PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Hershey Lerner	03/31/2003
Dana Liebhart	03/31/2003

RECEIVING PARTY DATA

Name:	Automated Packaging Systems, Inc.	
Street Address:	10175 Philipp Parkway	
City:	Streetsboro	
State/Country:	ОНЮ	
Postal Code:	44241	

PROPERTY NUMBERS Total: 3

Property Type	Number
Application Number:	11111164
Application Number:	11496654
Application Number:	11496645

CORRESPONDENCE DATA

Fax Number: (216)241-0816

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 216-622-8674

Email: ksmith@calfee.com

Correspondent Name: Kenneth J. Smith

Address Line 1: Calfee, Halter & Griswold LLP
Address Line 2: 800 Superior Ave., Ste. 1400
Address Line 4: Cleveland, OHIO 44114

ATTORNEY DOCKET NUMBER:	02946/04827; 04857; 04859
NAME OF SUBMITTER:	Kenneth J. Smith

PATENT REEL: 018119 FRAME: 0585

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Total Attachments: 1 source=k-b7062#page1.tif

PATENT REEL: 018119 FRAME: 0586

ASSIGNMENT

IN CONSIDERATION of One Dollar and other good and valuable consideration, receipt of which is hereby acknowledged, we, Hershey Lerner, and Dana Liebhart, both citizens of the United States of America, and residing at 497 Ravine Road, Aurora, Ohio 44202 and 8260 Seasons Road, Streetsboro, Ohio 44241, respectively, do hereby sell, transfer, set over and assign unto AUTOMATED PACKAGING SYSTEMS, INC., an Ohio corporation having its principal place of business at 10175 Philipp Parkway, Streetsboro, Ohio 44241, its successors, assigns, nominees, or other legal representatives, the entire right, title and interest in and to the invention in Fluid Filled Unit Formation Machine and Process, invented by us and the application for United States patent therefor, executed concurrently herewith, and all original and reissued patents granted therefor, and all divisions and continuations thereof, including the subjects-matter of any and all claims which may be obtained in every such patent, and the right to apply for and obtain patents in countries foreign to the United States, and in and to any Letters Patent which may be granted thereon in such foreign countries, and authorize and request the Commissioner of Patents of the United States, and any official of any country or countries foreign to the United States whose duty it is to issue patents on applications as aforesaid, to issue the said Letters Patent to the said AUTOMATED PACKAGING SYSTEMS INC., its successors, assigns, nominees or other legal representatives, as assignee and owner of the said entire interest, and covenant that we have full right to convey said entire interest herein assigned and that we have not executed and will not execute any agreement in conflict herewith, and agree that

We will communicate to said AUTOMATED PACKAGING SYSTEMS. INC., its successors, assigns, nominees or other legal representatives, all facts know to us respecting said invention, whenever requested, and testify in any legal proceedings, sign all lawful papers, execute and deliver all divisional, continuing and reissue applications, make all rightful oaths and do all lawful acts requisite for the application for such divisional, continuing or reissue applications, or the procuring thereof, and that if and when said AUTOMATED PACKAGING SYSTEMS, INC., its successors, assigns, nominees or other legal representatives desire to file a disclaimer relating thereto, we will upon request, sign and deliver all lawful papers requisite for the filing of such disclaimer, and

We further covenant and agree that we will, at any time upon request, do everything legally possible to aid said AUTOMATED PACKAGING SYSTEMS, its successors, assigns, nominees or other legal representatives, either in its or our own name, to apply for, obtain and enforce proper patent protection in all countries, including priority rights granted to patents in foreign countries according to all the laws and treaties in force, all without further consideration but at the expense of said AUTOMATED PACKAGING SYSTEMS, INC., its successors, assigns, nominees or other legal representatives.

Dana Liebhart

State of Ohio

)SS

County of __

This 2 day of March 2003, before me personally came the above-named Hershey Lerner and Dana Liebhart to me personally known as the individuals who executed the foregoing assignment, and who acknowledged to me that they executed the same of their own free will for the purpose therein set forth,

> Notary Publicatory Public, State of Ohio My Commission Expires October 20, 2006

Recorded in Summit County

PATENT REEL: 018119 FRAME: 0587

RECORDED: 08/16/2006