

FORM PTO-1595 (modified)

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To the Director of the United States Patent and Trademark Office: Please return the attached original documents or copies thereof.

1. Name of conveying party(ies): CP FORMATION LLC Additional conveying party(ies) NO		2. Name and address of receiving party(ies): BELVAC PRODUCTION MACHINERY, INC. 237 Graves Mill Road Lynchburg, Virginia 24502 Additional name(s) & address(es) attached? NO													
3. Nature of conveyance: ASSIGNMENT Execution Date: January 2, 2006															
4. Application number(s) or patent number(s): If this is being filed together with a new application, the execution date of the application is: <table border="0"> <tr> <td style="vertical-align: top;"> A. Patent Application Number(s): 10/199,033; 11/051,474; 11/126,150; 11/126,146; 11/126,151; 11/126,152 </td> <td style="vertical-align: top;"> B. Patent Number(s): 6,637,247; 6,763,752; 6,619,946; 6,905,249; 6,151,939; 6,343,496; 6,752,052; 6,886,682; 6,178,797; 5,916,317; 5,706,686; 5,704,241; 5,433,098; 6,079,244; 5,611,231; 5,676,006; 6,661,020; 6,752,000; 6,167,743; 6,510,938 </td> </tr> </table> Additional numbers attached? YES				A. Patent Application Number(s): 10/199,033; 11/051,474; 11/126,150; 11/126,146; 11/126,151; 11/126,152	B. Patent Number(s): 6,637,247; 6,763,752; 6,619,946; 6,905,249; 6,151,939; 6,343,496; 6,752,052; 6,886,682; 6,178,797; 5,916,317; 5,706,686; 5,704,241; 5,433,098; 6,079,244; 5,611,231; 5,676,006; 6,661,020; 6,752,000; 6,167,743; 6,510,938										
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5. Name and address of party to whom correspondence concerning document should be mailed: William T. Ellis FOLEY & LARDNER LLP Washington Harbour 3000 K Street, N.W., Suite 500 Washington, D.C. 20007-5143		6. Total number of applications/patents involved: 26 7. Total fee (37 C.F.R. § 3.41): \$1,040.00 <input checked="" type="checkbox"/> Check Enclosed <input type="checkbox"/> Authorized to be charged to credit card <input type="checkbox"/> Authorized to be charged to deposit account 8. Payment Information <table border="0"> <tr> <td>a. Credit Card</td> <td>Last 4 Numbers</td> <td>4551</td> </tr> <tr> <td></td> <td>Expiration Date</td> <td>11/30/2008</td> </tr> <tr> <td>b. Deposit account number</td> <td></td> <td>19-0741</td> </tr> <tr> <td colspan="3">Authorized User Name</td> </tr> </table>		a. Credit Card	Last 4 Numbers	4551		Expiration Date	11/30/2008	b. Deposit account number		19-0741	Authorized User Name		
a. Credit Card	Last 4 Numbers	4551													
	Expiration Date	11/30/2008													
b. Deposit account number		19-0741													
Authorized User Name															

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9. Statement and signature: <i>To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. The Commissioner is hereby authorized to charge any additional recordation fees which may be required in this matter to the above-identified deposit account.</i>		01 FC:0021 1040.00 0P
William T. Ellis Name of person signing	 Signature	June 8, 2006 Date

Total number of pages including cover sheet, attachments, and document: 9

Patents

(previously licensed to Belvac)

