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To the Honorable Commissioner of	f Patents and Trademarks:	Please record the attached original o	documents or copy thereof.
Name of conveying party(ies):	j	2. Name and address of red	
Wayde R. Schmidt	ı	Name: United Technolog	gies Corporation of G
Mark R. Jaworowski James T. Beals	i	Internal Address:	
Vincent C. Nardone			1326
Additional name(s) of conveying party(ies) a	ttached? Yes V No		
3. Nature of conveyance:	:		
Assignment	Merger	Street Address: United Technologies Building	
Security Agreement	Change of Name		
Other			
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Execution Date:		Additional name(s) & address(e	es) attached? Yes V No
4. Application number(s) or patent r	number(s):		
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William B. Slate	' <i>\</i> _~	VIVI	September 13, 2005
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## ASSIGNMENT

WHEREAS, WE, Wayde R. Schmidt of 7 Amberg Drive, Pomfret Center, CT 06259, Mark R. Jaworowski of 369 Woodhaven Road, Glastonbury, CT 06033, James T. Beals of 17 Miles Standish Drive, West Hartford, CT 06107, and Vincent C. Nardone of 187 Norton Lane, South Windsor, CT 06074, have invented certain improvements in a METHOD FOR CASTING CORE REMOVAL, identified as Attorney Docket No. EH-11695 (05-433), and described in a patent application executed by the undersigned on the dates set after the signatures hereto, being owners of all right, title and interest in and to said application and in and to any invention described therein, free from all prior assignments, agreements, licenses, mortgages, or other encumbrances whatsoever, and having full right to convey the entire interest both legal and equitable herein assigned; and

WHEREAS, UNITED TECHNOLOGIES CORPORATION, of Hartford, Connecticut, a corporation of the State of Delaware (assignee) is desirous of acquiring the entire right, title and interest in and to said invention or inventions and any and all patents to be obtained therefor:

NOW, THEREFORE, in consideration of One Dollar (\$1.00) and other good and valuable consideration, the receipt of which is hereby acknowledged by the undersigned, the undersigned does hereby sell, assign, transfer and set over unto said assignee, its successors and assigns, the entire right, title and interest in and to said invention or inventions, as described in the aforesaid application, in any form or embodiment thereof, and in and to the aforesaid application; and in and to any application filed in any foreign country based thereon, including the right to file said foreign applications under the provisions of the International Convention; also the entire right, title and interest in and to any and all patents or reissues or extensions thereof to be obtained in this or any foreign country upon said invention or inventions and any divisional, continuation, continuation-in-part or substitute applications which may be filed upon said invention or inventions in this or any foreign

> PATENT REEL: 016983 FRAME: 0399

country; and the undersigned hereby authorizes and requests the issuing authority to issue any and all patents on said application or applications to said assignee or its successors and assigns.

The undersigned further agrees, without any further payment or compensation by said assignee or its successors and assigns, to communicate to said assignee, its representatives or agents or its successors and assigns, any facts relating to said invention or inventions including evidence for interference purposes or for other legal proceedings whenever requested; testify in any interference or other legal proceedings, whenever requested; execute and deliver, on request, all lawful papers required to make any of the foregoing provisions effective; and generally do everything possible to aid said assignee, its successors or assigns and nominees to obtain and enforce proper patent protection for said invention or inventions in this or any foreign country.

IN TESTIMONY WHEREOF, the undersigned have-hereunto set their hand and seal on the date after their signature.

(L.S.) Way Select	9/12/05
Wayde R. Schmidt	Date
(L.S.) mul Ramini	7112105
Mark R. Jaworowski	Date
(L.S.)	
James T. Beals	Date
(L.S.) Vincent C. Mardone	9/12/05
Vincent C. Nardone	Date

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country; and the undersigned hereby authorizes and requests the issuing authority to issue any and all patents on said application or applications to said assignee or its successors and assigns.

The undersigned further agrees, without any further payment or compensation by said assignee or its successors and assigns, to communicate to said assignee, its representatives or agents or its successors and assigns, any facts relating to said invention or inventions including evidence for interference purposes or for other legal proceedings whenever requested; testify in any interference or other legal proceedings, whenever requested; execute and deliver, on request, all lawful papers required to make any of the foregoing provisions effective; and generally do everything possible to aid said assignee, its successors or assigns and nominees to obtain and enforce proper patent protection for said invention or inventions in this or any foreign country.

IN TESTIMONY WHEREOF, the undersigned have-hereunto set their hand and seal on the date after their signature.

(L.S.)	
Wayde R. Schmidt	Date
(L.S.)	
Mark R. Jaworowski	Date
(L.S.) Mum Ti Bran- James T. Beals	9/12/05
James T. Beals	Date
(L.S.)	
Vincent C. Nardone	Date

RECORDED: 09/13/2005