## Electronic Version v1.1

Stylesheet Version v1.1

SUBMISSION TYP	E:	NEW ASSIGNMENT						
NATURE OF CONVEYANCE:		ASSIGNMENT						
CONVEYING PAR	ΓΥ DATA	·						
	Execution Date							
Buhrke Industries,	Inc.	08/13/2004						
RECEIVING PART	Y DATA							
Name:	Michael F. Chester	Michael F. Chester						
Street Address:	511 West Algonquir	511 West Algonquin Road						
City:	Arlington Heights							
State/Country:	ILLINOIS							
Postal Code:	60005							
Name:	Michael F. Chester, as Trustee under The Michael F. Chester Trust Agreement dated February 1, 2002							
Street Address:	511 West Algonquin Road							
City:	Arlington Heights							
State/Country:	ILLINOIS							
	60005							
Postal Code:	60005							
Postal Code:	60005							
	60005 Kenneth Wesseln							
		n Road						
Name: Street Address:	Kenneth Wesseln	n Road						
Name: Street Address:	Kenneth Wesseln 511 West Algonquir	n Road						
Name: Street Address: City:	Kenneth Wesseln 511 West Algonquir Arlington Heights	n Road						
Name: Street Address: City: State/Country:	Kenneth Wesseln 511 West Algonquir Arlington Heights ILLINOIS	n Road						
Name: Street Address: City: State/Country:	Kenneth Wesseln 511 West Algonquir Arlington Heights ILLINOIS							
Name: Street Address: City: State/Country: Postal Code:	Kenneth Wesseln 511 West Algonquir Arlington Heights ILLINOIS 60005	LC						
Name: Street Address: City: State/Country: Postal Code: Name:	Kenneth Wesseln 511 West Algonquir Arlington Heights ILLINOIS 60005 Buhrke Industries, L	LC						
Name: Street Address: City: State/Country: Postal Code: Name: Street Address:	Kenneth Wesseln 511 West Algonquir Arlington Heights ILLINOIS 60005 Buhrke Industries, L 511 West Algonquir	LC						

Property Type		Number			
Patent Number:60678Patent Number:59469		834			
		961			
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ATTORNEY DOCKET NUMBER:		016725.0003			
NAME OF SUBMITTER:		Elizabeth A. Kostiuk			
Total Attachments: 4	Las Dataat Assis				

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## ASSIGNMENT OF UNITED STATES PATENTS AND PENDING PATENT APPLICATIONS

WHEREAS, BUHRKE INDUSTRIES, INC., an Illinois corporation, having a place of business at 511 West Algonquin Road, Arlington Heights, Illinois 60005 ("ASSIGNOR"), is the owner of certain United States patents and pending United States patent applications identified in <u>Exhibit A</u> attached hereto and by this reference incorporated herein (the "Patents, " or "Applications," respectively); and

WHEREAS, pursuant to that certain Agreement for the Purchase and Sale of Assets of Buhrke Industries, Inc. dated of even date herewith among ASSIGNOR, Michael F. Chester, Michael F. Chester, as Trustee under The Michael F. Chester Trust Agreement dated February 1, 2002, Kenneth Wesseln and BUHRKE INDUSTRIES, LLC, a Delaware limited liability company ("ASSIGNEE") (the "Purchase Agreement"), ASSIGNOR has agreed to assign to ASSIGNEE its entire rights, title, and interests in and to the Patents and Applications identified in Exhibit A, including any patents which issue from said applications; and

WHEREAS, in order to effectuate ASSIGNOR's assignment of its entire rights, title and interests in and to the Patents and Applications ASSIGNEE, ASSIGNOR is executing this instrument of assignment.

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy of which are hereby acknowledged, ASSIGNOR does hereby sell, assign, convey and transfer to ASSIGNEE, its successors, assigns and legal representatives, its full and entire rights, title and interests in and to: the Patents and Applications, and/or the inventions disclosed and claimed therein, and any continuations, continuations-in part, divisional and/or foreign application thereof (said applications to be included within the meaning of the term Applications, as used herein) and any patents which may be granted on the Applications ("Future Patents"), and any reissue applications pertaining to any of the Patents or Future Patents, and any re-examinations of any of the Patents or Future Patents, the same to be held and enjoyed by ASSIGNEE for its own use and enjoyment and for the use and enjoyment of its successors, assigns, and legal representatives, to the end of the terms for which the Patents or Future Patents are or may be granted or reissued.

ASSIGNOR hereby agrees that ASSIGNEE shall have the right to record this instrument of assignment in the United States Patent and Trademark Office, and this instrument so as to establish ASSIGNEE as owner of record of all Patents, Future Patents and Applications, and the inventions disclosed and claimed therein, as the case may be, in the United States.

ASSIGNOR further agrees, at the request of ASSIGNEE and without charge or cost to ASSIGNEE (other than reimbursement of out-of-pocket expenses which are reasonably incurred), to: (i) execute and have executed any and all other documents of any kind whatsoever, and to provide any information in ASSIGONR's possession or under its control that may be reasonably required to carry out the terms and intent of this Assignment; and (ii) fully cooperate with ASSIGNEE, as reasonably required, to enable ASSIGNEE to duly record this instrument of assignment with the United States Patent and Trademark Office so that ASSIGNEE's ownership

NGEDOCS: 016725.0003:1061376.1

PATENT REEL: 018260 FRAME: 0049 of the Patents, Future Patents and Applications, and the inventions disclosed and claimed therein, is duly made of record in the United States.

Notwithstanding anything to the contrary herein, ASSIGNOR makes no representations or warranties regarding the Patents, or Applications, except as and to the extent set forth in the Purchase Agreement. This Assignment is subject and subordinate to all of the terms and provisions of the Purchase Agreement, and in the event of any conflict between any term or provision hereof and any term or provision of the Purchase Agreement, the latter shall control.

IN WITNESS WHEREOF, ASSIGNOR has caused this instrument to be executed on the date indicated below.

Dated: August 13, 2004.

## ASSIGNOR:

BUHRKE INDUSTRIES, INC., an Illinois corporation

By: A fichael Muster Title: PRES

## SCHEDULE A

Inventor	Title	Owner	Issue Date/ Filing Date	Patent No. Appln. No.
Kenneth W. Stone	Method for Stamping Bowed Piecc-Parts	Buhrke Industries, Inc.	May 30, 2000 / August 11, 1999	6,067,834-P / 09/371,982 — Appln. No.
Kenneth W. Stone	Web Bowing Apparatus	Buhrke Industries, Inc.	September 7, 1999 / May 1, 1998	5,946,961-P / 09/071,769 Appln. No.

State of Illinois ) ) SS County of Cook )

On this <u>13</u> day of August, 2004, before me, <u>Monor L. K. Ichan</u>, the undersigned Notary Public, personally appeared <u>Michael F. Cherk</u>

X personally known to me OR

proved to me on the basis of satisfactory evidence to be the person(s) whose name(s) is/are subscribed to the within instrument, and acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) acted, executed the instrument.

WITNESS my hand and official seal.

Notary's Signature

My commission expires:

7/19/08

OFFICIAL SEAL THOMAS W KIVLAHAN NOTARY PUBLIC - STATE OF ILLINOIS MY COMMISSION EXPIRES:07/19/08

**RECORDED: 09/15/2006**