

PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:

NEW ASSIGNMENT

NATURE OF CONVEYANCE:

SECURITY AGREEMENT

CONVEYING PARTY DATA

Name	Execution Date
Copperweld Bimetallics LLC	04/28/2006

RECEIVING PARTY DATA

Name:	Wachovia Bank, National Association
Street Address:	301 South College Street
Internal Address:	TW-18
City:	Charlotte
State/Country:	NORTH CAROLINA
Postal Code:	28288

PROPERTY NUMBERS Total: 6

Property Type	Number
Application Number:	10447365
Application Number:	10094669
Patent Number:	4819858
Patent Number:	4759486
Patent Number:	5236628
Patent Number:	5316507

CORRESPONDENCE DATA

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PATENT

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REEL: 017555 FRAME: 0898

CH \$240.00 10447365

ATTORNEY DOCKET NUMBER:	018164.091064
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Total Attachments: 4 source=00706487#page1.tif source=00706487#page2.tif source=00706487#page3.tif source=00706487#page4.tif	

**NOTICE
OF
GRANT OF SECURITY INTEREST
IN
PATENTS**

United States Patent and Trademark Office

Gentlemen:

Please be advised that pursuant to the Loan and Security Agreement dated as of April 28, 2006 (the "Security Agreement") by and among the Borrowers thereto (each an "Borrower" and collectively, the "Borrowers") and Wachovia Bank, National Association, as Lender (the "Lender"), the undersigned Borrowers have granted a continuing security interest in and continuing lien upon, the patents shown below to the Lender:

ISSUED PATENTS

<u>Patent No.</u>	<u>Title of Invention</u>	<u>Date of Issue</u>
4,819,858	Method of cladding a steel core rod with another metal core with aluminum	04/11/1989
4,759,486	Controlled environment chamber for use in cladding a nonaluminum	07/26/1988
5,236,628	Noble metal and solid-phase lubricant composition and electronically conductive interconnector	08/17/1993

<u>Patent No.</u>	<u>Title of Invention</u>	<u>Date of Issue</u>
5,316,507	Noble metal and solid-phase lubricant composition and electronically conductive interconnector	05/31/1994
P18606789-3	Roll forming of metal articles <hr/> Brazil	07/30/1991

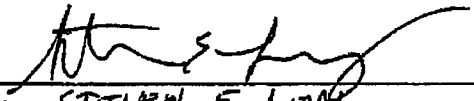
PATENT APPLICATIONS

<u>Application No.</u>	<u>Title of Invention</u>	<u>Application Date</u>
10/447,365	Copper clad aluminum strips and process for making	05/29/2003
10/094,669	Copper clad aluminum strips and process for making	03/08/2002
03 076 144.9	Copper clad aluminum strips and a process for making copper clad aluminum strips <hr/> European Patent Office	04/17/2003

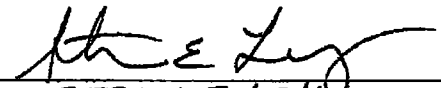
The Borrowers and the Lender, hereby acknowledge and agree that the security interest in the foregoing patents (i) may only be terminated in accordance with the terms of the Security Agreement and (ii) is not to be construed as an assignment of any patent or patent application.

Very truly yours,

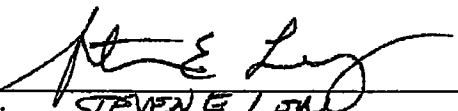
COPPERWELD HOLDINGS, LLC

By: 
Name: STEVEN E LEVY
Title: MEMBER + MANAGER

COPPERWELD BIMETALLICS LLC

By: 
Name: STEVEN E LEVY
Title: PRESIDENT

COPPERWELD BIMETALLICS UK LIMITED

By: 
Name: STEVEN E LEVY
Title: DIRECTOR

Acknowledged and Accepted:

WACHOVIA BANK, NATIONAL ASSOCIATION,
as Lender

By: Chris Curtis
Name: Chris Curtis
Title: Vice President

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