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1. Name of conveying party(ies)/Execution Date(s):

William J. Endres (September 19, 2005)

Execution Date(s): _____

Additional names of conveying parties attached? ___ Yes ___ X No**3. Nature of conveyance:**

X Assignment _____ Merger
 _____ Security Agreement _____ Change of Name
 _____ Government Interest Assignment
 _____ Executive Order 9424, Confirmatory License
 _____ Other _____

2. Name and address of receiving party(ies):Name: Endres Machining Innovations LLC

Internal Address: _____

Street Address: 1402 E. Sharon Ave., Suite 1001City: Houghton State: MichiganCountry: USA Zip: 49931Additional names, addresses, or citizenship attached? ___ Yes ___ X No**4. Application or patent number(s):**X This document is being filed together with a new application.

A. Patent Application No.(s)

B. Patent No.(s)

Additional numbers attached? ___ Yes ___ X No**5. Name and address of party to whom correspondence concerning document should be mailed:**Name: William G. AbbattInternal Address: Brooks Kushman P.C.Street Address: 1000 Town CenterTwenty-Second FloorCity: SouthfieldState: MI Zip: 48075-1238Phone Number: (248) 358-4400Fax Number: (248) 358-3351

Email Address: _____

6. Total number of applications and patents involved:one**7. Total fee (37 CFR 1.21(h) & 3.41)**\$40.00

____ Authorized to be charged by credit card
 ____ Authorized to be charged to Deposit Account
 ____ Enclosed
 ____ None required (government interest not affecting title)

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Signature

October 18, 2005

Date

William G. Abbatt
 Name of Person Signing

Total number of pages including cover
 sheet, attachments, and document: 2

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PATENT
REEL: 017118 FRAME: 0331

ASSIGNMENT

For good and valuable consideration, receipt of which is hereby acknowledged, I, William J. Endres of 509 West Douglass Ave., Houghton, Michigan 49931 do hereby assign, sell and set over to Endres Machining Innovations LLC, a corporation organized and existing under the laws of the State of Michigan, and having a place of business at 1402 E. Sharon Ave., Suite 1001, Houghton, Michigan 49931, hereinafter referred to as the ASSIGNEE, its successors, assigns or other legal representatives, the entire right, title and interest, domestic and foreign, in and to the inventions and discoveries in

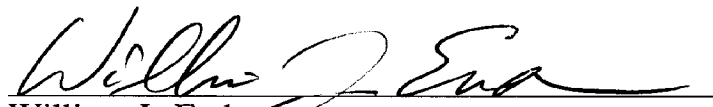
SYSTEM FOR IMPROVING THE WEARABILITY OF A SURFACE AND RELATED METHOD

for which an application for a United States Patent is to be filed or will have been filed on _____, as Application Serial No. _____. (I hereby authorize my attorney to insert the application filing date and number when they become known), including the right of said ASSIGNEE, its successors, assigns or other legal representatives to make applications and to receive Letters Patent for said inventions and discoveries in any and all foreign countries in its or their own name or names, or in my name, at its or their election, and I hereby assign, sell and set over to said ASSIGNEE, its successors, assigns or other legal representatives, all rights of priority, including any provisional applications, in and to said inventions and discoveries in all countries, including all applications claiming benefit of the filing date hereof, continuations, continuations-in-part, divisionals, reexaminations and reissue applications.

And I hereby agree for myself, my heirs, successors, assigns or other legal representatives to execute any and all papers, including applications for Letters Patent of any and all kinds and in any and all countries and to perform any and all acts which said ASSIGNEE, its successors, assigns or other legal representatives may deem necessary to secure thereto the rights herein assigned, sold and set over.

And I hereby represent and warrant that I have not granted any rights inconsistent with the rights granted herein.

Date: Sep. 19, 2005


William J. Endres