

PATENT ASSIGNMENT

Electronic Version v1.1

Stylesheet Version v1.1

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| SUBMISSION TYPE: | NEW ASSIGNMENT |
| NATURE OF CONVEYANCE: | ASSIGNMENT |
| CONVEYING PARTY DATA | |
| Name | Execution Date |
| John D. Rupel | 03/13/2006 |
| RECEIVING PARTY DATA | |
| Name: | Ren Judkins |
| Street Address: | 46 Newgate Road |
| City: | Pittsburgh |
| State/Country: | PENNSYLVANIA |
| Postal Code: | 15202 |
| PROPERTY NUMBERS Total: 1 | |
| Property Type | Number |
| Application Number: | 10568027 |
| CORRESPONDENCE DATA | |
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| ATTORNEY DOCKET NUMBER: | 0029616-000327 |
| NAME OF SUBMITTER: | Lynn J. Alstadt |
| Total Attachments: 3 source=060068 rupel assignment#page1.tif source=060068 rupel assignment#page2.tif source=060068 rupel assignment#page3.tif | |

OP \$40.00 10568027

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PATENT
REEL: 017387 FRAME: 0981

ASSIGNMENT

WHEREAS, I, John D. Rupel, residing at W4072 Acorn Court, Pine River, Wisconsin 54954, am a co-inventor of METHOD AND APPARATUS FOR MAKING CELLULAR MATERIAL USING SLOW CURE ADHESIVES disclosed in pending United States Patent Application Serial No. 10/568,027, filed February 10, 2006.

AND WHEREAS, Ren Judkins, residing at 46 Newgate Road, Pittsburgh, Pennsylvania 15202, hereinafter called the "assignee", is desirous of acquiring the entire right, title and interest in and to said patent application and the inventions and improvements therein disclosed;

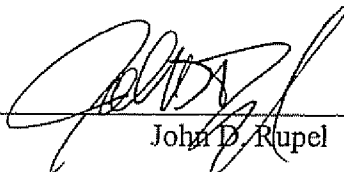
NOW, THEREFORE, in consideration of One (\$1.00) Dollar and other good and valuable consideration paid to me by said assignee, receipt whereof I acknowledge, I do hereby assign, sell, transfer, and set over unto said assignee all of my rights, title, and interest in and to said patent application, the inventions and improvements therein disclosed for the United States and all foreign countries as well as all Letters Patent which may issue therefor in the United States and all foreign countries and all divisions, reissues, continuations, renewals, and/or extensions thereof including all priority rights under the International Convention associated therewith for each country and the Union, said assignee to have and to hold the interests herein assigned to the full ends of the terms of said Letters Patent and any and all divisions, reissues, continuations, renewals, and/or extensions thereof, respectively, as fully and entirely as the same would have been held and enjoyed by me had this assignment not been made.

I covenant that I am the co-inventor of said patent, inventions, and improvements, that I have not encumbered or granted any license to make, use or sell the said inventions or improvements or any of them, and that I have the full right to make this assignment.

And for the consideration aforesaid, I agree that I will communicate to said assignee or the representatives thereof any facts known to me respecting said inventions and improvements, and will, upon request, but without expense to me, testify in any legal proceedings, sign all lawful papers, execute all divisional, reissue, continuation, renewal and/or extension applications, make all rightful oaths, and generally do all other and further lawful acts, deemed necessary or expedient by said assignee or by counsel for said assignee, to assist or enable said assignee to obtain and enforce full benefits from the rights and interests herein assigned. This assignment shall be binding upon my heirs, executors, administrators, and/or assigns, and shall inure to the benefit of the successors, and/or assigns, as the case may be, of said assignee.

DATED:

MARCH 13, 2006



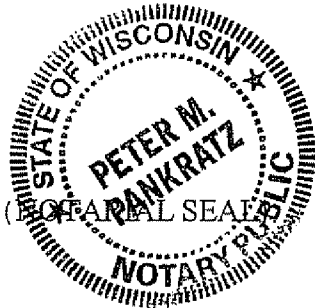
John D. Rupel (SEAL)

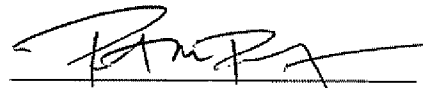
State of Wisconsin :
: ss:
County of Outagamie :

Before me, a Notary Public in and for the said County and State, personally
appeared JOHN D. RUPEL who acknowledged that he is the person who executed the foregoing
assignment and acknowledged it to be his free and voluntary act and deed.

Witness my hand and notarial seal this 13 day of MARCH 2006,

2006.




Notary Public
EXPIRES 1/24/10