

**RECORDATION FORM COVER SHEET
PATENTS ONLY**

U.S. Department of Commerce
Patent and Trademark Office
PATENT

TO: The Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy(ies).

Submission Type

- New
- Resubmission (Non-Recordation)
- Document ID #
- Correction of PTO Error
- Reel # _____ Frame # _____
- Corrective Document
- Reel # _____ Frame # _____

Conveyance Type

- Assignment
- License
- Merger
- Security Agreement
- Change of Name
- Other:

Conveying Party(ies)

1. Great Lakes Carbide Tool Manufacturing, Inc.
- 2.
- 3.
- 4.
- 5.
- 6.

Execution Date(s)
January 25, 2006

Mark if Additional Names of Conveying Parties Attached

Receiving Party

Name Great Lakes Custom Tool Mfg., Inc.
 Name
 Address 101 N. Old Peshtigo Road
 Address P.O. Box 152
 Address Peshtigo Wisconsin 54157-0152
 City State/Country Zip Code

Mark if Additional Names of Receiving Parties Attached

Correspondent Name and Address

Andrew J. Heinisch
Reinhart Boerner Van Deuren P.C.
483 N. Mulford Road, Suite 7
Rockford, Illinois 61107

Telephone: (815) 484-1900
Facsimile: (815) 484-1032
Attorney Docket No. 504061

Pages Enter the total number of pages of the attached conveyance document including any attachments: 4

Application Number(s) or Patent Number(s) Mark if additional numbers attached
 Enter either the Patent Application Number or the Patent Number (DO NOT ENTER BOTH numbers for the same property).

Patent Application Numbers			Patent Numbers		
60/667,810	11/082,289	11/353,921	5,647,699		

If this document is being filed together with a new Patent Application, enter the date the patent application was signed by the first named executing inventor. Month Day Year

Patent Cooperation Treaty (PCT)

Enter PCT application number *only* if a U.S. Application Number has not been assigned.

PCT	PCT	PCT
PCT	PCT	PCT

Number of Properties

Enter the total number of properties involved: 4

Fee Amount

Fee Amount for Properties Listed (37 CFR 3.41): \$160.00

Method of Payment:

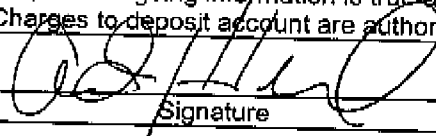
- Enclosed is a check in the amount of
- Charge Deposit Account No. 50-3505

Authorization to Charge Additional Fees to Deposit Account No. 50-3505: Yes No

Statement and Signature

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.

Andrew J. Heinisch, 43666



March 21, 2006

Name of Person Signing

Signature

Date

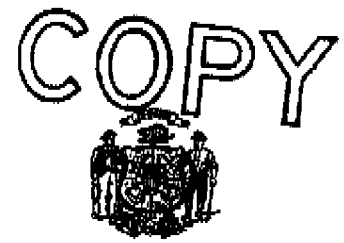
CH \$160.00 503505 60667810

STATE OF WISCONSIN
DEPARTMENT OF FINANCIAL INSTITUTIONS
STATE OF WISCONSIN

Sec. 180.1006
Wis. Stats.

State of Wisconsin
DEPARTMENT OF FINANCIAL INSTITUTIONS
Division of Corporate & Consumer Services

2006 JAN 31 AM 8:55



ARTICLES OF AMENDMENT – STOCK, FOR-PROFIT CORPORATION

A. The present corporate name (prior to any change effected by this amendment) is:

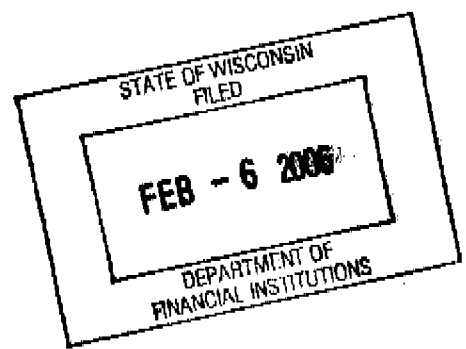
Great Lakes Carbide Tool Mfg. Inc.

