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U.S. DEPARTMENT OF COMMERCE
United States Patent and Trademark Office



Docket No. 024.0134 (05-0882)

103213252

Express Mail No. EQ194413275US

To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.

1. Name of conveying party(ies)/Execution Date(s):

Daniel G. Sanders
Larry D. Hefti
Gregory L. Ramsey

Execution Date(s) 03/29/2006

Additional name(s) of conveying party(ies) attached? ☐ Yes ☒ No

2. Name and address of receiving party(ies)

Name: THE BOEING COMPANY

Internal Address: _____

Street Address: 100 North Riverside

City: Chicago

State: IL

Country: United States Zip: 60606-1596

Additional name(s) & address(es) attached? ☐ Yes ☒ No

3. Nature of conveyance:

- ☒ Assignment ☐ Merger
☐ Security Agreement ☐ Change of Name
☐ Government Interest Assignment
☐ Executive Order 9424, Confirmatory License
☐ Other _____

4. Application or patent number(s):

A. Patent Application No.(s)

☒ This document is being filed together with a new application.

B. Patent No.(s)

Additional numbers attached? ☐ Yes ☒ No

5. Name and address to whom correspondence concerning document should be mailed:

Customer No. 55,397

Name: Mark M. Takahashi

INGRASSIA FISHER & LORENZ, P.C.

Internal Address: _____

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City: Scottsdale

State: AZ Zip: 85251

Phone Number: (480) 385-5060

Fax Number: (480) 385-5061

Email Address: mtakahashi@ifllaw.com

6. Total number of applications and patents involved:

1

7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00

- ☐ Authorized to be charged by credit card
☒ Authorized to be charged to deposit account
☐ Enclosed
☐ None required (government interest not affecting title)

8. Payment Information

a. Credit Card Last 4 Numbers _____
Expiration Date _____

b. Deposit Account Number 50-2091

Authorized User Name Ingrassia Fisher & Lorenz, P.C.

9. Signature: Mark M. Takahashi

Signature

March 30, 2006

Date

Mark M. Takahashi (Reg. No. 38,631)

Name of Person Signing

Total number of pages including cover sheet, attachments, and documents: 40.00

Documents to be recorded (including cover sheet) should be faxed to (703) 306-5995, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O. Box 1450, Alexandria, V.A. 22313-1450

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ASSIGNMENT

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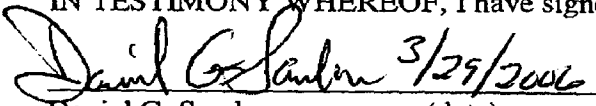

WHEREAS, Daniel G. Sanders, residing at 16905 24th Street, CT E, Sumner WA 98390 ; Larry D. Hefti, residing at 32323 107th Avenue SE, Auburn, WA 98092; and Gregory L. Ramsey, residing at 16738 NW Stavis Bay Road, Seabeck, WA 98380; (hereinafter "Assignor") has invented certain new and useful improvements in **METHODS OF MARK-OFF SUPPRESSION IN SUPERPLASTIC FORMING AND DIFFUSION BONDING** (hereinafter "invention") for which Assignor is making or has made application for LETTERS PATENT OF THE UNITED STATES, which application has been duly executed by Assignor on date(s) listed below.


WHEREAS, The Boeing Company, a corporation organized and existing under the laws of the State of Delaware, US, having a place of business at 100 N. Riverside, Chicago, Illinois 60606-1596, with a mailing address of M/C 1640-2101, 15460 Laguna Canyon Road, Irvine, California 92618, US." (hereinafter called "the Assignee"), is desirous of acquiring the entire right, title and interest in and to the invention within the United States of America and its territorial possessions and all foreign countries any United States or foreign LETTERS PATENT that may be granted therefor.

NOW, THEREFORE, for good and valuable considerations, the receipt which is hereby acknowledged, Assignor has assigned, sold and transferred, and does assign, sell and transfer to the Assignee the entire right, title and interest in and to the invention within the United States of America and its territorial possessions and all foreign countries and in and to any LETTERS PATENT of the United States and foreign countries, including utility models, inventor's certificates and like government grants, and all divisions, reissues, continuations and extensions thereof that may be granted therefor, and the right to apply for LETTERS PATENT in foreign countries with full benefit of such priorities as may now or hereafter be granted to Assignor by local laws or by treaty including any international convention, for the protection of industrial property, together with the right to extend the protection of the United States LETTERS PATENT to the various territorial possessions now owned or which may be hereafter acquired by the United States of America. Assignee will hold all rights for its own use and benefit and for the use and benefit of its successors or assigns to the full end of the term for which the LETTERS PATENT may be granted, as fully and entirely as the same would have been held and enjoyed by Assignor if this assignment and sale had not been made. Assignor requests and authorizes the Commissioner of Patents and Trademarks, US and its foreign counterparts, to issue the LETTERS PATENT when granted, in accordance with this assignment.

Assignor further covenants and agrees with the Assignee that Assignor has a full and unencumbered title to the invention, which title Assignor warrants to the Assignee. Assignor further agrees that Assignor will, without demanding any further consideration therefor, at the request and expense of the Assignee, do all lawful and just acts, including the execution and acknowledgment of instruments, that may be or become necessary for obtaining sustaining, extending, reissuing or reexamining United States and foreign LETTERS PATENT or the like for the invention, and for maintaining and perfecting the Assignee's right to the invention and LETTERS PATENT particularly in cases of interference conflict, opposition and litigation.

IN TESTIMONY WHEREOF, I have signed this Assignment on the date specified below.


Daniel G. Sanders (date) 3/29/2006

Gregory L. Ramsey (date) 3-29-06


Larry D. Hefti (date) 3/29/06

PATENT

RECORDED: 03/30/2006

REEL: 017744 FRAME: 0475