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To the Honorable Commissioner of Patents and Trademarks: Please Record the attached original documents or copy thereof.

50-82-11

1. Name of conveying party(ies): Toshimitsu NAKASHIMA, Osamu ODAWARA, and Satoru YOKOMIZO

2. Name and address of receiving party(ies) Name: KANEKA CORPORATION Street Address: 2-4, Nakanoshima 3-chome, Kita-ku, Osaka-shi Osaka 530-8288, JAPAN

3. Nature of conveyance: [X] Assignment [] Merger [] Security Agreement [] Change of Name [] Other Execution Dates: May 27, 2005

Additional Name(s) & address(es) attached? [] Yes [X] No

4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: A. Patent Application No.(s) 10/528,781

B. Patent No.(s) Additional numbers attached? [] Yes [X] No

5. Name and address of party to whom correspondence concerning this document should be mailed: Cassandra T. Swain, Ph.D. KENYON & KENYON Suite 700 1500 K Street, NW Washington, D.C. 20005

6. Total number of applications and patents involved: 1

7. Total fee (37 CFR 3.41)\$ 40.00 [] Enclosed [X] Authorized to be charged to deposit account

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8. Deposit account number: 11-0600 (Attach duplicate copy of this page if paying by deposit account)

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9. Statement and signature. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Cassandra T. Swain, Ph.D. (Reg. No. 48,361) Signature Date November 28, 2005

Total number of pages including cover sheet, attachments, and documents: 4

Mail documents to be recorded with required cover sheet information to: Commissioner of Patents & Trademarks, Box Assignments Washington, D.C. 20231 (DC503436v1)

ASSIGNMENT

WHEREAS, we,

Toshimitsu NAKASHIMA
Takasago-shi, Hyogo 676-0035, Japan
Citizenship: Japan

Osamu ODAWARA
Takasago-shi, Hyogo 676-0008, Japan
Citizenship: Japan

Satoru YOKOMIZO
Akashi-shi, Hyogo 674-0092, Japan
Citizenship: Japan

have made new and useful improvements in PROCESS FOR PRODUCING COPOLYESTER, for which we have made application for Letters Patent in the United States, said application having been filed on 23 March 2005, Serial Number /_____ ; and

WHEREAS, KANEKA CORPORATION having its principal place of business at 2-4, Nakanoshima 3-chome, Kita-ku, Osaka-shi, Osaka 530-8288 JAPAN, (hereinafter "ASSIGNEE") is desirous of acquiring the entire right, title and interest in and to said application and the invention therein described and claimed, and to any Letters Patent that may be granted therefor in the United States and in any and all foreign countries.

NOW, THEREFORE, in consideration for One U.S. Dollar (U.S. \$1.00) and other valuable consideration furnished by Assignee to us, receipt and sufficiency of which we hereby acknowledge, we hereby, without reservations:

1. Assign, transfer, and convey to Assignee the entire right, title, and interest in and to any inventions and discoveries described in said application, said application for Letters Patent of the United States of

America, any and all other applications for Letters Patent on said inventions and discoveries in any and all countries, including all divisional, renewal, reissue, re-examination, substitute, continuation, international, foreign and Convention applications based in whole or in part upon said inventions or discoveries, or upon said applications, and any and all Letters Patent, reissues, and extensions of Letters Patent granted for said inventions and discoveries or upon said applications, and every priority right that is or may be predicated upon or arise from said inventions, said discoveries, said applications, and said Letters Patent.

2. Authorize Assignee to file patent applications in any or all countries for any or all of said inventions and discoveries in our name or in the name of Assignee or otherwise as Assignee may deem advisable, under an International Convention or otherwise.

3. Authorize and request the Commissioner of Patents and Trademarks of the United States of America and the empowered officials of all other governments to issue or transfer all said Letters Patent to Assignee, as Assignee of the entire right, title, and interest therein or otherwise as Assignee may direct.

4. Warrant that we have not conveyed to others any right, title, or interest in said inventions, discoveries, applications, or patents or any license to use the same or to make, use, or sell anything embodying or utilizing any of said inventions or discoveries; that we have good right to assign the same to Assignee without encumbrance; and that we are ware of no claim to the contrary.

5. Bind our heirs, legal representatives, and assigns, as well as ourselves, to do, upon Assignee's request and at Assignee's expense, but without additional consideration to us or them, all acts reasonably serving to assure that the said inventions and discoveries, the said patent applications, and the said Letters Patent shall be held and enjoyed by Assignee as fully and entirely as the same could have been held and enjoyed by us, our heirs, legal representatives, and assigns if this assignment had not been made; and particularly to execute and deliver to Assignee all lawful application

documents including petitions, specifications, and oaths, and all assignments, disclaimers, and lawful affidavits in form and substance as may be requested by Assignee; to communicate to Assignee all facts known to us relating to said inventions and discoveries or the history thereof; to furnish Assignee with any and all documents, photographs, models, samples, and other physical exhibits in our control or in the control of our heirs, legal representatives, or assigns which may be useful for establishing the facts of our conceptions, disclosures, and reduction to practice of said inventions and discoveries; and to testify to the same in any interference, arbitration, or litigation.

IN TESTIMONY WHEREOF, I have hereunto set my hand
and seal this 27th day of May, 2005.

Toshimitsu Nakashima

Toshimitsu NAKASHIMA

IN TESTIMONY WHEREOF, I have hereunto set my hand
and seal this 27th day of May, 2005.

Osamu Odawara

Osamu ODAWARA

IN TESTIMONY WHEREOF, I have hereunto set my hand and seal this
27th day of May, 2005.

Satoru Yokomizo

Satoru YOKOMIZO