Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYPE:		NEW ASSIGNMENT					
NATURE OF CONVEYANCE:		ASSIGNMENT					
EFFECTIVE DATE:		11/02/2005					
	ΓΥ DATA						
			lame	Execution Date			
			11/02/2005				
Chemicals Export Import (UK) Ltd. (trading				11/02/2003			
RECEIVING PART	Y DATA						
Name:	Buntrock Indu	Buntrock Industries, Inc.					
Street Address:	1176 Jameste	1176 Jamestown Road					
City:	Williamsburg	Williamsburg					
State/Country:	VIRGINIA	VIRGINIA					
Postal Code:	23185	23185					
		6450243					
Property Type Patent Number:		6450243					
Patent Number: 6755		67552	755237				
Patent Number: 6769		67694	75				
CORRESPONDEN	CE DATA						
Fax Number: (248)641-0270							
			hen the fax attempt is unsuccessful.				
Phone: 248-641-1600							
Email:	jogg@hdp.com						
Correspondent Nar							
Address Line 1:		5445 Corporate Dr.					
Address Line 2: Address Line 4:	Suite 400 Troy, MICHIGAN 48098						
	110y, MI						
ATTORNEY DOCKET NUMBER:		5147-500006					
NAME OF SUBMITTER:			Robert M. Siminski				
				PATENT			
500065790				FAIENI			

PATENT REEL: 016891 FRAME: 0738

ASSIGNMENT

WHEREAS. Chemicals Export Import (UK) Ltd., (trading as Wex Chemicals), Acre House, 11-15 William Rd., London NW1 3ER, England, hereinafter referred to as Assignor, is the owner of all right, title and interest in the inventions, the United States Applications for Patent, and all Letters Patent therefore listed on Exhibit A attached hereto;

WHEREAS, Buntrock Industries, Inc., 1176 Jamestown Road, Williamsburg, VA 23185, hereinefter referred to as Assignee, is desirous of acquiring an interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy whereof is hereby acknowledged, Assignor by these presents does sell, assign and transfer unto Assignee and its successors in interest, the full and exclusive right, title and interest in the United States of America, including the right to claim priority under the laws of the United States, the Paris Convention, and any foreign countries, to the said inventions as described in Exhibit A attached, said application for patent and all Letters Patent therefore to be held and enjoyed by Assignee to the full end of the term for which said Letters Patent are granted and any extensions thereof as fully and entirely as the same would have been held by Assignor had this assignment and sale not been made, and the right to bring suit and recover damages for sill past, present and future infringements of, or itabilities for, any of the rights relating to any of said applications or patents resulting therefrom;

Assignor hereby covenants and agrees to execute all instruments or documents required or requested for the making and prosecution of any applications of any type for patent in the United States including, but not limited to, any provisional, continuation, continuation-in-part, divisional, renewal or substitute thereof, and as to Latters Patent any relissue, re-examination, or extension thereof, and for Itligation regarding, or for the purpose of protecting title and to the said inventions, the United States application for patent, or Letters Patent therefore, and to testify in support thereof, for the benefit of Assignee without further or other compensation than that above set forth;

Assignor hereby covenants that no assignment, sale or agreement or encumbrance has been or will be entered into which would conflict with this Assignment; and

Assignor hereby requests the Commissioner for Patents to Issue said Letters Patent of the United States of America to Assignee, and request that any official of any country or countries foreign to the United States, whose duty it is to issue or grant patents and applications as aforesaid, to issue said Letters Patent, Utility Model Registration or Inventor's Certificate to Assignee.

Chemicals Export (Mport (UK) Ltd. (trading as Wex Chemicals)-

Witness

<u>021</u>.11105

PATENT REEL: 016891 FRAME: 0739

EXHIBIT A

SERIAL#	FILING DATE	TITLE	PATENT#	ISSUED
09/677,757	10/03/00	Investment Casting	6,450,243	09/17/02
10/221,781	03/09/01	Investment Casting	8,755,237	06/29/04
10/192,319	07/11/02	Investment Casting	6,769,475	08/03/04

RECORDED: 12/15/2005