051-0027 (exp. 6/30/2005) ATEN B RECORDATION 2922849 D/4

U.S. DEPARTMENT OF COMMERCE nited States Patent and Trademark Office

PATENTS ONL.			
To the Director of the U.S. Patent and Trademark Office: Please	se record the attached documents or the new address(es) below.		
1. Name of conveying party(ies)/Execution Date(s):			
Dresdner Bank AG, New York and Cayman Branches, as Agent	Name: AmSouth Bank, as Agent		
	Internal Address: AST - 6th Floor		
Execution Date(s) September 27, 2004 Additional name(s) of conveying party(ies) attached? Yes No. 3. Nature of conveyance:	Street Address: 1900 5th Avenue North		
✓ Assignment Merger	City: Birmingham		
Security Agreement Change of Name	State: Alabama		
Government Interest Assignment Executive Order 9424, Confirmatory License	Country: USA Zip: 35203		
Other	Additional name(s) & address(es) attached? Yes		
4. Application or patent number(s):	document is being filed together with a new application		
A. Patent Application No.(s)	B. Patent No.(s)		
	Please see Schedule A attached		
Additional numbers at	│ tached? ✓ Yes No		
5. Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved:		
Name: Vincenzo Paparo, Esq.	7. Total fee (37 CFR 1.21(h) & 3.41) \$		
Internal Address:	Authorized to be charged by credit card		
	✓ Authorized to be charged by credit card		
Street Address: Proskauer Rose LLP	Enclosed		
1585 Broadway - 22nd Floor	None required (government interest not affecting ti		
City: New York	8. Payment Information		
State: New York Zip: 10036	a. Credit Card Last 4 Numbers		
Phone Number: (212) 969-3125	Expiration Date		
Fax Number: (212) 969-2900	b. Deposit Account Number 16-2500 Authorized User Name		
Email Address: vpaparo@proskauer.com			
9. Signature:	December 24, 2004		
Signature	December 21, 2004 Date		
Vincenzo Paparo	Total number of pages including cover 3		
Name of Person Signing	sheet, attachments, and documents:		

Documents to be recorded (including cover sheet) should be faxed to (703) 306-5995, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

01/19/2005 STOH11 00000080 162500 6138773 01 FC:8021 600.00 DA



Patents

<u>Description</u>	Number	<u>Issue Date</u>
Foundry Deceleration Apparatus	6138773	October 31, 2000
Hand Held Apparatus for Fracturing Risers from Castings	6364032	April 2, 2002
Sand Distribution Apparatus for Use in Foundry Operation	6179171	January 31, 2001
Sand Gate for Use in a Sand Distribution Apparatus	6318447	November 20, 2001
San Level Sensing and Distribution Apparatus	6302158	October 16, 2001
Mold Handling Apparatus	6216767	April 17, 2001
Apparatus for Handling Foundry Molds	6457511	October 1, 2002
Belt Shifting Idler Pulley for Reciprocating an Abrasive Belt	5830046	November 3, 1998
Air Flotation and Locking Material Handling Apparatus and Method of Use	6309289	October 30, 2001
Method for Compacting Molding Sand	6457510	October 1, 2002
Autonomous Control Method and Process for an Investment Casting Shell	6453210	September 17, 2002
Mold Riding Shot Blocker	6520243	February 18, 2003
Grapple Impactor	5626457	May 6, 1997
Shaking Apparatus	4850421	July 25, 1989
Thermal Reclamation Method	5271450	December 21, 1993
Incineration Apparatus	5452669	September 26, 1995

ASSIGNMENT OF SECURITY INTEREST AND LIEN

WHEREAS, each Action Machinery Company of Alabama, Inc., Airlock Manufacturing Company, Inc., Dixie Pattern & Tooling Corp., Industrial and Heating and Finishing Company, Inc., Planet Corporation, Precision Equipment Company, Inc., and Richards Engineering, Inc., each an Alabama corporation, as the Conveying Parties, assigned and granted to Dresdner Bank AG, New York and Grand Cayman Branches, as Agent pursuant to that certain Amended and Restated Credit Agreement dated as of March 8, 2002, as amended (the "Credit Agreement"), as the Receiving Party, ("Assignor"), a security interest in all right, title and interest in and to the Patents identified on the annexed schedule as recorded in the U.S. Patent and Trademark Office on September 30, 2003 under Reel/Frame No. 014580/0043; and

WHEREAS, pursuant to the resignation of Assignor from its position as the Agent under the Credit Agreement and the appointment of AmSouth Bank, as the new Agent under the Credit Agreement ("Assignee"), Assignor now assigns to Assignee the security interest in and lien upon the Patents and the applications, registrations and all proceeds thereon.

IN WITNESS WHEREOF, Assignor has caused this assignment to be fully executed by its officer thereunto duly authorized as of the 27th day of September, 2004.

DRESDNER BANK AG, NEW YORK AND GRAND CAYMAN BRANCHES, as Agent

David M. Kerr

Vice President

George Moy

Vice President

STATE OF NEW YORK)

) 55/

COUNTY OF NEW YORK)

On this 27^{44} day of September, 2004, before me personally appeared David M. Kerr and George Moy, to me known, who, being by me duly sworn, did depose and say that they are both Vice Presidents of Dresdner Bank AG, New York and Grand Cayman Branches ("Bank"), described in and which executed the foregoing instrument; and that he is authorized to execute said document on the Bank's behalf.

Notary Public

Herta Mathewson
Notary Public, State of New York
No. 01MA6101847
Qualified in County of New York
Commission Expires 11/17/20

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RECORDED: 12/21/2004

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PATENT REEL: 016172 FRAME: 0440