

FORM P. 1-1595 (modified)

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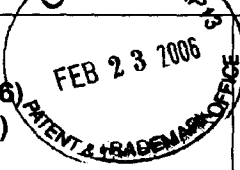
U.S. DEPARTMENT OF COMMERCE

Patent and Trademark Office

To the Director of the United States Patent and Trademark Office, 103187139, attached original documents or copies thereof.

1. Name of conveying party(ies):

Richard D. SMASAL (02-07-2006)
Majid ENTEZARIAN (02-07-2006)
Thomas M. FITCH (02-07-2006)
Justin C. PESKAR (02-07-2006)
Bradley HECKENDORF (02-09-2006)



2. Name and address of receiving party(ies):

PHILLIPS PLASTICS CORPORATION
Corporate Center, Seven Long Lake Drive
Phillips, WI 54555

Additional conveying party(ies) NO

3. Nature of conveyance:

ASSIGNMENT

Execution Date:

See dates above

Additional name(s) & address(es) attached? NO

4. Application number(s) or patent number(s):

If this is being filed together with a new application, the execution date of the application is:

A. Patent Application Number(s):

11/275,627

B. Patent Number(s):

Additional numbers attached? NO

5. Name and address of party to whom correspondence concerning document should be mailed:

Richard L. Schwaab
FOLEY & LARDNER LLP
Washington Harbour
3000 K Street, N.W., Suite 500
Washington, D.C. 20007-5143

6. Total number of applications/patents involved: 1

7. Total fee (37 C.F.R. § 3.41): \$40.00

Check Enclosed

Authorized to be charged to credit card

Authorized to be charged to deposit account

8. Payment Information

a. Credit Card Last 4 Numbers 6242

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b. Deposit account number

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9. Statement and signature:

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. The Commissioner is hereby authorized to charge any additional recordation fees which may be required in this matter to the above-identified deposit account.

Richard L. Schwaab

02/24/2006 JADD01

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February 23 2006

Name of person signing

Signature

Date

Total number of pages including cover sheet, attachments, and document: 6

ASSIGNMENT - WORLDWIDE

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, each undersigned inventor (hereinafter referred to singly and collectively as "ASSIGNOR") has sold, assigned, and transferred, and by these presents hereby sells, assigns, and transfers, unto

PHILLIPS PLASTICS CORPORATION
Corporate Center, Seven Long Lake Drive
Phillips, WI 54555

(hereinafter referred to as "ASSIGNEE") its successors and assigns, the full and exclusive right, title and interest for the United States, its territories and possessions, and all foreign countries in and to this invention relating to

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as set forth in this United States Patent Application

check one [] executed concurrently herewith,
 [] executed on _____,
 [X] Serial No. 11/275,627 Filed 01/19/2006

as well as in and to (a) all improvements and modifications of the above-identified invention or inventions, (b) the above-identified application and all other applications for Letters Patent of the United States and countries foreign thereto for above-identified invention or inventions and all improvements and modifications thereof, (c) all Letters Patent which may issue from said applications in the United States and countries foreign thereto, (d) all divisions, continuations, reissues, and extensions of said applications and Letters Patent, and (e) the right to claim for any of said applications the full benefits and priority rights under the International Convention and any other international agreement to which the United States adheres; such right, title, and interest to be held and enjoyed by ASSIGNEE, its successors and assigns, to the full end of the term or terms for which any and all such Letters Patent may be granted as fully and entirely as would have been held and enjoyed by ASSIGNOR had this Assignment not been made.

ASSIGNOR HEREBY AUTHORIZES ASSIGNEE to file patent applications in any or all countries on the above-identified invention or inventions in the name of the undersigned or in the name of ASSIGNEE or otherwise as ASSIGNEE may deem advisable under the International Convention or otherwise.

ASSIGNOR HEREBY AUTHORIZES AND REQUESTS the Commissioner of Patents and Trademarks to issue said Letters Patent to ASSIGNEE as assignee of the entire interest, for the sole use and benefit of ASSIGNEE, its successors and assigns.

