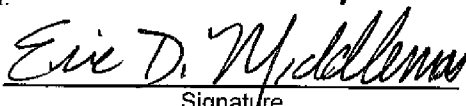


Fax: (571) 273-0140

<b>Docket No: 80130-04</b> Form PTO-1595 (Rev. 08/05) OMB No. 0651-0027 (exp. 6/30/2008)		<b>RECORDATION FORM COVER SHEET</b> <b>PATENTS ONLY</b>		U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office	
To the Honorable Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy thereof.					
1. Name of conveying party(ies): <b>Hale, Wesley Raymond</b> <b>Pecorini, Thomas Joseph</b> <b>Stewart, Mark Edward</b> <b>Rogers, Martin Emerson</b> <b>Gilliam, Spencer Allen</b> <b>Clifton, Michael Duane</b> Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			2. Name and address of receiving party(ies) <b>Eastman Chemical Company</b> <b>P.O. Box 511</b> <b>Kingsport, TN 37662</b> <b>U.S.A.</b> Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
3. Nature of conveyance: <input checked="" type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input type="checkbox"/> Other _____ Execution Date(s): <u>02/23/2006</u> <u>02/25/2006</u>					
4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: _____ A. Patent Application No.(s) <b>11/363,417</b> B. Patent No.(s) _____ Additional numbers attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
5. Name and address of party to whom correspondence concerning document should be mailed:  <div style="text-align: center; padding: 10px;"><b>CUSTOMER NUMBER 40850</b></div> Phone: (423) 229-6427 Fax: (423) 229-1239 Reg. No: 53,325			6. Total number of applications and patents involved: <span style="border: 1px solid black; padding: 0 5px;">1</span> 7. Total fee (37 CFR 3.41).....\$ 40.00 <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to deposit account 8. Deposit account Number: <u>05-0221</u> (Attach duplicate copy of this page if paying by deposit account)		
<b>DO NOT USE THIS SPACE</b>					
9. Statement and signature.  <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.</i>  <div style="display: flex; justify-content: space-between; align-items: flex-end;"> <div style="text-align: center;"> <u>Eric D. Middlemas</u>            Name         </div> <div style="text-align: center;">             Signature         </div> <div style="text-align: center;"> <u>April 10, 2006</u>            Date         </div> </div> <div style="text-align: right; margin-top: 5px;">         Total number of pages including cover sheet, attachments, and documents: <span style="border: 1px solid black; padding: 0 5px;">5</span> </div>					

Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:  
 Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

CH \$40.00 050221 11363417

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Docket: 80130

PATENT

ASSIGNMENT

For good and valuable consideration received, I/we, Wesley Raymond Hale, Thomas Joseph Pecorini, Mark Edward Stewart, Martin Emerson Rogers, Spencer Allen Gilliam, and Michael Duane Clifton, do hereby sell and assign to Eastman Chemical Company, a Delaware corporation having a place of business at Kingsport, Tennessee, its successors and assigns, the entire right, title, interest and priority rights in and to all of my/our inventions, discoveries and improvements disclosed in an application for Letters Patent for

PROCESS FOR THE PREPARATION OF TRANSPARENT, SHAPED  
ARTICLES

executed by	<u>Wesley Raymond Hale</u>	the	<u>23<sup>rd</sup></u>	day of	<u>February</u>	2006
executed by	<u>Thomas Joseph Pecorini</u>	the	<u>23<sup>rd</sup></u>	day of	<u>FEBRUARY</u>	2006
executed by	<u>Mark Edward Stewart</u>	the	<u>23<sup>rd</sup></u>	day of	<u>February</u>	2006
executed by	<u>Martin Emerson Rogers</u>	the	<u>25<sup>th</sup></u>	day of	<u>February</u>	2006
executed by	<u>Spencer Allen Gilliam</u>	the	<u>23<sup>rd</sup></u>	day of	<u>February</u>	2006
executed by	<u>Michael Duane Clifton</u>	the	<u>23<sup>rd</sup></u>	day of	<u>February</u>	2006

