PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

| SUBMISSION TYPE: | NEW ASSIGNMENT |
|-----------------------|----------------------------|
| NATURE OF CONVEYANCE: | Grant of Security Interest |

CONVEYING PARTY DATA

| Name | Execution Date | |
|-------------------------------|----------------|--|
| COMMONWEALTH INDUSTRIES, INC. | 08/01/2006 | |

RECEIVING PARTY DATA

| Name: | CITICORP NORTH AMERICA, INC., AS COLLATERAL AGENT FOR THE SECURED CREDITORS UNDER THE ABL CREDIT AGREEMENT | | |
|-------------------|--|--|--|
| Street Address: | 388 GREENWICH STREET | | |
| Internal Address: | 20TH FLOOR | | |
| City: | NEW YORK | | |
| State/Country: | NEW YORK | | |
| Postal Code: | 10013 | | |

PROPERTY NUMBERS Total: 4

| Property Type | Number |
|----------------|---------|
| Patent Number: | 6827179 |
| Patent Number: | 6789602 |
| Patent Number: | 6764559 |
| Patent Number: | 6959476 |

CORRESPONDENCE DATA

Fax Number: (212)354-8113

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: (212) 819-8200

Email: jgenova@whitecase.com
Correspondent Name: WHITE & CASE LLP

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Address Line 4: NEW YORK, NEW YORK 10036

ATTORNEY DOCKET NUMBER: 1111828-0010 COMMON ABL

PATENT

REEL: 018296 FRAME: 0256

500155830

| NAME OF SUBMITTER: | MARINA ORMAN | | |
|---|--------------|--|--|
| Total Attachments: 7 | | | |
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GRANT OF SECURITY INTEREST IN UNITED STATES PATENTS

FOR GOOD AND VALUABLE CONSIDERATION, receipt and sufficiency of

which are hereby acknowledged, Commonwealth Industries, Inc., a Delaware corporation (the

"Grantor") with principal offices at 25825 Science Park Drive, Suite 400 Beachwood, Ohio

44122, hereby grants to CITICORP NORTH AMERICA, INC., as Collateral Agent for the

Secured Creditors under the ABL Credit Agreement, with principal offices at 388 Greenwich

Street, 20th Floor, New York, New York 10013, (the "Grantee"), a security interest in (i) all of

the Grantor's rights, title and interest in and to the United States patents (the "Patents") set forth

on Schedule A attached hereto, in each case together with (ii) all Proceeds (as such term is

defined in the U.S. Security Agreement referred to below) and products of the Patents, and (iii)

all causes of action arising prior to or after the date hereof for infringement of any of the Patents

or unfair competition regarding the same.

THIS GRANT is made to secure the satisfactory performance and payment of all

the Obligations of the Grantor, as such term is defined in the U.S. Security Agreement among the

Grantor, the other Assignors from time to time party thereto and the Grantee, dated as of August

1, 2006 (as amended, modified, restated and/or supplemented from time to time, the "U.S.

Security Agreement"). Upon the occurrence of the Termination Date (as defined in the Security

Agreement), the Grantee shall execute, acknowledge, and deliver to the Grantor an instrument in

writing releasing the security interest in the Patents acquired under this Grant.

This Grant has been granted in conjunction with the security interest granted to

the Grantee under the U.S. Security Agreement. The rights and remedies of the Grantee with

respect to the security interest granted herein are as set forth in the U.S. Security Agreement, all

terms and provisions of which are incorporated herein by reference. In the event that any

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PATENT

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provisions of this Grant are deemed to conflict with the U.S. Security Agreement, the provisions of the U.S. Security Agreement shall govern.

CII ABL Patent Grant

IN WITNESS WHEREOF, the undersigned have executed this Grant as of the $\frac{1}{2}$ day of August, 2006.

COMMONWEALTH INDUSTRIES, INC., Grantor

By: Name:

Name: Sean M. Stack

Title: 5

Senior UP, Treasurer and Assistant Secretary

Grant of Security in Patents - ABL

| STATE OF | New | York | _) | |
|----------|--------------|------|---------|-----|
| COUNTY O | F <u>Nen</u> | York |) _) | ss: |

On this st day of August, 2006, before me personally came Sean M. Stack
who, being by me duly sworn, did state as follows: that she is suthorized to execute the foregoing
Grant on behalf of said corporation and that [s]he did so by authority of the Board of Directors of said corporation.

Notary Public

LAURENCE F. WEEKS
Notary Public, State of New York
No. 01WE6138790
Qualified in New York County
Certificate on file in New York County
My Commission Expires 1/23/2010

CITICORP NORTH AMERICA, INC., as Collateral Agent and Grantee

By:

Vame: KE

Vice President

Grant of Security Interest in Patents - ABL

PATENT

REEL: 018296 FRAME: 0262

STATE OF New Yory) ss.: COUNTY OF New York)

On this day of August, 2006, before me personally came ______ who, being by me duly sworn, did state as follows: that [s]he is ______ of Citicorp North America, Inc., that [s]he is authorized to execute the foregoing Grant on behalf of said corporation and that [s]he did so by authority of the Board of Directors of said corporation.

Notary Public

DENISE C. PERRY

Notary Public, State of New York

No. 01PE6045304

Qualified in Nassau County

Certificate filed in New York County

Grant of Security Interest in Patents - ABL

SCHEDULE A

| Patent Name/Description | Country | Owner/ Assignee | Serial No. | Filing Date | Reg. No. | Reg. Date |
|---|---------|--------------------|----------------------------|----------------|-------------|--------------|
| Provisional application apparatus for attenuating noise (Sound Banfet) | USA | CII | 10/397,071 (60/367,445) | 3/25/03 | 6827179 | 12/7/04 |
| Process for Producing Aluminum Sheet Product Having Controlled Recrystalization | USA | CII | 10/072,409 | 2/11/02 | 6789602 | 9/14/04 |
| Application of concast 5754 alloy automotive applications (drive shaft) | USA | CII | 10/294,877 | 11/15/02 | 6764559 | 7/20/04 |
| Aluminum automotive drive shaft | USA | CII | 2003692488 | 10/27/03 | 6959476 | 11/1/05 |

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