

GP-304814, Page 1

**General Motors Corporation
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P.O. Box 300
Detroit, MI 48265-3000**

27-SEP-05

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Enclosed for recording is Assignment documentation for the following patent application:

- Attorney Docket No. GP-304814
- (1) Assignor/Inventors: GARY A. KRUGER
CHONGMIN KIM
RICHARD H. HAMMAR
- (2) Assignee: GM GLOBAL TECHNOLOGY OPERATIONS, INC.
DETROIT, MI
- (3) Assignment of patent application
- (4) Application number: 11/215393 filed August 30, 2005
If blank, this documentation is filed together with the patent application.
- (5) Address correspondence to: KATHRYN A MARRA
General Motors Corporation
Legal Staff
Mail Code 482-C23-B21
P.O. Box 300
Detroit, MI 48265-3000
- (6) Number of applications: 1
Total Fee: 40.00
- (7) Date documentation executed: August 10, 2005; August 15, 2005; and August 5, 2005
- (8) Not applicable
- (9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title: METHOD FOR VACUUM ASSISTED PREFORMING OF PRESSURE FORMED
SUPERPLASTIC OR QUICK PLASTIC ARTICLE

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account No. 07-0960.

Elaine K. Mistretta
Elaine K. Mistretta
313/665-4704

Total number of pages including cover sheet, attachments and document: 3

Enclosures

CH \$40.00 070960 11215393

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ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-304814 entitled

**METHOD FOR VACUUM ASSISTED PREFORMING OF PRESSURE FORMED
SUPERPLASTIC OR QUICK PLASTIC ARTICLE**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing date of said application here in parentheses (11/215393 filed August 30, 2005) when known.

Inventor's signature Gary A. Kruger Date Aug 10, 2005

Full name : GARY A. KRUGER

Declaration dated :

Residence : TROY, MICHIGAN

Aug 10, 2005

Inventor's signature _____ Date _____

Full name : CHONGMIN KIM

Declaration dated :

Residence : BLOOMFIELD TWP, MICHIGAN

Inventor's signature _____ Date _____

Full name : RICHARD H. HAMMAR

Declaration dated :

Residence : UTICA, MICHIGAN

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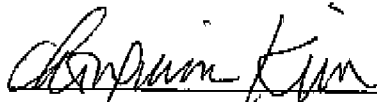
Inventor's signature _____ Date _____

Full name : GARY A. KRUGER

Declaration dated :

Residence : TROY, MICHIGAN

Inventor's signature



Date 8-15-05

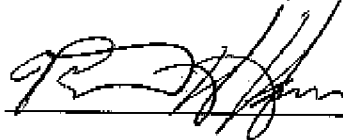
Full name : CHONGMIN KIM

Declaration dated :

Residence : BLOOMFIELD TWP, MICHIGAN

8-15-05

Inventor's signature



Date 8-5-2005

Full name : RICHARD H. HAMMAR

Declaration dated :

Residence : UTICA, MICHIGAN

8-5-2005