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PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

| SUBMISSION TYPE: | NEW ASSIGNMENT |
|-----------------------|----------------|
| NATURE OF CONVEYANCE: | ASSIGNMENT |

CONVEYING PARTY DATA

| Name | Execution Date |
|-----------------|----------------|
| John W. Davis | 07/26/2006 |
| Kevin J. Blaser | 07/25/2006 |
| Gary L. Smith | 07/26/2006 |

RECEIVING PARTY DATA

| Name: | Ford Motor Company | |
|-----------------|--------------------|--|
| Street Address: | One American Road | |
| City: | Dearborn | |
| State/Country: | MICHIGAN | |
| Postal Code: | 48126 | |

PROPERTY NUMBERS Total: 1

| Property Type | Number |
|---------------------|----------|
| Application Number: | 11460361 |

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: 81140906

NAME OF SUBMITTER: Denise Greig

Total Attachments: 1

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PATENT REEL: 018013 FRAME: 0101

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

ASSIGNMENT

WHEREAS, THE UNDERSIGNED,

has/have invented certain new and useful improvements in:

Attorney Docket No. 81140906 entitled: DRAW PRESS WITH A FIXED DRAW PUNCH AND A FLOATING DRAW PUNCH

for which I/we intend to make application for Letters Patent of the United States listing the following as inventors: John W. Davis, Kevin J. Blaser, Gary L. Smith; and

WHEREAS, FORD MOTOR COMPANY, a corporation organized and existing by virtue of the laws of the State of Delaware, having its principal place of business at Dearborn, County of Wayne, and State of Michigan, is desirous of acquiring an interest therein;

NOW, THEREFORE, pursuant to my employment agreement heretofore made with FORD MOTOR COMPANY, or by my contractual obligation, I do sell, assign and transfer unto FORD MOTOR COMPANY the full and exclusive right for the United States of America and for all foreign countries to the said invention, as described in the specification executed by me on the date listed below, preparatory to obtaining Letters Patent of the United States therefor (and I hereby authorize my attorneys to insert the serial number and filing date herein:

11/460,361, Filing Date July 27, 2006), and I hereby request the Commissioner of Serial No. Patents and Trademarks to issue said Letters Patent to FORD MOTOR COMPANY as the assignee. Executed by:

Name: Home Address:

John W. Davis 5700 Ellis Rd.

City, State, Zip:

Ypsilanti, MI 48197

Country:

United States of America

Name: Home Address: Kevin J. Blaser 10686 Hickory Knoll Ct.

Brighton, MI 48114

City, State, Zip: Country:

United States of America

Name:

Gary L. Smith

Home Address:

539 Ponder Dr.

City, State, Zip: Country:

Shelbyville, KY 40065 United States of America

Raymond Coppiellie

REEL: 018013 FRAME: 0102

PATENT

RECORDED: 07/27/2006