

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	07/31/2002

CONVEYING PARTY DATA

Name	Execution Date
Production Tool Sales Inc.	07/31/2002

RECEIVING PARTY DATA

Name:	J & L America, Inc.
Street Address:	20921 Lahser Road
City:	Southfield
State/Country:	MICHIGAN
Postal Code:	48034

PROPERTY NUMBERS Total: 1

Property Type	Number
Patent Number:	5819981

CORRESPONDENCE DATA

Fax Number: (724)539-5903
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
 Phone: 724-539-5485
 Email: Larry.Meenan@Kennametal.com
 Correspondent Name: Larry R. Meenan
 Address Line 1: 1600 Technology Way
 Address Line 2: Kennametal Inc.
 Address Line 4: Latrobe, PENNSYLVANIA 15650-0231

ATTORNEY DOCKET NUMBER:	KJ-1527
NAME OF SUBMITTER:	Larry R. Meenan

Total Attachments: 3
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MICHIGAN DEPARTMENT OF CONSUMER & INDUSTRY SERVICES
BUREAU OF COMMERCIAL SERVICES

Blm

Date Received
AUG 05 2002

ADJUSTED PURSUANT TO (USE ONLY)
TELEPHONE AUTHORIZATION
Item 10

This document is effective on the date filed, unless a subsequent effective date within 90 days after received date is stated in the document.

FILED

AUG 05 2002

Administrator
BUREAU OF COMMERCIAL SERVICES

Name	Marcey Smith #5523010	
	CT Corporation System	
Address	3 Gateway Center	
City	State	Zip Code
Pittsburgh,	PA	15222

EFFECTIVE DATE:
Expiration date for new assumed names: December 31,
Expiration date for transferred assumed names appear in item 3

Document will be returned to the name and address you enter above. If left blank document will be mailed to the registered office.

CERTIFICATE OF MERGER
For use by Parent and Subsidiary Profit Corporations
(Please read information and instructions on the last page)

Pursuant to the provisions of Act 284, Public Acts of 1972, the undersigned corporation executes the following Certificate:

1. a. The name of each constituent corporation and its identification number is:

Production Tools Sales, Inc.	
J & L America, Inc.	210300

b. The name of the surviving corporation and its identification number is:

J & L America, Inc.	210300
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c. For each subsidiary corporation, state:

Name of corporation	Number of outstanding shares in each class	Number of shares owned by the parent corporation in each class
Production Tools Sales, Inc.	7,200 Common	7,200 Common

#623 132400 ac2cc

d. The manner and basis of converting the shares of each constituent corporation is as follows:

All outstanding shares will be converted to the parent Corporation.

e. The amendments to the Articles or a Restatement of the Articles of Incorporation of the surviving corporation to be effected by the merger are as follows:

None

f. Other provisions with respect to the merger are as follows:

None

2. The merger is permitted by the state or country under whose law it is incorporated and each foreign corporation has complied with that law in effecting the merger.

3. (Delete if not applicable)

~~The consent to the merger by the shareholders of the subsidiary corporation was obtained pursuant to its Articles of Incorporation. (Such consent is necessary if the Articles of Incorporation require approval of the merger by the vote of the holders of more than the percentage of the shares owned by the parent corporation.)~~

4. (Delete if not applicable)

The consent to the merger by the shareholders of the parent corporation was obtained. (Such consent is necessary if its Articles of Incorporation require shareholder approval of the merger, the plan of merger amends its Articles of Incorporation, or a subsidiary is to be the surviving corporation.)

5. (Complete only if an effective date is desired other than the date of filing)

The merger shall be effective on the _____ day of _____, 2002.

Signed this _____ day of July, 2002

J & L America, Inc.

(Name of parent corporation)

By Kevin G. Nowe, SECRETARY
(Signature of an authorized officer or agent)

KEVIN G. NOWE, SECRETARY
(Type or Print Name)