Documents to be recorded (including cover sheet) should be faxed to (703) 306-5995, or mailed to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

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Name of Person Signing

sheet, attachments, and documents

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ASSIGNMENT

Attorney Docket No. 16776US01 Inventors: Roger F. Bernards

Application Serial No. 11/226,613 Filing Date: September 14, 2005

In consideration of One Dollar (\$1.00) and other good and valuable considerations in hand paid, the receipt and sufficiency whereof are hereby acknowledged, the undersigned hereby assign to ELECTROCHEMICALS, INC., a DELAWARE corporation, having a place of business at 5630 Pioneer Creek Drive, Maple Plain, Minnesota 55359, its successors and assigns, the entire right, title and interest in the invention or improvements of the undersigned disclosed in an application for Letters Patent of the United States, entitled "SOLUTION AND PROCESS FOR IMPROVING THE SOLDERABILITY OF A METAL SURFACE" and identified as Attorney Docket No. 16776US01 in the offices of McANDREWS, HELD & MALLOY, LTD., and in said application and any and all other applications, both United States and foreign, which the undersigned may file, either solely or jointly with others, on said invention or improvements, and in any and all Letters Patent of the United States and foreign countries, which may be obtained on any of said applications, and in any non-provisional, continuation, continuation-in-part, divisional, reexamination, reissue or extension of such applications or patents, and further assign to said assignee the priority right provided by the International Convention.

The undersigned hereby authorize and request the Director of the Patents and Trademark Office to issue said Letters Patent to said assignee.

The undersigned hereby authorize and request the attorneys of record in said application to insert in this assignment the filing date and serial number of said application when officially known.

Each of the undersigned warrant themselves to be the owner(s) of the entire right, title and interest in said invention or improvements and to have the right to make this assignment, and further warrant that there are no outstanding prior assignments, licenses, or other encumbrances on the interest herein assigned.

For said considerations the undersigned hereby agree(s), upon the request and at the expense of said assignee, its successors and assigns,

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to execute any and all non-provisional, continuation, continuation-in-part, divisional, extension, and substitute applications for said invention or improvements, and any necessary oath, affidavit or declaration relating thereto, and any application for the reissue, re-examination or extension of any Letters Patent that may be granted upon said application, and any and all applications and other document for Letters Patent in foreign countries on said invention or improvements, that said assignee, its successors or assigns may deem necessary or expedient, and for the said considerations the undersigned authorizes said assignee to apply for patents for said invention or improvements in its own name in such countries where such procedure is proper and further agrees, upon the request of said assignee, its successors and assigns, to cooperate to the best of the ability of the undersigned with said assignee, its successors and assigns, in any proceedings or transactions involving such applications or patents, including the preparation and execution of preliminary statements, giving and producing evidence, and performing any and all other acts necessary to obtain said Letters Patent, both United States and foreign, and vest all rights therein hereby conveyed in the assignee, its successors and assigns, whereby said Letters Patent will be held and enjoyed by the said assignee, its successors and assigns, to the full end of the term for which said Letters Patent will be granted, as fully and entirely as the same would have been held and enjoyed by the undersigned if this assignment has not been made.

SIGNED at Maple Plain, Minnesota, USA, this 31 day of October, 2005.

Roger F. Bernards

Roger F. Bernards

I hereby certify that before me personally appeared Roger F. Bernards to me known and known to me to be the individual described in the foregoing instrument, and that in my presence executed this instrument and who by me having been sworn did acknowledge that he executed the instrument as his free act and deed on the day and year aforesaid.

SEAL:

DAVID W. BRICKLEY NOTARY PUBLIC - MINNESOTA My Commission Expires Jan. 31, 2010

RECORDED: 12/06/2005

Notary Public

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