PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	RELEASE BY SECURED PARTY

CONVEYING PARTY DATA

Name	Execution Date
US Bank National Association	07/31/2006

RECEIVING PARTY DATA

Name:	Specialty Blanks, Inc.	
Street Address:	1233 Main Street, Suite 400	
City:	Wheeling	
State/Country:	WEST VIRGINIA	
Postal Code:	26003	

PROPERTY NUMBERS Total: 2

Property Type	Number
Patent Number:	6450583
Patent Number:	6244668

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER:	B0660-0056
NAME OF SUBMITTER:	Jody Hawke

Total Attachments: 3

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PATENT

REEL: 018047 FRAME: 0159

RELEASE AND REASSIGNMENT OF PATENTS AND PATENT APPLICATIONS

Reference is hereby made to that certain Security Agreement, dated as of February 5, 2004, executed by Specialty Blanks, Inc., an Indiana corporation (the "Debtor"), in favor of US Bank National Association ("Lender") which was recorded in the United States Patent and Trademark Office on April 8, 2004, at Reel 014506, Frame 0256 (the "Agreement"), and pursuant to which the Debtor assigned and granted to Lender, a security interest in and to all of Debtor's right, title and interest in and to those patents, including those certain patents specifically listed on Exhibit A attached hereto (the "Patents").

WHEREAS, Lender wishes to release, retransfer and reassign to Debtor without representation or warranty, all of Lender's right, title and interest in and to the Patents:

NOW, THEREFORE, for good and valuable consideration, receipt of which is hereby acknowledged, Lender hereby releases, retransfers and reassigns to Debtor, without representation or warranty, all of Lender's right, title and interest in and to the Patents.

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PATENT REEL: 018047 FRAME: 0160 IN WITNESS WHEREOF, Lender has executed this Release and Reassignment of Registered Patents and Patent Applications as of this 315 day of July, 2006.

U.S. BANK NATIONAL ASSOCIATION

Name: Raymond S. Haverstock

Title: Vice President

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Exhibit A Patents

Method of manufacturing cold formed 6450583 light alloy automotive wheel rim

Cold formed light alloy automotive wheel 6244668

6/12/01

9/17/02

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PATENT REEL: 018047 FRAME: 0162

RECORDED: 08/03/2006