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Signature

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H. Keith Miller, Esq., Reg. No. 22,484

Name of Person Signing

Date

Total number of pages including cover sheet, attachments, and documents

Docket No. 8600-000184

ASSIGNMENT BY SOLE INVENTOR

WHEREAS, the undersigned, hereinafter referred to as Assignor, has invented SYSTEM AND METHOD OF OPTIMIZING RAW MATEIRAL AND FUEL RATES FOR CEMENT KILN

for which Assignor is about to make United States application for patent; and

WHEREAS, Holcim (US), Inc., having a place of business at 6211 N. Ann Arbor Road, Dundee, Michigan 48131, hereinafter referred to as Assignee, is desirous of acquiring an interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt whereof is hereby acknowledged. Assignor by these presents does sell, assign and transfer unto Assignee, its successors in interest, the full and exclusive right in the United States of America and all foreign countries, including the right to claim priority under the laws of the United States and the Paris Convention, to the said invention as described in the specification executed by Assignor of even date preparatory to filing a United States application for patent therefor, said invention and all United States applications for patent and all Letters Patent therefor to be held and enjoyed by Assignee to the full end of the term for which said Letters Patent are granted and any extensions thereof as fully and entirely as the same would have been held by Assignor had this assignment and sale not been made; and Assignor hereby covenants and agrees to execute all instruments or documents required or requested for the making and prosecution of United States application for patent and all foreign countries on, for litigation regarding, or for the purpose of protecting title to the said invention, the United States application for patent, or Letters Patent therefor for the benefit of Assignee without further or other compensation than that above set forth; and Assignor hereby requests the Commissioner of Patents and Trademarks to issue said Letters Patent of the United States of America to Assignee.

Date: 09/19/2005

RECORDED: 09/20/2005

Dorit Hammerling

PATENT REEL: 017021 FRAME: 0066