

PATENT ASSIGNMENT

Electronic Version v1.1

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SUBMISSION TYPE:	NEW ASSIGNMENT						
NATURE OF CONVEYANCE:	ASSIGNMENT						
CONVEYING PARTY DATA							
<table border="1"><thead><tr><th>Name</th><th>Execution Date</th></tr></thead><tbody><tr><td>Gilbert Zumsteg</td><td>05/12/2006</td></tr><tr><td>Urs Berner</td><td>05/12/2006</td></tr></tbody></table>	Name	Execution Date	Gilbert Zumsteg	05/12/2006	Urs Berner	05/12/2006	
Name	Execution Date						
Gilbert Zumsteg	05/12/2006						
Urs Berner	05/12/2006						
RECEIVING PARTY DATA							
Name:	URMA AG						
Street Address:	Werkzeug- und Maschinenfabrik						
City:	Rapperswil						
State/Country:	SWITZERLAND						
Postal Code:	CH-5102						
PROPERTY NUMBERS Total: 1							
<table border="1"><thead><tr><th>Property Type</th><th>Number</th></tr></thead><tbody><tr><td>Application Number:</td><td>10595700</td></tr></tbody></table>	Property Type	Number	Application Number:	10595700			
Property Type	Number						
Application Number:	10595700						
CORRESPONDENCE DATA							
Fax Number:	(216)566-9711						
<i>Correspondence will be sent via US Mail when the fax attempt is unsuccessful.</i>							
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ATTORNEY DOCKET NUMBER:	FRR-16650.001						
NAME OF SUBMITTER:	James A. Balazs						
Total Attachments: 2 source=16650001_ASSIGNMENT#page1.tif source=16650001_ASSIGNMENT#page2.tif							

CH \$40.00 10595700

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PATENT
REEL: 017631 FRAME: 0338

P 2236 US

ASSIGNMENT

WHEREAS, new and useful improvements have been made by the undersigned
in

MACHINE FRICTION TOOL, INTERCHANGEABLE HEAD AND SHAFT

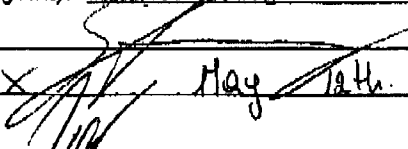
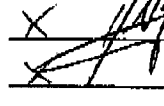
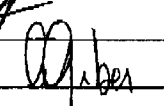
that are the subject of an application for a U.S. Patent, (Application No. 10/595700,
filed May 5, 2006), which application is further identified as Rankin, Hill,
Porter & Clark LLP Docket No. FRR-16650.001.

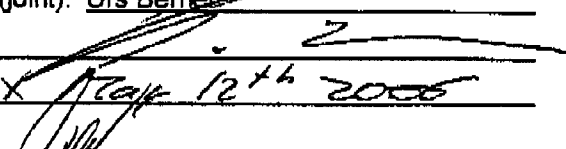
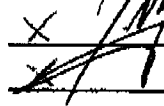
WHEREAS, URMA AG, a corporation of Switzerland, and having a place of
business at Werkzeug- und Maschinenfabrik, CH-5102 Rupperswil, Switzerland,
hereinafter referred to as "assignee", is desirous of acquiring all right, title, and interest
throughout the world in, to, and under said improvements and inventions and patent
rights therefor.

NOW, THEREFORE, be it known that, for valuable consideration, the receipt
and sufficiency of which are hereby acknowledged, all right, title, and interest, in the
United States and throughout the world, in, to and under said improvements and
inventions and all patents, patent applications, patent rights, and inventor's certificates
thereof, therefor, and therein, including without limitation said application for patent in
the United States, all divisions and continuations thereof, all patents which may be
granted thereon, all reissues and extensions thereof, all right to sue for past
infringement thereunder, all patents which may be granted for said improvements and
inventions by states or nations other than the United States, or by other authority,
entity, or organization, and all applications therefor, have been and are hereby sold,
assigned, transferred, and delivered unto assignee, its successors and assigns; and it
is covenanted and agreed by the undersigned, and for executors, administrators, and
legal representatives of the undersigned, that at assignee's request any and all
applications, affidavits, assignments, and other instruments will be made, executed,
and delivered as may be necessary, or desirable to secure for or vest in assignee, its
successors or assigns, any improvement, inventions, right, title, interest, application,
patent, patent right or other right or property covered by this assignment, and the
United States Commissioner of Patents and Trademarks is hereby requested and
authorized to issue any and all United States patents granted on any of said
applications to assignee as owner of the entire right, title, and interest in, to, and under
the same, and appropriately empowered officials of foreign countries are hereby
authorized to issue any letters patent granted on any of said applications to assignee as
owner of the entire right, title and interest in, to, and under the same.

The undersigned hereby grants the firm of Rankin, Hill, Porter & Clark LLP the
power to insert on this assignment any identification that may be necessary or desirable
in order to comply with the rules of the United States Patent and Trademark Office for
recordation of this document.

IN WITNESS WHEREOF, this assignment has been executed below by the undersigned:

(1) Inventor Name (joint): Gilbert Zumsteg
Signature: X 
Today's Date: X May 12th. 2006
Witness: X 
Witness: X 

(2) Inventor Name (joint): Urs Berner
Signature: X 
Today's Date: X May 12th 2006
Witness: X 
Witness: X 