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To the Director of the U.S. Patent and Tr.

ments or the new address(es) below.

1. Name of conveying party(ies)/Execution Date(s):
Hyun-taek O (11/11/2004), Tae-bin AHN (11/11/2004), Jung-tae PARK (11/11/2004), and Keon-hoon YOO (11/11/2004)
Execution Date(s): in parentheses after inventor name
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies)
Name: LG Chem, Ltd.
Internal Address: _____
Street Address: _____
LG Twin Towers, East Tower
20, Yeouido-dong, Yeongdeungpo-gu
City: Seoul
State: _____
Country: Korea, Republic of Zip: 150-721
Additional name(s) & address(es) attached? Yes No

3. Nature of Conveyance:
 Assignment Merger
 Security Agreement Change of Name
 Government Interest Assignment
 Executive Order 9424, Confirmatory License
 Other _____

4. Application or patent number(s): This document is being filed together with a new application.
A. Patent Application No.(s)
NEW
B. Patent No.(s)
Additional numbers attached? Yes No

5. Name and address to whom correspondence concerning document should be mailed:
Name: James T. Eller, Jr.
BIRCH, STEWART, KOLASCH & BIRCH,
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6. Total number of applications and patents involved: 1
7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00
 Authorized to be charged by credit card
 Authorized to be charged to deposit account
 Enclosed
 None required (government interest not affecting title)

8. Payment Information
a. Credit Card Last 4 Numbers _____
Expiration Date _____
b. Deposit Account Number _____
Authorized User Name _____

9. Signature:
James T. Eller, Jr. Signature
Date: December 3, 2004
Name of Person Signing: James T. Eller, Jr. - 39,538
Total number of pages including cover sheet, attachments, and documents: 3

JTE/smt

BIRCH, STEWART, KOLASCH & BIRCH, LLPUNITED STATES PATENT RIGHTS, OR
UNITED STATES PLUS ALL FOREIGN PATENT RIGHTS**ASSIGNMENT**Application No. NEWFiled 12-03-04**Insert Name(s)
of Inventor(s)*******(Given Name FAMILY NAME (ALL CAPS))*****

WHEREAS, Hyun-taek O ; Tae-bin AHN
Jung-tae PARK ; Keon-hoon YOO

(hereinafter designated as the undersigned) has (have) invented certain new and useful improvements in

**Insert Title
of Invention**

GRAFT COPOLYMER LATEX AND METHOD FOR PREPARING DRIED POWDER THEREOF

for which an application for Letters Patent of the United States of America has been executed by the undersigned (except in the case of a provisional application).

**Insert Date
of Signing of
Application**on November 11, 2004 ; and**Insert Name
of Assignee**WHEREAS, LG Chem, Ltd.**Insert Address
of Assignee**LG Twin Towers, East Tower 20, Yeouido-dong, Yeongdeungpo-gu
of Seoul 150-721 Republic of Korea

its heirs, successors, legal representatives and assigns (hereinafter designated as the Assignee) is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent(s) that may be granted therefor in the United States of America and

CHECK BOX
IF APPROPRIATE in any foreign countries.

NOW, THEREFORE, in consideration of the sum of Ten Dollars (\$10.00) to the undersigned in hand paid, the receipt of which is hereby acknowledged, and other good and valuable consideration, the undersigned has (have) sold, assigned and transferred, and by these presents does sell, assign and transfer unto said Assignee the full and exclusive right to the said invention in the United States of America, its territories, dependencies and possessions and the entire right, title and interest in and to any and all Letters Patent(s) which may be granted therefor in the United States of America, its territories, dependencies and possessions, and if the box above is designated, in any and all foreign countries;

and to any and all divisions, reissues, continuations, conversions and extensions thereof for the full term or terms for which the same may be granted.



The undersigned agree(s) to execute all papers necessary in connection with this application and any continuing, divisional, conversion or reissue applications thereof and also to execute separate assignments in connection with such applications as the Assignee may deem necessary or expedient.

The undersigned agree (s) to execute all papers necessary in connection with any interference which may be declared concerning this application or continuation, division, conversion or reissue thereof or Letter Patent(s) or reissue patent issued thereon and to cooperate with the Assignee in every way possible in obtaining and producing evidence and proceeding with such interference.

The undersigned agree(s) to execute all papers and documents and to perform any act which may be necessary in connection with claims or provisions of the International Convention for the Protection of Industrial Property or similar agreements.

The undersigned agree(s) to perform all affirmative acts which may be necessary to obtain a grant of a valid United States of America patent(s) or a grant of a valid United States of America and any foreign patent(s) to the Assignee and to vest all rights therein hereby conveyed to said Assignee as fully and entirely as the same would have been held by the undersigned if this Assignment and sale had not been made.

The undersigned hereby authorize(s) and request(s) the Patent and Trademark Office Officials in the United States of America and in any foreign countries to issue any and all Letters Patents resulting from said application or any continuing, divisional conversion or reissue applications thereof to the said Assignee, as Assignee of the entire interest, and hereby covenants that he has (they have) the full right to convey the entire interest herein assigned, and that he has (they have) not executed, and will not execute, any agreement in conflict herewith.

The undersigned hereby grant(s) the law firm of Birch, Stewart, Kolasch & Birch, LLP the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the U.S. Patent and Trademark Office for recordation of this document.

The undersigned hereby covenant(s) that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment.

In witness whereof, executed by the undersigned on the date(s) opposite the undersigned name(s).

Date 11. 11. 2004 Name of Inventor Hyun-taek O
 (signature) Hyun-taek O

Date 11.11.2004 Name of Inventor Taebin Ahn
 (signature) Tae-bin AHN

Date 11. 11. 2004 Name of Inventor Park Ta
 (signature) Jung-tae PARK

Date 11. 11. 2004 Name of Inventor Keon-hoon Yoo
 (signature) Keon-hoon YOO

Date _____ Name of Inventor _____
 (signature)

Date _____ Name of Inventor _____
 (signature)



PATENT