ASSIGNOR HEREBY AGREES (a) to communicate to ASSIGNEE, its successors and assigns, or their representative or agents, all facts and information known or available to ASSIGNOR respecting said invention or inventions, improvements, and modifications including evidence for interference, reexamination, reissue, opposition, revocation, extension, or infringement purposes or other legal, judicial, or administrative proceedings, whenever requested by ASSIGNEE; (b) to testify in person or by affidavit as required by ASSIGNEE, its successors and assigns, in any such proceeding in the United States or a country foreign thereto; (c) to execute and deliver, upon request by ASSIGNEE, all lawful papers including, but not limited to, original, divisional, continuation, and reissue applications, renewals, assignments, powers of attorney, oaths, affidavits, and declarations, depositions; and (d) to provide all reasonable assistance to ASSIGNEE, its successors and assigns, in obtaining and enforcing proper title in and protection for said invention or inventions, improvements, and modifications under the intellectual property laws of the United States and countries foreign thereto.

ASSIGNOR HEREBY REPRESENTS AND WARRANTS that ASSIGNOR has the full and unencumbered right to sell, assign, and transfer the interests sold, assigned, and transferred herein, and that ASSIGNOR has not executed and will not execute any document or instrument in conflict herewith.

ASSIGNOR HEREBY GRANTS to the law firm of **Foley & Lardner LLP** the power and authority to insert in this Assignment any further identification which may be necessary or desirable to comply with the rules of the U.S. Patent and Trademark Office for recordation of this Assignment.

ASSIGNOR UNDERSTANDS AND AGREES that the attorneys and agents of the law firm of **Foley & Lardner LLP** do not personally represent ASSIGNOR OR ASSIGNOR's legal interests, but instead represent the interests of ASSIGNEE; since said attorneys and agents cannot provide legal advice to ASSIGNOR with respect to this Assignment, ASSIGNOR acknowledges its right to seek its own independent legal counsel.

Executed this 7th day of February, 2006

Richard D. Smasal
RICHARD D. SMASAL

State of Wisconsin)
County of Pierce)ss.

On this 7th day of February, 2006, before me, a notary public in and for said county, appeared RICHARD D. SMASAL, who is personally known to me to be the same person whose name is subscribed to the foregoing instrument, and he/she acknowledged that he/she signed, sealed, and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

**LORI FEITEN
NOTARY PUBLIC
STATE OF WISCONSIN**

(Seal)

Lori Feiten
Notary Public

My Commission Expires: 2/22/09

Executed this 7 day of Feb., 2006

M. Entezarian
MAJID ENTEZARIAN

State of Wisconsin)
County of Pierce)ss.

On this 7th day of February, 2006, before me, a notary public in and for said county, appeared MAJID ENTEZARIAN, who is personally known to me to be the same person whose name is subscribed to the foregoing instrument, and he/she acknowledged that he/she signed, sealed, and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

**LORI FEITEN
NOTARY PUBLIC
STATE OF WISCONSIN**

(Seal)

Lori Feiten
Notary Public

My Commission Expires: 2/22/09

Executed this 7th day of February, 2006.

[Signature]
THOMAS M. FITCH

State of Wisconsin)
County of Pierce)ss.

On this 7th day of February, 2006, before me, a notary public in and for said county, appeared THOMAS M. FITCH, who is personally known to me to be the same person whose name is subscribed to the foregoing instrument, and he/she acknowledged that he/she signed, sealed, and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

**LORI FEITEN
NOTARY PUBLIC
STATE OF WISCONSIN**

[Signature]
Notary Public

My Commission Expires: 2/22/09

(Seal)

Executed this 7th day of February, 2006.

[Signature]
JUSTIN C. PESKAR

State of Wisconsin)
County of Pierce)ss.

On this 7th day of February, 2006, before me, a notary public in and for said county, appeared JUSTIN C. PESKAR, who is personally known to me to be the same person whose name is subscribed to the foregoing instrument, and he/she acknowledged that he/she signed, sealed, and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

**LORI FEITEN
NOTARY PUBLIC
STATE OF WISCONSIN**

[Signature]
Notary Public

My Commission Expires: 2/22/09

(Seal)

Executed this 9 day of ~~January~~ February, 2006
February 13th

Bradley Heckendorf

BRADLEY HECKENDORF

State of Wisconsin)
County of Pierce)ss.

On this 9 day of February, 2006, before me, a notary public in and for said county, appeared BRADLEY HECKENDORF, who is personally known to me to be the same person whose name is subscribed to the foregoing instrument, and he/she acknowledged that he/she signed, sealed, and delivered the said instrument as his/her free and voluntary act for the uses and purposes therein set forth.

**LORI FEITEN
NOTARY PUBLIC
STATE OF WISCONSIN**

Lori Feiten

Notary Public

My Commission Expires: 2/22/09

(Seal)