COUNTRY	PATENT	PATENT DATE	APP	APP DATE	TITLE
Australia	2003252084	2/9/2004	20032003252084	7/22/2003	APPARATUS FOR TRIMMING THE DOME AREA OF A WIDE MOUTH BLOW MOLDED PLASTIC CONTAINER (English)
Australia	2003270471	4/30/2004	20032003270471	9/9/2003	LINK SYSTEM (English)
Australia	758033	3/13/2003	9963967	9/20/1999	METHOD AND APPARATUS FOR RESHAPING A CONTAINER BODY (English)
Australia	725180	10/5/2000	9715717	1/3/1997	METHOD AND APPARATUS FOR SHAPING A CONTAINER (English)
Australia	693345	6/25/1998	9653615	3/18/1996	MODULAR BASE CAN PROCESSING EQUIPMENT (English)
Brazil	9706958	5/11/1999	97U6958	1/3/1997	METODO E EQUIPAMENTO PARA CONFORMAR UM RECIPIENTE (Portugese)
Brazil	9913801	5/29/2001	99U13801	9/20/1999	METODO E EQUIPAMENTO PARA REMODELAGEM DA ESTRUTURA DE UM RECIPIENTE (Portugese)
China			96190561.1	3/18/1996	Modular base can processing equipment (abandoned)
China	1094805	11/27/2002	99811231	9/20/1999	SHAPING DEVICE, SHAPING METHOD FOR CONTAINER AND MAKING METHOD OF CONTAINER (English)
China	1094805	11/27/2002	99811231	9/20/1999	Shaping device, shaping method for container and making method of container (English)
Czech Republic	9603727	10/13/1999	963727	3/18/1996	MODULAR BASE OF APPARATUS FOR PRODUCING CANS (Czech#English)
European	1308225	5/7/2003	2002024696	11/6/2002	Air manifold for can necking system Distributeur d'air pour un dispositif pour retreindre des boites metalliques Luftverteiler fur eine Vorrichtung zum Einhalen von Dosen (English#French#German)
European	1213241	6/12/2002	2001128180	11/27/2001	Feed mechanism for metal cans
Finland	9605108	2/17/1997	965108	12/19/1996	MODULAR BURKBEHANDLINGSUTRUSTNING (Swedish)
France	0767713		96910419		Modular base can processing equipment
Germany	69608061	9/7/2000	69608061	3/18/1996	MODULARE VORRICHTUNG ZUM BEARBEITEN VON BEHAELTERN (German)
Hungary	9603520	10/28/1997	969603520	3/18/1996	MODULAR BASE CAN PROCESSING EQUIPMENT (English)
Italy	0767713		96910419		Modular base can processing equipment
Japan	2002526263	8/20/2002	2000573876	9/20/1999	METHOD AND APPARATUS FOR RESHAPING A CONTAINER BODY (English)
Japan	2000502955	3/14/2000	97525322	1/3/1997	METAL CONTAINER BODY SHAPING/EMBOSSING (English)
Japan	9512750	12/22/1997	96531721	3/18/1996	MODULAR BASE CAN PROCESSING EQUIPMENT
Korea			707315/1996		modular base can be processing equipment

