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PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT
EFFECTIVE DATE:	07/23/2005

CONVEYING PARTY DATA

Name	Execution Date
Amweld Building Products, LLC	07/23/2005

RECEIVING PARTY DATA

Name:	Ark II Manufacturing, LLC	
Street Address:	1500 Amweld Drive	
City:	Garrettsville	
State/Country:	ОНІО	
Postal Code:	44231	

PROPERTY NUMBERS Total: 1

Property Type	Number
Patent Number:	6694702

CORRESPONDENCE DATA

Fax Number: (216)241-1666

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 216-861-5582

Email: shaas@faysharpe.com

Correspondent Name: Steven M. Haas
Address Line 1: 1100 Superior Ave

Address Line 2: 7th Floor

Address Line 4: Cleveland, OHIO 44114

ATTORNEY DOCKET NUMBER:	AMWZ200001-2
NAME OF SUBMITTER:	Steven M. Haas

Total Attachments: 3

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PATENT REEL: 017906 FRAME: 0718

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PATENT REEL: 017906 FRAME: 0719

ASSIGNMENT OF PATENTS

This assignment is made between Amweld Building Products, LLC, a Delaware limited liability company whose address is 28601 Chagrin Blvd., Suite 210, Woodmere, OH 44122 ("Assignor") and Ark II Manufacturing, LLC, a Delaware limited liability company whose address is 1500 Amweld Drive, Garrettsville, OH 44231 ("Assignee").

WHEREAS, Assignor is the sole owner of the works of authorship and copyright registrations identified on Schedule 1 hereof (collectively, the "Patents"); and

WHEREAS, Assignee is desirous of acquiring Assignor's right, title and interest in and to said Patents so as to become the sole owner of the Patents;

NOW, THEREFORE, for good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, that:

Assignor hereby sells, assigns, transfers, and sets over unto Assignee, its successors and assigns, free of all encumbrances, Assignor's entire right, title, and interest in and to said Patents and the inventions claimed therein, including: all original, reissued, and reexamined letters Patents that originate therefrom in this and in foreign countries, all rights of priority, all related nonprovisional, continuation, divisional, continuation-in-part and substitute Patents applications that may be filed therefor in this and in foreign countries, and all original, reissued, and reexamined letters patent that may issue from said continuation, divisional, continuation-in-part and substitute applications, together with the rights to all income derived from said Patents, including the right to sue for past infringement thereof and to recover all damages therefrom for its own use and behalf and for the use and behalf of its successors and assigns or other legal representatives; said Patents to be held and enjoyed by Assignee, its successors and assigns, as fully and entirely as the same would have been held and enjoyed by Assignor if this Assignment had not been made.

Assignor agrees to perform such proper additional acts, and to execute such additional documents, as are deemed necessary by the governmental agencies having jurisdiction over said Patents to effect the transfer of all of Assignor's right, title and interest therein to Assignee, its successors and assigns. In furtherance thereof, Assignor hereby authorizes such governmental agencies to identify Assignee as the owner of all letters patent issuing from applications pending among said Patents.

NY313989.1/1939-19835

Dated: July 23, 2005

ASSIGNOR

AMWELD BUILDING PRODUCTS, LLC
By: Daniel Scoule

ASSIGNEE

ARK II MANUFACTURING

By: Mane: Michael Title: CEC

NY313989.1/1939-19835

SCHEDULE 1

TO

ASSIGNMENT OF PATENTS

PATENT	REGISTRATION. NUMBER	
Method of constructing a door	6351882	
Method and apparatus for mounting hinges to a door frame	5072488	
Steel Door Frame with Thermal Break	4594831	

NY313989.1/1939-19835

PAPPINENT REEL: 017906 FRAME: 0722

RECORDED: 07/11/2006