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To the Director of the United States Patent and Trade attached original documents or copy thereof. 1. Name of conveying party(ies): Name and address of receiving party(ies): Naomi SUGIMOTO Name: RICOH COMPANY, LTD. Yukimichi SOMEYA Address: 1-3-6, Nakamagome, Ohta-ku, Tokyo, Sadayuki IWAI 143-8555 Japan Katsufumi KUMANO Eiichi OHTA Additional name(s) of conveying party(ies) attached? \(\subseteq\) Yes \(\begin{array}{c}\) No 3. Nature of Conveyance: Assignment ☐ Merger ☐ Security Agreement ☐ Change of Name ☐ Other Execution Date: June 7, 2006; June 8, 2006; June 8, Additional name(s) and address(es) attached? ☐ Yes ■ No 2006; June 15, 2006; June 9, 2006 4. Application number(s) or patent number(s): ☐ This document is being filed together with a new application A. Patent Application No.(s) B. Patent No.(s) 11/406,267 Additional numbers attached?

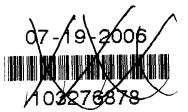
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3. Nature of Conveyance:					
Assignment	Additional name(s) and address(es) attached? ☐ Yes ■ No				
4. Application number(s) or patent number(s):					
☐ This document is being filed together with a new application					
A. Patent Application No.(s) 11/406,267	B. Patent No.(s)				
Additional numbers attache	ed? ☐ Yes ■ No				
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PATENT

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Assignment of Application

2 5	WHEREAS, I (W.	E) 1) Naomi SUGIMOTO of	Tokyo, Japan;		
ESIDENCE 138 OF VENTORS:		2) Yukimichi SOMEYA of	Tokyo, Japan;		
		3)Sadayuki IWAI of Tokyo	, Japan;		
		4) Katsufumi KUMANO o	Tokyo, Japan	; and	
		5) Eiichi OHTA of Tokyo,	Japan		
	·				
		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		
TITLE OF					
					· · · · · · · · · · · · · · · · · · ·
					
					, respectively
	have invented certain new and useful improvements in: CHARGING DEVICE, AND PROCESS CARTRIDGE AND				
	IMAGE FORMING APPARATUS USING THE SAME				
	(Application No.	11/406,267	, filed	April 19, 2006), and
	WHEREAS,	Ricoh Company, Ltd.			
) OF	/L	***************************************			

(hereinafter referred to as "ASSIGNEES") having places of business at: 1-3-6, Nakamagome, Ohta-ku, Tokyo, 143-8555 Japan, respectively are desirous of jointly acquiring interests in the entire right, title and interest in and to said invention and in and to any Letters Patent that may be granted therefore in the United States and its territorial possessions and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer unto said ASSIGNEES, the full and exclusive right to the said invention in the United States and its territorial possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEES as the assignees of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEES, their successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and entirely as the same would have been held by me (us) had this Assignment and sale not been made.



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Page 2 of 2

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEES or their representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEES, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEES, their successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of 1940 Duke Street, Alexandria, Virginia 22314 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

Date:	June 7, 2006	naomi Sugimoto
_		(Signature of Inventor) Naomi SUGIMOTO
Date:	June 8. 2006	Juhimichi Someya
		(Signature of Inventor) Yukirnichi SOMEYA
Date:	June 7, 2006	Sa dayuki Juan
	ň	(Signature of inventor) Sadayuki IWAI
Date:	June 15. 2006	dlasafumi Kumano
_		(Signature of Invenor) Katsufumi KUMANO
Date:	June 9, 2006	wiche Oh a
		(Signature of Inventur) Eiichi OHTA
Date: _		
		(Signature of Inventor)

OBLON, SPIVAK, McCLELLAND, MAIER & NEUSTADT, P.C.

ATTORNEYS AT LAW 1940 DUKE STREET ALEXANDRIA, VIRGINIA 22314

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