FORM PTO-1595 1-31-92 U.S. DEPARTMENT OF COMMERCE RECORDATION FORM COVER SHEET Pains and Trademark Office		
PATENTS ONLY		
TO: ASSIGNMENT DIVISION - U.S. PATENT AND TRADEMARK OFFICE SENT VIA FACSIMILE TO 703-306-5995		
Please record the attached document.		
Name of conveying party(ies):     Elisabeth Wenzel	Name and address of receiving party(ies):     Alcan BDW GmbH & Co. KG	
Nature of Conveyance:  X Assignment _ Merger	Address: Im Wiegenfeld 10 85570 Markt Schwaben, Germany	
_Socurity Agreement _ Change of Name  _Other: Execution Date: <u>Lime 23, 2005</u>	Additional name(s) & address(es) attached?Yes _X_No	
4. Application number(s) or patent number(s):  A. Patent Application No.(s) 10/489,577 Filed: 1/24/2005	B. Patent No.(s)	
Additional numbers attached? _ Yes X No		
Name and address of party to whom correspondence concerning document should be mailed:  Mark A. Ussai	6. Total number of applications and patents involved: 1	
Michael Best & Friedrich LLP 100 East Wisconsin Avenue Suite 3300 Milwaukee, WI 53202-4108		
Phone: 610.798.2179		
	7. Total fee (37 CFR 3.41):\$ 40.00	
	Enclosed	
	X Charge to Deposit Account	
	8. Deposit account number: 13 <u>-3080</u>	
DO NOT USE THIS SPACE		
9. Statement and signature.		
To the best of my knowledge and helief, the foregoing information is true and correct and any attached copy is a true copy of the original document.  Mark A. Ussai (Reg. No. 42,195)  Name of Person Signing  August 8, 2005  Signature  Date		
Attorney File <u>016382-9009</u> Total number of pages including cover sheet, attachments, and document: 2		
OMB No. 0651-0011 (exp. 4/94)		

cc: Docketing

PATENT REEL: 016617 FRAME: 0923

## ASSIGNMENT FOR US PATENT APPLICATION

WHEREAS, the undersigned inventors, Jürgen Wüst of Franz-Xaver-Stahl Str. 23, 85435 Erding, Germany, Klaus Währlsch of Farrenbroich 52, 45327 Essen, Germany, Dieter Auer of Heilmaierstr. 19, 85570 Markt Schwahen, Germany, Elisabeth Weazel of Kerner Str. 2, 75433 Maulbronn, Germany and Christophe Bagnoud, Rue de la Villa 4, 3960 Sierre, Switzerland (hereinafter referred to as "the Assignors") have invented certain new and useful improvements in METHOD FOR CONTROLLING A VACUUM VALVE OF A VACUUM DIE CASTING APPARATUS AND A VACUUM DIE CASTING APPARATUS, for which U.S Patent Application No. 10/489,577 has been filed, and

WHEREAS, Alcan BDW GmbH & Co. KG, a corporation duly organized under and pursuant to the laws of Germany, and having a principal place of business at Im Wiegenfeld 10, 85570 Markt Schwaben, Germany (hereinafter referred to as "the Assignee") is desirous of acquiring the entire right, title and interest of the Assignors in and to said improvements, the entire right, title and interest of the Assignors in and to any US patent applications based upon said improvements, and in and to any Patent(s) of the United States, to be obtained therefor and thereon;

NOW, THEREFORE, for good and valuable consideration, the receipt of which is hereby acknowledged, the Assignors have sold, assigned, transferred, and set over, does hereby sell, assign, transfer, and set over, unto the Assignee, its successors, legal representatives, and assigns, the entire right, title, and interest of the Assignors in and to the above-mentioned improvements, the entire right, title and interest of the Assignors in and to any US patent applications and any and all Patent of the United States of America that may be granted therefor and thereon, and in and to any and all applications claiming priority to said applications, divisions, continuations, and continuations-in-part of said applications, and reissues and extensions of said Patents, and all rights under the International Convention for the Protection of Industrial Property, the same to be held and enjoyed by the Assignee, for its own use and behalf and the use and behalf of its successors, legal representatives, and assigns, to the full end of the term or terms for which Patents may be granted as fully and entirely as the same would have been held and enjoyed by the Assignors had this sale and assignment not been made;

AND the Assignors hereby request the Commissioner of Patents and Trademarks to issue any and all said Patent(s) of the United States to the Assignee as the assignee of said improvements, the Patent(s) to be issued for the sole use and behalf of the Assignee, its successors, legal representatives, and assigns.

Date:	Jürgen Wüst
Date:	Klaus Währisch
Date:	Dieter Auer
Date: <u>23.06.2005</u>	Elisabeth Wenzel
Date:	Christophe Bagnoud

PATENT REEL: 016617 FRAME: 0924