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1. Name of conveying party(ies): Daniel HAUSER	2. Name and address of receiving party(ies): Bühler Druckguss AG Uzwil CH-9240 Switzerland
Additional name(s) of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

7.2.06

3. Nature of conveyance:

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Execution Date: 9 February 2006

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is:

A. Patent Application No.(s) 10/553,023	B. Patent No.(s)
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Additional numbers attached? Yes No

FINANCE SECTION
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5. Name and address of party to whom correspondence concerning document should be mailed: Name: Gregory A. Sebald Address: Merchant & Gould P.C. P. O. Box 2903 Minneapolis, MN 55402	6. Total number of applications and patents involved: 1 7. Total fee (37 CFR 3.41): \$40.00 <input checked="" type="checkbox"/> Enclosed <input type="checkbox"/> Authorized to be charged to deposit account 8. Please charge any additional fees or credit any overpayments to our Deposit account number: 13-2725
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Statement and signature: DO NOT USE THIS SPACE

9. To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Gregory A. Sebald (33,280) Name of Person Signing	 Signature	18 July 2006 Date
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PATENT
REEL: 018114 FRAME: 0156

INSTRUCTIONS

ASSIGNMENT OF U.S. RIGHTS TO CORPORATION

WHEREAS,

Inventor(s) Name,
Address, Citizenship

1. Daniel HAUSER residing at Rehburgsstrasse 3a, St. Gallen CH-9000 Switzerland and a citizen of ___;
2. ___ residing at ___ and a citizen of ___;
3. ___ residing at ___ and a citizen of ___;

Date Patent Declaration
Signed and Title Serial
No. and filing date (if
known)

(herein called "THE UNDERSIGNED") have made an invention and have executed an application for Letters Patent of the United States on ___ for this invention, which application is entitled HOLDING FURNACE AND METERING DEVICE FOR METAL BATHS and which has been given Serial Number 10/553,023 and the filing date of 11 October 2005;

Name of Corporation

AND WHEREAS Bühler Druckguss AG (herein called "ASSIGNEE"), a corporation organized under the laws of Switzerland, and having an office and place of business at Uzwil CH-9240 Switzerland

State or Country of
Incorporation and Address

wishes to acquire the entire right, title and interest in and to said invention and patent application and any Letters Patent to be obtained therefor;

NOW, THEREFORE, for and in consideration of the sum of One Dollar and other good and valuable consideration, the receipt and sufficiency of which is hereby acknowledged, THE UNDERSIGNED hereby sell, assign and transfer to the ASSIGNEE, its successors and assigns, the entire right, title and interest for the United States in and to the invention disclosed in the aforesaid application, and in and to the said application, all divisions, continuations, or renewals thereof, all Letters Patent which may be granted therefrom, and all reissues or extensions of such patents, and THE UNDERSIGNED hereby authorize and request the Commissioner of Patents to issue any and all United States Letters Patent for the aforesaid invention to the ASSIGNEE of the entire right, title and interest in and to the same, for the use of the ASSIGNEE, its successors and assigns.

THE UNDERSIGNED hereby agree that THE UNDERSIGNED, their executors and legal representatives will make, execute and deliver (without charge but at the expense of the ASSIGNEE) any and all other instruments in writing including any and all further application papers, affidavits, assignments and other documents, and will communicate to said ASSIGNEE, its successors and representatives all facts known to THE UNDERSIGNED relating to said invention and the history thereof and will testify in all legal proceedings and generally do all things which may be necessary or desirable to vest the ASSIGNEE, its successors or assigns the entire right, title and interest in and to the said invention, applications, Letters Patent, rights, titles, benefits, privileges and advantages hereby sold, assigned and conveyed, or intended so to be.

THE UNDERSIGNED represent and agree with said ASSIGNEE its successors and assigns, that no assignment grant, mortgage, license or other agreement affecting the rights and property herein conveyed has been or will be made to others by THE UNDERSIGNED, and that full right to convey the same as herein expressed is possessed by THE UNDERSIGNED.

IN TESTIMONY WHEREOF, THE UNDERSIGNED have hereunto set their hand on the dates indicated below.

Each inventor must sign & date

Daniel Hauser 09.02.2006
 Signature: Daniel HAUSER Date

Note: No legalization or other
witness required

 Signature Date