(Enter Corporate Name)

Text of Amendment (Refer to the existing articles of incorporation and the instructions on the reverse of this form. Determine those items to be changed and set forth the number identifying the paragraph in the articles of incorporation being changed and how the amended paragraph is to read.)

RESOLVED, THAT the articles of incorporation be amended as follows:

The name of the corporation shall be change to Great Lakes Custom Tool Mfg., Inc.



FILING FEE - \$40.00 See instructions, suggestions and procedures on following pages.

B. Amendment(s) adopted on January 26, 2006

(Indicate the method of adoption by checking (X) the appropriate choice below.)

In accordance with sec. 180.1002, Wis. Stats. (By the Board of Directors)

OR

In accordance with sec. 180.1003, Wis. Stats. (By the Board of Directors and Shareholders)

OR

In accordance with sec. 180.1005, Wis. Stats. (By Incorporators or Board of Directors, before issuance of shares)

C. Executed on 1-25-06 (Date)

Russell D. Martin (Signature)

Title: President Secretary

or other officer title _____

Russell Martin

(Printed name)

This document was drafted by Atty. Gerald L. Wilson (1014164)
(Name the individual who drafted the document)

INSTRUCTIONS (Ref. sec. 180.1006 Wis. Stats. for document content)

Submit one original and one exact copy to Dept. of Financial Institutions, P O Box 7846, Madison WI, 53707-7846, together with a **FILING FEE of \$40.00** payable to the department. Filing fee is **non-refundable**. (If sent by Express or Priority U.S. mail, address to 345 W. Washington Ave., 3rd Floor, Madison WI, 53703). The original must include an original manual signature, per sec. 180.0120(3)(c), Wis. Stats. **NOTICE:** This form may be used to accomplish a filing required or permitted by statute to be made with the department. Information requested may be used for secondary purposes. If you have any questions, please contact the Division of Corporate & Consumer Services at 608-261-7577. Hearing-impaired may call 608-266-8818 for TDY.

ARTICLES OF AMENDMENT – Stock, For-Profit Corporation

[Atty. Gerald L. Wilson
 Wilson & Spangenberg, S.C.
 1745 Stephenson Street
 P.O. Box 376
 Marinette, WI 54143

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▲ Your return address and phone number during the day: (715) 735 - 6671

INSTRUCTIONS (Continued)

A. State the name of the corporation (before any change effected by this amendment) and the text of the amendment(s). The text should recite the resolution adopted (e.g., "Resolved, that Article 1 of the articles of incorporation be amended to read: (enter the amended article). If an amendment provides for an exchange, reclassification or cancellation of issued shares, state the provisions for implementing the amendment if not contained in the amendment itself.

B. Enter the date of adoption of the amendment(s). If there is more than one amendment, identify the date of adoption of each. Mark (X) one of the three choices to indicate the method of adoption of the amendment(s).

By Board of Directors – Refer to sec. 180.1002 for specific information on the character of amendments that may be adopted by the Board of Directors without shareholder action.

By Board of Directors and Shareholders – Amendments proposed by the Board of Directors and adopted by shareholder approval. Voting requirements differ with circumstances and provisions in the articles of incorporation. See sec. 180.1003, Wis. Stats., for specific information.

By Incorporators or Board of Directors – Before issuance of shares – See sec. 180.1005, Wis. Stats., for conditions attached to the adoption of an amendment approved by a vote or consent of less than 2/3rds of the shares subscribed for.

C. Enter the date of execution and the name and title of the person signing the document. The document must be signed by one of the following: An **officer** of the corporation (or incorporator if directors have not been elected), or a court-appointed receiver, trustee or fiduciary. A director is **not** empowered to sign.

If the document is executed in Wisconsin, sec. 182.01(3) provides that it shall not be filed unless the name of the person (individual) who drafted it is printed, typewritten or stamped thereon in a legible manner. If the document is not executed in Wisconsin, enter that remark.

FILING FEE - \$40.00.

DFI/CORP/4I(R02/05/04)

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