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FORM PTO-1595 (Rev. 6-93) OMB No. 0651-0011 (exp. 4/94) HSML- 10921.0418US01	эт 103283972	U.S. DEPARTMENT OF COMME Patent and Trademark O
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## ASSIGNMENT

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, each undersigned inventor has sold and assigned, and by these presents hereby sells and assigns, unto

**DAIHEN** Corporation

2-1-11, Tagawa, Yodogawa-ku,

Osaka-shi, Osaka 532-8512 Japan

(hereinafter ASSIGNEE) all right, title and interest for the United States, its territories and possessions in and to his invention (or design) relating to

ARC START CONTROL METHOD IN ROBOT WELDING

## as set forth-in his United States Patent Application

[X] executed concurrently herewith

[ ] executed on \_\_\_\_\_

## [ ] Serial No. \_\_\_\_\_ filed

in and to said United States Patent Application including any and all divisions or continuations thereof and in and to any and all Letters Patent of the United States which may issue on any such application or for said invention(or design), including any and all reissues or extensions thereof, to be held and enjoyed by said ASSIGNEE, its successors, legal representatives and assigns to the full end of the term or terms for which any and all such Letters Patent may be granted as fully and entirely as would have been held and enjoyed by the undersigned had this Assignment not been made;

Each of the undersigned hereby authorizes and requests the Commissioner of Patents and Trademarks to issue any and all such Letters Patent to said ASSIGNEE. its successors or assigns in accordance herewith;

Each of the undersigned warrants and covenants that he has the full and unencumbered right to sell and assign the interests herein sold and assigned and that he has not executed and will not execute any document or instrument in conflict herewith;

Each of the undersigned further covenants and agrees that at any time upon request of said ASSGINEE, its successors, legal representatives or assigns he will communicate to said ASSIGNEE, its successors, legal representatives or assigns all information known to him relating to said invention (or design) or patent application and that he will execute and deliver any papers, make all rightful oaths, testify in any legal proceedings and perform all other lawful acts deemed necessary or desirable by said ASSIGNEE, its successors, legal representatives or assigns to perfect title to said invention (or design), to said application including divisions and continuations thereof and to any and all Letters Patent which may be granted therefor or thereon, including reissues or extensions, in said ASSIGNEE, its successors, or assigns or to assist said ASSIGNEE, its successors, legal representatives or assigns in obtaining, reissuing or enforcing Letters Patent of the United States for said invention(or design).

<u>Jestura</u> (brono Name: Toshiro Vezono	date	July	12,	2006	_ Jetano Era	date	July	12,	2006
Name: Tomoyuki Deyama					Name: Tetsuo Era	date	July	12,	2006
Name:	date				Name :	date			

Note: <u>Prima facie</u> evidence of execution may optionally be obtained by execution of this document before a U.S. Consul or before a local officer authorized to administer oaths whose authority is proved by a certificate from a U.S. Consul.

PATENT REEL: 018135 FRAME: 0270

**RECORDED: 07/26/2006**