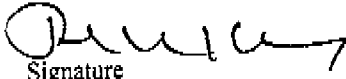


FORM PTO-1595 (Rev. 6-93)		U.S. DEPARTMENT OF COMMERCE Patent and Trademark Office	
RECORDATION FORM COVER SHEET PATENTS ONLY			
		Attorney Docket No.: 062457-0001	
To the Commissioner for Patents Please record the attached original documents or copy thereof.		ATTN: BOX ASSIGNMENT	
1. Name of conveying party(ies): Canadian Imperial Bank of Commerce Additional names of conveying party(ies) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	2. Name and address of receiving party(ies): Name: Eagle Precision Technologies Inc. Internal Address: Street Address: 565 West Street City: Brantford, Ontario N3R 7C5 Country: Canada Additional name(s) & address(es) attached? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No		
3. Nature of conveyance: <input type="checkbox"/> Assignment <input type="checkbox"/> Merger <input type="checkbox"/> Security Agreement <input type="checkbox"/> Change of Name <input checked="" type="checkbox"/> Other: Statement of Release of Security Agreement over Intellectual Property Execution Date: April 11, 2006			
4. New Application number(s) or patent number(s): If this document is being filed together with a new application the execution date of the application is: _____ A. Patent Application No.(s): SEE ATTACHED SCHEDULE A B. Patent No.(s): Additional numbers attached: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			
5. Name and address of party to whom correspondence concerning document should be mailed: Name: Paul N. Kokulis Internal Address: Morgan, Lewis & Bockius LLP Customer No. 09629 Street Address: 1111 Pennsylvania Ave., N.W. City: Washington State: D.C. Zip: 20004	6. Total number of applications and patents involved: 18 7. Total fee (37 C.F.R. §3.41): <u>\$720.00</u> <input type="checkbox"/> Enclosed <input checked="" type="checkbox"/> Authorized to be charged to Deposit Account 50-0310 8. Deposit Account No. 50-0310 (Attach duplicate page if paying by deposit account)		
9. Statement and Signature To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Paul N. Kokulis Name of Person Signing  Signature Date: October 10, 2006 Total number of pages including cover sheet, attachments and documents: 7			

CH \$720.00 500310 4318289

SCHEDULE A**OWNER: EAGLE PRECISION TECHNOLOGIES INC.**

PATENT NUMBER	ISSUE DATE	APPLICATION NUMBER	TITLE
4318289	03/09/1982	06110677	PIPE CUTTING METHOD AND APPARATUS
4625531	12/02/1986	06753314	BENDING MACHINE
4635464	01/13/1987	06771973	TUBE BENDING MANDREL
4750346	06/14/1988	07101067	LINK DRIVE FOR BENDING ARM OF TUBE BENDING MACHINE
4849643	07/18/1989	07179496	OPTICAL PROBE WITH OVERLAPPING DETECTION FIELDS
4867463	09/19/1989	07240081	QUICK RELEASE COLLET
4938048	07/03/1990	07278962	GUIDE STRIP CONTROL DEVICE OF PIPE BENDING MACHINE
4979385	12/25/1990	07341397	PROCESS AND APPARATUS FOR MONITORING BACKSPRINGING WHEN BENDING AN ELONGATED ELEMENT SUCH AS A PIPE
5008555	04/16/1991	07346123	OPTICAL PROBE WITH OVERLAPPING DETECTION FIELDS
5113683	05/19/1992	07645974	PIPE BENDING MACHINE HAVING TWO BENDING HEADS
5343725	09/06/1994	08086866	TUBE BENDING APPARATUS AND METHOD
5426965	06/27/1995	08067633	CARRIAGE BOOST DRIVE
5481891	01/09/1996	08169079	TUBE BENDING APPARATUS AND METHOD
5992210	11/30/1999	09071941	TUBE BENDING APPARATUS AND METHOD
6038903	03/21/2000	09037724	DUAL HEADED BENDING MACHINE
5406821	04/18/1995	08224581	TUBE BENDING APPARATUS AND METHOD
5918496	07/06/1999	08969719	ADJUSTABLE CLAMP DIE FOR TUBE BENDING MACHINE

OWNER: EAGLE PRECISION TOOL LTD. (NOW EAGLE PRECISION TECHNOLOGIES INC.)

PATENT NUMBER	ISSUE DATE	APPLICATION NUMBER	TITLE
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PATENT NUMBER	ISSUE DATE	APPLICATION NUMBER	TITLE
4513596	04/30/1985	06462868	APPARATUS AND METHOD FOR FORMING SEAMED TUBE

**STATEMENT OF RELEASE OF
SECURITY AGREEMENT OVER INTELLECTUAL PROPERTY**

This instrument is prepared as of April 11, 2006 and is intended to comply the formal requisites as set forth in the United States Patent and Trademarks Office.

1. The name and address of the debtor is (the "Debtor") is:
Eagle Precision Technologies Inc.
565 West Street
Brantford, Ontario
N3R 7C5
2. The name and address of the secured party (the "Secured Party") is:
Canadian Imperial Bank of Commerce
6th Floor
199 Bay Street
Commerce Court West
Toronto, ON
M5L 1A9
3. This statement refers to that certain Security Agreement dated October 26, 1999, executed by the Debtor in favour of the Secured Party recorded at reel/frame # 017411/0182 on April 3, 2006.
4. The Secured Party hereby releases all of its right, title and interest in and to, to the patent collateral, as further described on Schedule A, which is attached hereto and made a part hereof.
5. Presented for filing at the U.S. Commissioner of Patents and Trademarks.

Dated as of April 11, 2006.

[remainder of page left intentionally blank]

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SECURED PARTY:

CANADIAN IMPERIAL BANK OF COMMERCE

By: 

Name: Wim Faassen

Title: General Manager, Special Loans Head Office