COUNTRY	PATENT	PATENT DATE	APPL	APPL DATE	DESCRIPTION
New Zealand	305579	10/24/1997	305579	3/18/1996	MODULAR BASE TYPICALLY FOR SUPPORTING CAN PROCESSING EQUIPMENT WITH MODULES SUPPORTING SHAFTS AND HAVING INTERCONNECTABLE CHAMBERS (English)
Norway	9605451	2/7/1997	965451	12/18/1996	MODULOPPBYGD PROSESSUTSTYR FOR BOKSER (Norwegian)
Poland	346771	2/25/2002	346771	9/20/1999	METHOD AND APPARATUS FOR RESHAPING A CONTAINER BODY (English)
Poland	317867	4/28/1997	317867	3/18/1996	MODULAR APPARATUS FOR PROCESSING CONTAINERS (English)
Romania	113009	3/30/1998	9602434	3/18/1996	MACHINE FOR WORKING CYLINDRICAL RECIPIENTS MASINA DE PRELUCRAT RECIPIENTE CILINDRICE (French)
Russian Federation			97100847	3/18/1996	Modular base can processing equipmen+119t (abandoned)
Singapore			9612245-2		modular base can processing equipment
United Kingdom	0767713		96910419		Modular base can processing equipment
United States	6637247	10/28/2003	985926	11/6/2001	AIR MANIFOLD (English)
United States	6763752	7/20/2004	09/985315	11/2/2001	Apparatus for trimming a flange on a cylindrical opening of a plastic container (English)
United States	6619946	9/16/2003	09/698281	10/30/2000	Apparatus for trimming and performing a second operation on plastic containers
United States	20040011169	1/22/2004	10/199033	7/22/2002	Apparatus for trimming the dome area of a wide mouth blow molded plastic container (English)
United States	6905249	6/14/2005	370575	2/24/2003	Bearing locking mechanism (English)
United States				not yet filed	Bottle Can System Process Write-ups
United States				not yet filed	Burnishing Tool
United States	6151939	11/28/2000	917330	8/25/1997	CAN SHAPING APPARATUS (English)
United States	6343496	2/5/2002	519351	3/6/2000	CAN SHAPING APPARATUS AND METHOD (English)
United States	6752052	6/22/2004	09/984674	10/30/2001	Cutter Assembly
United States			11/051474	2/7/2005	Flanging Process Improvement for Reducing Variation in Can Body Flange Width
United States				not yet filed	Height and Diameter Quick Change, H&D QC, Trimmer
United States	6886682	5/3/2005	243845	9/16/2002	Link system (English)
United States	6178797	1/30/2001	09/344377	6/25/1999	LINKING APPARATUS AND METHOD FOR A CAN SHAPING SYSTEM (English)
United States	5916317	6/29/1999	582866	1/4/1996	METAL CONTAINER BODY SHAPING/EMBOSSING (English)
United States	5706686	1/13/1998	08-610655	3/4/1996	METHOD AND APPARATUS FOR INSIDE CAN BASE REFORMING (English)
United States	5704241	1/6/1998	08/590335	1/23/1996	METHOD AND APPARATUS FOR INSIDE CAN BASE REFORMING (English)
United States	5433098	7/18/1995	189241	1/31/1994	METHOD AND APPARATUS FOR INSIDE CAN BASE REFORMING (English)
United States	6079244	6/27/2000	158744	9/22/1998	METHOD AND APPARATUS FOR RESHAPING A CONTAINER BODY (English)
United States	5611231	3/18/1997	426122	4/20/1995	MODULAR BASE CAN PROCESSING EQUIPMENT (English)
United States	5676006	10/14/1997	08/532012	9/22/1995	PRELOADED-CAM FOLLOWER RAM ASSEMBLY FOR RESHAPING CONTAINERS (English)

COUNTRY	PATENT NO.	PATENT DATE	APP NO.	APP DATE	TITLE
United States			11/126150	5/11/2005	Quick Change Over Apparatus for Machine Line
United States			11/126146	5/11/2005	Quick Change Over Apparatus for Machine Line
United States			11/126151	5/11/2005	Quick Change Over Apparatus for Machine Line
United States			11/126152	5/11/2005	Quick Change Over Apparatus for Machine Line
United States	6661020	12/9/2003	09/941630	8/30/2001	Servo-shutter mechanism for detecting defects in cans (English)
United States	6752000	6/22/2004	10/305169	11/27/2002	Single cam container necking apparatus and method (English)
United States	6167743	1/2/2001	09-189945	11/12/1998	SINGLE CAM CONTAINER NECKING APPARATUS AND METHOD (English)
United States	6510938	1/28/2003	09/723205	11/28/2000	Soft touch infeed (English)
WIPO	200409331	5/13/2004	2003US22748	7/22/2003	APPARATUS FOR TRIMMING THE DOME AREA OF A WIDE MOUTH BLOW MOLDED PLASTIC CONTAINER APPAREIL PERMETTANT D'EBARBER LA REGION BOMBEE D'UN RECIPIENT EN PLASTIQUE MOULE PRESENTANT UNE GRANDE OUVERTURE (English)
WIPO	200476877	9/10/2004	2004US4342	2/13/2004	Bearing Locking Mechanism
WIPO	9635530	11/14/1996	96US3872	3/22/1996	INSIDE CAN BASE REFORMING APPARATUS AND METHOD (English)
WIPO	200425167	3/25/2004	2003US28301	9/9/2003	LINK SYSTEM SYSTEME DE LIAISON (English)
WIPO	200016926	4/5/2001	99US21890	9/20/1999	METHOD AND APPARATUS FOR RESHAPING A CONTAINER BODY (English)
WIPO	9725165	7/17/1997	97US146	1/3/1997	METHOD AND APPARATUS FOR SHAPING A CONTAINER (English)
WIPO	9633032	10/24/1996	96US3297	3/18/1996	MODULAR BASE CAN PROCESSING EQUIPMENT MODULAR BASE CAN PROCESSING EQUIPMENT (English)

