

GP-306200, Page 1

**General Motors Corporation  
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31-OCT-05

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Enclosed for recording is Assignment documentation for the following patent application:

Serial No. 11/223,371 filed September 9, 2005

Attorney Docket No. GP-306200

(1) Assignor/Inventors: MIKE M. GHIRAN

(2) Assignee: GM GLOBAL TECHNOLOGY OPERATIONS, INC.  
DETROIT, MI

(3) Assignment of patent application

(4) Application number: 11/223,371  
If blank, this documentation is filed together with the patent application.

(5) Address correspondence to: LAURA C. HARGITT  
General Motors Corporation  
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(6) Number of applications: 1  
Total Fee: 40.00

(7) Date documentation executed: August 31, 2005

(8) Not applicable

(9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title: DOUBLE ACTION PUNCH ASSEMBLY FOR HYDROFORMING DIE

Please charge the \$40.00 assignment recording fee to GENERAL MOTORS CORPORATION Deposit Account  
No. 07-0960.

*Patrice Uchno Leland*  
PATRICE UCHNO LELAND  
313/665-4702

Total number of pages including cover sheet, attachments and document: 2

Enclosures

700221544

**PATENT**  
**REEL: 016959 FRAME: 0778**

CH \$40.00 070960 11223371

GP-306200, Page 1

**ASSIGNMENT**

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries, in the improvements set forth in the United States patent application GP-306200 entitled

**DOUBLE ACTION PUNCH ASSEMBLY FOR HYDROFORMING DIE**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney LAURA C. HARGITT to insert the application number and filing date of said application here in parentheses ( 11/223,371 filed September 9, 2005 ) when known.

Inventor's signature

Mike Ghiran

Date

8/31/05

Full name :

MIKE M. GHIRAN

Declaration dated :

Residence :

LAKE ORION, MICHIGAN