

**PATENT ASSIGNMENT**

Electronic Version v1.1  
 Stylesheet Version v1.1

<b>SUBMISSION TYPE:</b>	NEW ASSIGNMENT
<b>NATURE OF CONVEYANCE:</b>	ASSIGNMENT
<b>CONVEYING PARTY DATA</b>	
<b>Name</b>	<b>Execution Date</b>
Laurent Schlotter	05/12/2006
<b>RECEIVING PARTY DATA</b>	
<b>Name:</b>	General Motors Corporation
<b>Street Address:</b>	300 Renaissance Center
<b>Internal Address:</b>	MC 482-C23-B21
<b>City:</b>	Detroit
<b>State/Country:</b>	MICHIGAN
<b>Postal Code:</b>	48265-3000
<b>PROPERTY NUMBERS Total: 1</b>	
<b>Property Type</b>	<b>Number</b>
Application Number:	11422387
<b>CORRESPONDENCE DATA</b>	
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<b>Address Line 4:</b>	Detroit, MICHIGAN 48265-3000
<b>ATTORNEY DOCKET NUMBER:</b>	GP-306885-PTT-CD
<b>NAME OF SUBMITTER:</b>	Stephanie Harbin
<b>Total Attachments: 1</b> source=GP-306885-Assignment#page1.tif	


CH \$40.00 11422387

**ASSIGNMENT**

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-306885-PTT-CD entitled

**BROACHING APPARATUS AND METHOD FOR PRODUCING  
A GEAR MEMBER WITH TAPERED GEAR TEETH**

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney CHRISTOPHER DEVRIES to insert the application number and filing date of said application here in parentheses (11/422,387 filed June 6, 2006) when known.

Inventor's signature		Date	<u>12 MAY 2006</u>
Full name :	LAURENT SCHLOTTER	Declaration dated :	
Residence :	67490, DETTWILLER,		<u>12 MAY 2006</u>