PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date	
Wendell E. Mast	08/21/2006	
Joseph P. Nuzzi	08/21/2006	

RECEIVING PARTY DATA

Name:	Allied Machine & Engineering Corp.	
Street Address:	485 West 3rd Street	
City:	Dover	
State/Country:	ОНІО	
Postal Code:	44622	

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	10818171

CORRESPONDENCE DATA

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ATTORNEY DOCKET NUMBER: 116384.00110

NAME OF SUBMITTER: Robert J. Clark

Total Attachments: 2

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PATENT

REEL: 018166 FRAME: 0227

For: U.S. Rights and Foreign Rights

For: U.S. Application

By: Inventors

ASSIGNMENT OF INVENTION

In consideration of the payment by ASSIGNEE to ASSIGNORS of the sum of One Dollar (\$1.00), the receipt of which is hereby acknowledged, and for other good and valuable consideration,

ASSIGNORS:

Wendell E. Mast 10577 Walnut Creek Btm. Dundee, OH 44624-8763 Nationality: US

Joseph P. Nuzzi 3244 Blacksnake Hill Road Dover OH 44622 Nationality: US

hereby sell, assign and transfer to

ASSIGNEE:

Allied Machine & Engineering Corp. 485 West 3rd Street Dover, OH 44622 State or Country of Formation: US

and the successors, assigns and legal representatives of the ASSIGNEE the entire right, title and interest for the United States and its territorial possessions and in all foreign countries, including all rights to claim priority, in and to any and all improvements which are disclosed in the invention entitled:

DRILL INSERT GEOMETRY HAVING V-NOTCHED WEB

and which is found in (37 C.F.R. Section 3.21) U.S. application no. 10/818,171 filed on April 5, 2004 and any legal equivalent thereof in a foreign country, including the right to claim priority and, in and to, all Letters Patent to be obtained for said invention by the above application or any continuation, division, renewal, or substitute thereof, and as to letters patent any reissue or re-examination thereof.

ASSIGNORS hereby covenant that no assignment, sale, agreement or encumbrance has been or will be made or entered into which would conflict with this assignment.

ASSIGNORS further covenant that ASSIGNEE will, upon its request, be provided promptly with all pertinent facts and documents relating to said invention and said Letters Patent and legal equivalents as may be known and accessible to ASSIGNORS and will testify as to the same in any interference, litigation or proceeding related thereto and will promptly execute and deliver to ASSIGNEE or its legal representatives any and all papers, instruments or affidavits required to apply for, obtain, maintain, issue and enforce said application, said invention and said Letters Patent and said equivalents thereof which may be necessary or desirable to carry out the purposes thereof.

REEL: 018166 FRAME: 0228

	IN	WITNESS	WHEREOF, 2006.	We have	hereunto	set hand	and	seal this		day	of
Day	Date: 8/21/04				//	Wed	W	- Tomas - Toma	M. A	/	
Date: $8/21/01$				Signat	ure of Wei	ıdell l	E. Mast				
						//,	Mey	M			
		' /			Signat	ure of Jose	ph P,	Núzeř _	ALL CONTRACTOR OF THE PARTY OF		

Assignment of Invention--page 2 of 2 **PATENT**

REEL: 018166 FRAME: 0229