GP-306471, Page Customer No. 002861

General Motors Corporation Legal Staff Mail Code 482-C23-B21 P.O. Box 300 Detroit, MI 48265-3000

31-MAR-06

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Alexandria VA 22313-1450

Enclosed for recording is Assignment documentation for the following patent application:

Attorney Docket No.

GP-306471

(I) Assignor/Inventors:

PEI-CHUNG WANG JOHN D. FICKES ANTHONY V. MINATEL DEAN T. QUADERER

(2) Assignee:

GM GLOBAL TECHNOLOGY OPERATIONS, INC.

DETROIT, MI

(3) Assignment of patent application

(4) Application number:

11/341703

If blank, this documentation is filed together with the patent application.

(5) Address correspondence to:

KATHRYN A MARRA

General Motors Corporation

Legal Staff

Mail Code 482-C23-B21

P.O. Box 300

Detroit, MI 48265-3000

(6) Number of applications:

(7) Date documentation executed:

Total Fee:

40.00

40.

January 4, 2006; January 3, 2006; January 9, 2006; January 3, 2006

- (8) Not applicable
- (9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct and any copy submitted is a true copy of the original document.

Title:

METHOD FOR BRAZING AND ADHESIVE BONDING

Please charge the \$40.00 assignment recording fee to Deposit Account No. 07-0960.

Eleanor J. Halik Eleanor J. Halik 313/665 4712

*313*/003-4/12

Total number of pages including cover sheet, attachments and document: \_\_\_\_5\_

Enclosures

PATENT REEL: 017412 FRAME: 0859

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### ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-306471 entitled

# METHOD FOR BRAZING AND ADHESIVE BONDING

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing date of said application here in parentheses ( 11/341703 filed 27-JAN-2006 when known.

O

Inventor's signature	My worf	Date <u>Jan</u> 4, 2006
Full name :	PEI-CHUNG WANG	Declaration dated:
Residence:	TROY, MICHIGAN	Jan 4, 2006
Inventor's signature		Date
Full name :	JOHN D. FICKES	Declaration dated:
Residence:	BRIGHTON, MICHIGAN	
Inventor's signature		Date
Full name :	ANTHONY V. MINATEL	Declaration dated:
Residence:	FENTON, MICHIGAN	
Inventor's signature		Date
Full name:	DEAN T. QUADERER	Declaration dated :
Residence:	STERLING HEIGHTS, MICHIGAN	

300-23-TC

GP-306471, Page 1

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# METHOD FOR BRAZING AND ADHESIVE BONDING

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing date of said application here in parentheses ( 11/341,703 filed 27-JAN-2006 when known.

Inventor's signature		Date
Full name :	PEI-CHUNG WANG	Declaration dated:
Residence:	TROY, MICHIGAN	
Inventor's signature	John D. Freker	Date 6/-63 -06
Full name:	JOHN D. FICKES	Declaration dated:
Residence:	BRIGHTON, MICHIGAN	01-03-06
Towns of the control		
Inventor's signature		Date
Full name:	ANTHONY V. MINATEL	Date  Declaration dated:
-		1.00
Full name:	ANTHONY V. MINATEL	1.00
Full name: Residence:	ANTHONY V. MINATEL	Declaration dated :

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GP-306471, Page 1

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Inventor's signature		Date
Full name:	PEI-CHUNG WANG	Declaration dated :
Residence:	TROY, MICHIGAN	
Inventor's signature		Date
Full name:	JOHN D. FICKES	Declaration dated :
Residence:	BRIGHTON, MICHIGAN	117
Inventor's signature	Lowbled	Date_\
Full name:	ANTHONY V. MINATEL	Declaration dated:
Residence :	FENTON, MICHIGAN	1-9-06
Inventor's signature		Date
Full name:	DEAN T. QUADERER	Declaration dated:
Residence:	STERLING HEIGHTS, MICHIGAN	

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Inventor's signature		Date		
Full name:	PEI-CHUNG WANG	Declaration dated:		
Residence:	TROY, MICHIGAN			
Inventor's signature		Date		
Full name :	JOHN D. FICKES	Declaration dated:		
Residence:	BRIGHTON, MICHIGAN			
Inventor's signature		Date		
Full name :	ANTHONY V. MINATEL	Declaration dated:		
Residence:	FENTON, MICHIGAN			
Inventor's signature	Vear J. Quedere	Date0//03/2006		
Full name :	DEAN T. QUADERER	Declaration dated:		
Residence;	STERLING HEIGHTS, MICHIGAN	01/03/2006		

PATENT REEL: 017412 FRAME: 0863

**RECORDED: 03/31/2006**