Form PTO-1595 (Rev. 03/05) OMB No. 0651-0027 (exp. 6/30/2005)	U.S. DEPARTMENT OF COMMERCE
	FORM COVER SHEET ITS ONLY
To the Director of the U.S. Patent and Trademark Office: Pi	ease record the attached documents or the new address(es) below.
Name of conveying party(les) Grand Isle Shipyard, Inc.	2. Name and address of receiving party(ies) Name: Afford Safety Services, Inc. Internal Address:
Additional name(s) of conveying party(ies) attached? Yes . 3. Nature of conveyance/Execution Date(s): Execution Date(s) June 1, 2006 Assignment Merger	No Street Address: 20⊅ Clendenning Road
Security Agreement Change of Name Joint Research Agreement	City: Houma State: LA
Government Interest Assignment Executive Order 9424, Confirmatory License Other	Country: usa Zip: 70363 Additional name(s) & address(es) attached? Yes V No
6,783,054	s document is being filed together with a new application. B. Patent No.(s)
Additional numbers a 5. Name and address to whom correspondence concerning document should be mailed:	6. Total number of applications and patents involved: 1
Name:Henry E. Naylornternal Address:	7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40
treet Address; P. Q. Box 3513	Authorized to be charged to deposit account Enclosed None required (government interest not affecting title)
City: Baton Rouge	8. Payment Information
tate; <u>Louisiana</u> Zip; <u>70821-3513</u> Phone Number; <u>1-225-387-0999</u>	a. Credit Card Last 4 Numbers Expiration Date
ax Number: 1-225-388-9133 mail Address: hank.naylor@keanmiller.com	b. Deposit Account Number <u>11-0245</u> Authorized User Name <u>Henry E. Naylor</u>
Signature:	<u>-</u>
Signature Henry E. Naylor PTO #27,461 Name of Person/Signing	Date Total number of pages including cover sheet, attachments, and documents: 3

Documents to be recorded (Including cover sheet) should be faxed to (703) 306-5995, or malled to: Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1450

PATENT REEL: 017730 FRAME: 0133 Assignment of USP 6,783,054 From GIS to Alford Page 1 of 2

ASSIGNMENT OF PATENT

Whereas, Grand Isle Shipyard, Inc (GIS) of 18838 Highway 3235 Galliano, LA 70354 did obtain United States Patent No. 6,783,054 entitled System For Controllably Conducting Welding Operations Adjacent Flammable Materials and Method of Welding Adjacent Flammable Materials, issued on August 31, 2004 from U.S. Patent Application 10/155,716 filed May 20, 2002, and

Whereas, Alford Safety Services, Inc. (ALFORD) whose mailing address is 209 Clendenning Road, City of Houma, and State of Louisiana is desirous of acquiring the entire right, title and interest in the same;

Now, therefore, in consideration of the sum of one dollar, the receipt whereof is acknowledged, and other good a valuable consideration, GIS, by these presents do sell, assign and transfer unto ALFORD the entire right, title and interest in and to said Patent aforesaid; the same to be held and enjoyed by ALFORD for its own use and behoof, and for their legal representatives and assigns, to the full end of the term for which said Patent is granted, as fully and entirely as the same would have been held had this assignment and sale not been made.

Executed this 1st day of June, 2006 at Grand Isle Shipyard, Inc., Highway 3235 Galliano, LA 70354

Print Name:

Frint Name: 7

Title: Carporale

Date: June 1, 2006

P. 02

KEAN MILLER 1 Fax:12253889133 Jun

2 2006 16:11

Motary Public

P. 03

Assignment of USP 6,783,054 From GIS to Alford Page 2 of 2

Sate of Louisiana

Parish of /_

Before me personally appeared said:

and acknowledge the foregoing instrument to be his free act and deed this first day of June, 2006.

RECORDED: 06/02/2006

PATENT

REEL: 017730 FRAME: 0135