PATENT ASSIGNMENT

WHEREAS, CP FORMATION LLC, a Delaware limited liability company, with offices at 280 Park Avenue, Floor 34W, New York, NY 10017 (hereinafter, "Assignor"), is the owner of the entire right, title and interest in and to the inventions and associated pending patent applications and issued letters patent in the United States and other jurisdictions which are set forth on Schedule A attached hereto and made apart hereof (the "Patents"); and

WHEREAS, BELVAC PRODUCTION MACHINERY, INC., a Virginia corporation, with offices at 237 Graves Mill Road, Lynchburg, VA, 24502 (hereinafter, "Assignee"), is desirous of acquiring the entire right, title and interest in, to and under said Patents;

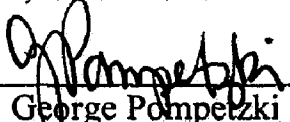
NOW, THEREFORE, TO ALL WHOM IT MAY CONCERN: Be it known that in consideration of the payment by Assignee to Assignor of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration, Assignor hereby sells, assigns, transfers and sets over to Assignee the entire right, title and interest in and to the Patents and all divisional, continuing, substitute, renewal, reissue, and all other applications for Letters Patent which have been or shall be filed in the United States and all foreign countries on any of said inventions; and in and to all original and reissued patents which have been or shall be issued in the United States and all foreign countries on any of said inventions; and in and to all rights of priority resulting from the Patents; agree that said Assignee may apply for and receive Letters Patent for any of said inventions in its own name, and that, when requested, without charge to, but at the expense of, said Assignee, its successors, assigns and legal representatives, to carry out in good faith the intent and purpose of this Assignment, Assignor will execute all divisional, continuing, substitute, renewal, reissue, and all other patent applications on any of said inventions; execute all rightful oaths, assignments, powers of attorney and other papers; communicate to said Assignee, its successors, assigns, and representatives all facts known to Assignor relating to any of said inventions and the history thereof; and generally do everything possible which said Assignee, its

successors, assigns or representatives shall consider desirable for aiding in securing and maintaining proper patent protection for said inventions and for vesting title to said inventions and the Patents and all patents on said inventions, in said Assignee, its successors, assigns and legal representatives.

IN WITNESS WHEREOF, Assignor has executed this assignment and Assignee has acknowledged and agreed to the assignment by their duly authorized officers as of this 2 day of January, 2006.

CP FORMATION LLC

By: CLOVE PARK INSURANCE
COMPANY, Sole Member

By: 
Name: George Pompetzki
Title: Vice President

BELVAC PRODUCTION MACHINERY,
INC.

By: _____
Name:
Title:


IN WITNESS WHEREOF, Assignor has executed this assignment and Assignee has acknowledged and agreed to the assignment by their duly authorized officers as of this 2 day of January, 2006.

CP FORMATION LLC

By: CLOVE PARK INSURANCE
COMPANY, Sole Member

By: _____
Name: George Pompetzki
Title: Vice President

BELVAC PRODUCTION MACHINERY,
INC.

By: 
Name: Gerald W. Krohn
Title: Secretary/Treasurer

Schedule A

NYCDMS/977127.1

RECORDED: 06/08/2006

PATENT
REEL: 017971 FRAME: 0621