

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

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| SUBMISSION TYPE: | NEW ASSIGNMENT |
| NATURE OF CONVEYANCE: | RELEASE BY SECURED PARTY |
| CONVEYING PARTY DATA | |
| Name | Execution Date |
| Harris N.A. (formerly known as Harris Trust and Savings Bank) | 01/03/2006 |
| RECEIVING PARTY DATA | |
| Name: | Teemex, LLC |
| Street Address: | 1011 Warrenville Road |
| Internal Address: | Suite 255 |
| City: | Lisle |
| State/Country: | ILLINOIS |
| Postal Code: | 60532-0909 |
| PROPERTY NUMBERS Total: 1 | |
| Property Type | Number |
| Patent Number: | 6004488 |
| CORRESPONDENCE DATA | |
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| ATTORNEY DOCKET NUMBER: | 41311-1 RMP |
| NAME OF SUBMITTER: | Renee M. Prescan |

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Total Attachments: 4
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RELEASE OF SECURITY INTEREST IN PATENTS

THIS RELEASE OF SECURITY INTERESTS IN PATENTS (this "Release") is made as of January 3, 2006 ("Effective Date") by and between Teemex, LLC, a Delaware limited liability company, with its principal place of business and mailing address at 1011 Warrenville Road, Suite 255, Lisle, Illinois 60532-0909 ("Grantor"), and Harris N.A. (formerly known as Harris Trust and Savings Bank), an Illinois banking corporation with its mailing address at 111 West Monroe Street, Chicago, Illinois 60603 ("Grantee").

WHEREAS, pursuant to the terms and conditions of that certain Patent Collateral Agreement by and between Grantor and Grantee dated September 28, 2004 (the "Patent Collateral Agreement"), Grantor granted to Grantee a continuing security interest in the following property: (i) each patent and patent application listed on Schedule A-1 hereto and all of the inventions described and claimed therein and any and all reissues, continuations, continuations-in-part or extensions thereof; (ii) each patent license listed on Schedule A-2 hereto and all royalties and other sums due or to become due under or in respect of each such patent license, together with the right to sue for and collect all such royalties and other sums; and (iii) all proceeds of the foregoing, including without limitation any claim by Grantor against third parties for damages by reason of past, present or future infringement of any patent listed on Schedule A-1 hereto or of any patent licensed under a patent license listed on Schedule A-2 hereto, in each case together with the right to sue for and collect said damages (collectively, the "Patents").

WHEREAS, Grantor and Grantee entered into the Patent Collateral Agreement pursuant to the terms and conditions of that certain Security Agreement by and among Grantor, Teepak Holdings, LLC, Teepak, LLC and certain other subsidiaries of Teepak Holdings, LLC, and Grantee dated September 28, 2004 (the "Security Agreement");

WHEREAS, the Patent Collateral Agreement was recorded with the United States Patent and Trademark Office ("PTO") on October 1, 2004, at Reel 015201, Frame 0910.

WHEREAS, Grantor has paid all of its outstanding indebtedness to Grantee.

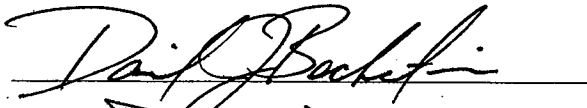
NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, Grantee hereby terminates the Patent Collateral Agreement and the Security Agreement, and hereby terminates, cancels and releases any and all security interests it has against the Patents.

Grantee shall, at Grantor's expense, take all further actions, and provide to Grantor, Grantor's successors, assigns or other legal representatives, all such cooperation and assistance (including, without limitation, the execution and delivery of any and all documents or other instruments), reasonably requested by Grantor to more fully and effectively effectuate the purposes of this Release.

* * * * *

IN WITNESS WHEREOF, Grantee has caused this Release to be executed by its duly authorized representative as of the Effective Date.

HARRIS N.A.



Name: David Beckstein

Title: Vice President

SCHEDULE A-1

U.S. PATENTS

| Patent No. | Issue Date | Title |
|-------------------|-------------------|--|
| 6,004,488 | 12/21/1999 | Continuous process for the manufacture of tubular food casings |

SCHEDULE A-2

PATENT LICENSES

None.