and all right, title and interest in and to Letters Patent and similar protective rights granted on said applications in the United States and other countries, as well as the right to claim any applicable priority rights arising from said applications under the terms of any applicable conventions, treaties, statutes or regulations, said applications to be filed and issued in the name of Eastman Chemical Company or its designee; and I/we agree to execute such documents as in the judgment of Eastman Chemical Company may be necessary to obtain any such patents and similar protective rights and vest and maintain the title thereto in Eastman Chemical Company or its designee; and I/we further agree that, upon request, but without expense to me/us, I/we shall furnish to Eastman Chemical Company or its designee any data, information, exhibits, memoranda, or other evidence in our possession relating to any of said inventions, discoveries or improvements and to testify in any ex parte or inter partes legal proceedings relating to any of said inventions, discoveries, improvements, applications, patents or similar protective rights; and I/we authorize and request issuance of all Letters Patent and similar protective rights that may be granted on any of said applications, to the extent that and in such manner as such issuance shall be requested by Eastman Chemical Company or its

Docket: 80130

PATENT

designee. This document shall be governed, construed, and interpreted in all respects in accordance with the laws of the State of Tennessee, USA.

Signed this 23<sup>rd</sup> day of February, 2006

Wesley Raymond Hale  
Wesley Raymond Hale

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)

Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd Kingsport, TN 37664  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Alecia Burgess  
(Type or Print Name of Witness)

Alecia M. Burgess  
(Signature of Witness)

3007 Cherokee Road, Johnson City, TN 37604  
(Address of Witness)

Signed this 23<sup>rd</sup> day of FEBRUARY, 2006

Thomas Joseph Pecorini  
Thomas Joseph Pecorini

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)

Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd Kingsport, TN 37664  
(Address of Witness)

**CERTIFICATE OF WITNESS**

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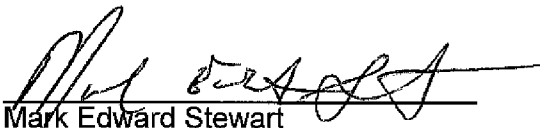
Alecia M. Burgess  
(Type or Print Name of Witness)

Alecia M. Burgess  
(Signature of Witness)

3007 Cherokee Road, Johnson City, TN 37604  
(Address of Witness)

Docket: 80130

PATENT

Signed this 23<sup>rd</sup> day of February, 2006
  
 Mark Edward Stewart
**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins

(Type or Print Name of Witness)

Cathy L. Adkins

(Signature of Witness)

294 Cedar Branch Rd, Kingsport, TN 37664

(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Alecia Marie Burgess

(Type or Print Name of Witness)

Alecia Marie Burgess

(Signature of Witness)

3007 Cherokee Road Johnson City, TN 37604

(Address of Witness)

Signed this 25<sup>th</sup> day of February, 2006
  
 Martin Emerson Rogers
**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cynthia D. Shroades

(Type or Print Name of Witness)

Cynthia D. Shroades

(Signature of Witness)

29 Arbor Shade Drive Inwood, WV 25428

(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

MENNO FRANK HEISEY

(Type or Print Name of Witness)

M. Frank Heisey

(Signature of Witness)

238 FAIRWAY Cir. CROSS JUNCTION, VA 22625

(Address of Witness)

Docket: 80130

PATENT

Signed this 23rd day of February, 2006

Spencer Allen Gilliam  
Spencer Allen Gilliam

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)

Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd, Kingsport, TN 37664  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Alecia M. Burgess  
(Type or Print Name of Witness)

Alecia M. Burgess  
(Signature of Witness)

3007 Cherokee Road, Johnson City, TN 37604  
(Address of Witness)

Signed this 23rd day of February, 2006

Michael Duane Clifton  
Michael Duane Clifton

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Glodine Davis  
(Type or Print Name of Witness)

Glodine Davis  
(Signature of Witness)

304 Persimmon Lane; Jonesborough, TN 37659  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)

Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd, Kingsport, TN 37664  
(Address of Witness)