

Fax: (571) 273-0140

Docket No: 80453

Form PTO-1595

(Rev. 08/05)

OMB No. 0651-0027 (exp. 6/30/2008)

RECORDATION FORM COVER SHEET PATENTS ONLY

U.S. DEPARTMENT OF COMMERCE U.S. Patent and Trademark Office

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original document(s) or copy thereof.

1. Name of conveying party(ies):

Crawford, Emmett Dudley
McWilliams, Douglas Stephens
Porter, David Scott
Connell, Gary Wayne

2. Name and address of receiving party(ies)

Eastman Chemical Company
P.O. Box 511
Kingsport, TN 37662
U.S.A.

Additional name(s) of conveying party(ies) attached? [ ] Yes [X] No

3. Nature of conveyance:

- [X] Assignment [ ] Merger
[ ] Security Agreement [ ] Change of Name
[ ] Other

Execution Date(s): March 24, 2006

Additional name(s) & address(es) attached? [ ] Yes [X] No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent Application No.(s)
11/390,630

B. Patent No.(s)

Additional numbers attached? [ ] Yes [X] No

5. Name and address of party to whom correspondence concerning document should be mailed:

B. J. Boshears
Eastman Chemical Company
P.O. Box 511
Kingsport, TN 37662

Phone: (423) 229-6333
Fax: (423) 229-1239
Reg. No: 33,864

6. Total number of applications and patents involved: [ 1 ]

7. Total fee (37 CFR 3.41).....\$ 40.00

- [ ] Enclosed
[X] Authorized to be charged to deposit account

8. Deposit account Number:

05-0221

(Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

B. J. Boshears
Name

B. J. Boshears
Signature

5/9/06
Date

Total number of pages including cover sheet, attachments, and documents: [ 4 ]

CH \$40.00 050221 11390630

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PATENT

ASSIGNMENT

For good and valuable consideration received, I/we, Emmett Dudley Crawford, Douglas Stephens McWilliams, David Scott Porter, and Gary Wayne Connell, do hereby sell and assign to Eastman Chemical Company, a Delaware corporation having a place of business at Kingsport, Tennessee, its successors and assigns, the entire right, title, interest and priority rights in and to all of my/our inventions, discoveries and improvements disclosed in an application for Letters Patent for

VENDING MACHINES COMPRISING POLYESTER COMPOSITIONS  
FORMED FROM 2,2,4,4-TETRAMETHYL-1,3-CYCLOBUTANEDIOL AND  
1,4-CYCLOHEXANEDIMETHANOL

executed by Emmett Dudley Crawford the 24<sup>TH</sup> day of MARCH 2006  
executed by Douglas Stephens McWilliams the 24 day of MARCH 2006  
executed by David Scott Porter the 24<sup>th</sup> day of March 2006  
executed by Gary Wayne Connell the 24<sup>th</sup> day of March 2006

and all right, title and interest in and to Letters Patent and similar protective rights granted on said applications in the United States and other countries, as well as the right to claim any applicable priority rights arising from said applications under the terms of any applicable conventions, treaties, statutes or regulations, said applications to be filed and issued in the name of Eastman Chemical Company or its designee; and I/we agree to execute such documents as in the judgment of Eastman Chemical Company may be necessary to obtain any such patents and similar protective rights and vest and maintain the title thereto in Eastman Chemical Company or its designee; and I/we further agree that, upon request, but without expense to me/us, I/we shall furnish to Eastman Chemical Company or its designee any data, information, exhibits, memoranda, or other evidence in our possession relating to any of said inventions, discoveries or improvements and to testify in any ex parte or inter partes legal proceedings relating to any of said inventions, discoveries, improvements, applications, patents or similar protective rights; and I/we authorize and request issuance of all Letters Patent and similar protective rights that may be granted on any of said applications, to the extent that and in such manner as such issuance shall be requested by Eastman Chemical Company or its

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designee. This document shall be governed, construed, and interpreted in all respects in accordance with the laws of the State of Tennessee, USA.

Signed this 24<sup>th</sup> day of MARCH, 2006

Emmett Dudley Crawford  
Emmett Dudley Crawford

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)

Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd, Kingsport, TN 37664  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Keissa L. Lark  
(Type or Print Name of Witness)

Keissa Lark  
(Signature of Witness)

1828 Duke St Kingsport, TN 37665  
(Address of Witness)

Signed this 24 day of MARCH, 2006

Douglas Stephens McWilliams  
Douglas Stephens McWilliams

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Keissa L. Lark  
(Type or Print Name of Witness)

Keissa Lark  
(Signature of Witness)

1828 Duke St. Kingsport, TN 37665  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Cathy L. Adkins  
(Type or Print Name of Witness)


Cathy L. Adkins  
(Signature of Witness)

294 Cedar Branch Rd, Kingsport, TN 37664  
(Address of Witness)

Docket: 80453

PATENT

Signed this 27<sup>th</sup> day of March, 2006

  
David Scott Porter

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Keissa L. Lock (Type or Print Name of Witness)      Keissa L. Lock (Signature of Witness)

1828 Duke St Kingsport, TN 37665  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Jodi Owenby (Type or Print Name of Witness)      Jodi Owenby (Signature of Witness)

824 Seasel Dr, Kingsport, TN 37660  
(Address of Witness)

Signed this 24<sup>th</sup> day of March, 2006

  
Gary Wayne Cornell

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Jodi Owenby (Type or Print Name of Witness)      Jodi Owenby (Signature of Witness)

824 Seasel Dr, Kingsport, TN 37660  
(Address of Witness)

**CERTIFICATE OF WITNESS**

I acknowledge that I was personally present and did see the above-named inventor, who is personally known to me, duly execute the above assignment on the date therein set forth.

Mary Harrison (Type or Print Name of Witness)      Mary Harrison (Signature of Witness)

335 Whitehaven Dr, Kingsport, TN 37660  
(Address of Witness)