PATENT ASSIGNMENT

Electronic Version v08 Stylesheet Version v02

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT OF ASSIGNOR'S INTEREST

CONVEYING PARTY DATA

Name	Execution Date		
Wendell E. Mast	2006-03-08		
Joseph P. Nuzzi	2006-03-08		

RECEIVING PARTY DATA

Name	Street Address	Internal Address	City	State/Country	Postal Code
Allied Machine & Engineering Corp.	485 West 3rd Street	P.O. Box 36	Dover	ОНІО	44622

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number	11307702

CORRESPONDENCE DATA

FAX NUMBER: 3308647986

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

When the customer number has been provided, the Office of Public Records will obtain the correspondence data from the

official record on file at the USPTO. CUSTOMER NUMBER: 021324

NAME OF PERSON SIGNING:	Robert J. Clark
DATE SIGNED:	2006-03-16

Total Attachments: 2 source=assignment1.tif source=assignment2.tif

> PATENT REEL: 017317 FRAME: 0594

800025081

For: U.S. Rights and Foreign Rights

For: U.S. Application

By: Inventors

ASSIGNMENT OF INVENTION

In consideration of the payment by ASSIGNEE to ASSIGNORS of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration,

ASSIGNORS:

Wendell E. Mast 10577 Walnut Creek Btm. Dundee, OH 44624-8763 Nationality: US

Joseph P. Nuzzi 3244 Blacksnake Hill Road Dover OH 44622 Nationality: US

hereby sell, assign and transfer to

ASSIGNEE:

Allied Machine & Engineering Corp. 485 West 3rd Street
P.O. Box 36
Dover, OH 44622
State or Country of Formation: US

and the successors, assigns and legal representatives of the ASSIGNEE the entire right, title and interest for the United States and its territorial possessions and in all foreign countries, including all rights to claim priority, in and to any and all improvements which are disclosed in the invention entitled:

DRILL INSERT GEOMETRY HAVING V-NOTCHED WEB

and which is found in (37 C.F.R. Section 3.21) U.S. application no. 11/307,702 filed on February 17, 2006 and any legal equivalent thereof in a foreign country, including the right to claim priority and, in and to, all Letters Patent to be obtained for said invention by the above application or any continuation, division, renewal, or substitute thereof, and as to letters patent any reissue or re-examination thereof.

ASSIGNORS hereby covenant that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment.

ASSIGNORS further covenant that ASSIGNEE will, upon its request, be provided promptly with all pertinent facts and documents relating to said invention and said Letters Patent and legal equivalents as may be known and accessible to ASSIGNORS and will testify as to the same in any interference, litigation or proceeding related thereto and will promptly execute and deliver to ASSIGNEE or its legal representatives any and all papers, instruments or affidavits required to apply for, obtain, maintain, issue and enforce said application, said invention and said Letters Patent and said equivalents thereof which may be necessary or desirable to carry out the purposes thereof.

Assignment of Invention--page 1 of 3

IN	WITNESS WH	EREOF, We hav .·	e hereunto set	hand and	seal this		day	of
	3/8/06		1	, 0 / , ,	l E.	M. A	SERVICE SERVICE	
Date: _	3/8/06			race.		140		
	, ,			of Wendell		ngarabay.		
Date: _	3-8-06		Signature	nff /, / of Joseph P	Juzzi		~~~	

Assignment of Invention--page 2 of 2

REEL: 017317 FRAME: 0596

RECORDED: 03/16/2006