

GP-307387, Page
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Enclosed for recording is Assignment documentation for the following patent application:

Attorney Docket No. GP-307387

(1) Assignor/Inventors: PEI-CHUNG WANG
JAMES F. HENGEL(2) Assignee: GM GLOBAL TECHNOLOGY OPERATIONS, INC.
DETROIT, MI

(3) Assignment of patent application

(4) Application number: 11/341785

If blank, this documentation is filed together with the patent application.

(5) Address correspondence to: KATHRYN A MARRA
General Motors Corporation
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P.O. Box 300
Detroit, MI 48265-3000(6) Number of applications: 1
Total Fee: 40.00

(7) Date documentation executed: January 19, 2006

(8) Not applicable

(9) To the best of my knowledge and belief, the information contained on this cover sheet is true and correct
and any copy submitted is a true copy of the original document.

Title: METHOD FOR IMPROVING SINGLE SIDED RESISTANCE SPOT WELDS

Please charge the \$40.00 assignment recording fee to Deposit Account No. 07-0960.

Eleanor J. Halik
Eleanor J. Halik
313/665-4712

Total number of pages including cover sheet, attachments and document: 2

Enclosures

CH \$40.00 070960 11341785

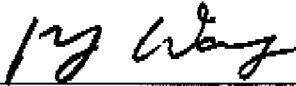
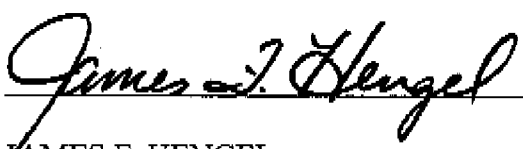
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ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-307387 entitled

METHOD FOR IMPROVING SINGLE SIDED RESISTANCE SPOT WELDS

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A MARRA to insert the application number and filing date of said application here in parentheses (11/341785 filed 27-JAN-2006) when known.

Inventor's signature	<u></u>	Date	<u>1-19-06</u>
Full name :	PEI-CHUNG WANG	Declaration dated :	
Residence :	TROY, MICHIGAN		<u>1-19-06</u>
Inventor's signature	<u></u>	Date	<u>1-19-06</u>
Full name :	JAMES F. HENGEL	Declaration dated :	
Residence :	ROMEO, MICHIGAN		<u>1-19-06</u>