4000-0002



10/576150

COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, VA 22313-1450

SIR:

PLEASE RECORD THE ATTACHED ORIGINAL DOCUMENT(S) OR COPY(IES) THEREOF.

1. NAME OF CONVEYING PARTY(IES)

Arnold Blaut Gerhard Flores

Additional name(s) of conveying party(ies) attached? No

2. NAME(S) AND ADDRESS(ES) OF RECEIVING PARTY(IES)

Gehring GmbH & Co. KG Gehringstrasse 28 73747 Ostfildern Germany

Additional name(s) of receiving party(ies) attached? No

3. NATURE OF CONVEYANCE

Assignment Security Agreement

Merger Change of Name

Other

Execution Dates: March 20, 2006

March 15, 2006

travec Ahmirdas vooboolij asaadi. 4. APPLICATION NUMBER(S) OR PATENT NUMBER(S)

If this document is being filed/together with a new application, the execution date of the application is: April 13, 2006

A. Patent Application No(s):

C. Issue Batch No.:

B. Patent No(s):

D. Issue Date:

Additional numbers attached? No.

5. NAME AND ADDRESS OF PARTY TO WHOM CORRESPONDENCE CONCERNING DOCUMENT SHOULD BE DIRECTED:

Patrick J. O'Shea O'Shea, Getz & Kosakowski, P.C. 1500 Main Street, Suite 912 Springfield, MA 01115 (413) 731-3100, Extension 102

6. TOTAL NUMBER OF APPLICATIONS AND PATENTS INVOLVED:

7. TOTAL FEE DUE: \$40.00

If any additional fee(s) are due, the Commissioner is hereby authorized to charge the Deposit Order Account noted in item 8.

8. DEPOSIT ACCOUNT NUMBER: 50-3381

9. STATEMENT AND SIGNATURE

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Patrick J. O'Shea

atul O'Shea

4/3/2006

PATENT

REEL: 017795 FRAME: 0250

ASSIGNMENT

15410010US

WHEREAS, the undersigned, hereinafter referred to collectively as Assignor, has invented:

Method for rough-honing the peripheral surface of a bore

for which Assignor is about to make or has made United States or International application or other national applications for patent

	attached hereto
	or
\boxtimes	filed on August 6, 2004 as International PCT application, No. PCT/EP2004/008808
	as well as all subsequent applications therefrom;

WHEREAS, Gehring GmbH & Co. KG, whose address is Gehringstraße 28

, 73747 Ostfildern, Germany, hereinafter referred to as Assignee, is desirous of acquiring an interest therein:

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy whereof is hereby acknowledged, Assignor by these presents does sell, assign and transfer unto Assignee and its successors in interest, the full and exclusive right, title and interest in the United States of America and all to the United States foreign countries, including the right to claim priority under the laws of the United States, the Paris Convention, and any to the United States foreign countries, to the said invention as described in the aforesaid application, said application for patent and all Letters Patent therefor to be held and enjoyed by Assignee to the full end of the term for which said Letters Patent are granted and any extensions thereof as fully and entirely as the same would have been held by Assignor had this assignment and sale not been made, and the right to recover for past infringements of, or liabilities for, any of the rights relating to any of said applications or patents resulting therefrom;

Assignor hereby covenants and agrees to execute all instruments or documents required or requested for the making and prosecution of any applications of any type for patent in the United States and in all to the United States foreign countries including, but not limited to, any provisional, continuation, continuation-in-part, divisional, renewal or substitute thereof, and as to letters patent any reissue, re-examination, or extension thereof, and for litigation regarding, or for the purpose of protecting title and to the said invention, the United States application for patent, or Letters Patent therefor, and to testify in support thereof, for the benefit of Assignee without further or other compensation than that above set forth;

Assignor hereby covenants that no assignment, sale or agreement or encumbrance has been or will be entered into which would conflict with this Assignment; and

Assignor hereby requests the Commissioner of Patents and Trademarks to issue said Letters Patent of the United States of America to Assignee, and requests that any official of any country or countries foreign to the United States, whose duty it is to issue or grant patents and applications as aforesaid, to issue said Letters Patent, Utility Model Registration or Inventor's Certificate to Assignee.

The undersigned hereby grant(s) the law firm of O'Shea, Getz & Kosakowski, P.C., 1500 Main Street, Suite 912; MA 01115 SPRINGFIELD; USA the power to insert on this Assignment any further identification which may be necessary or desirable in order to comply with the rules of the U.S. Patent and Trademark Office or a Patent and Trademark Office of any other country for recordation of this document.

PATENT REEL: 017795 FRAME: 0251

ASSIGNMENT

15410010US

Date: 15.3. 2006

Arnold Blaut

Inventor's signature:

15 Laux Date: 20.0,3 2006

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Gerhard Flores

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Citizenship: German

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RECORDED: 04/13/2006