4. Application or patent number(s):  A. Patent Application No.(s)  11/470,756  Additional numbers attached? Yes No  5. Name and address to whom correspondence concerning document should be mailed:  Name: Harold R. Brown III  Internal Address: WRB-IP LLP  Street Address: 1217 King Street  This document is being filed together with a new application.  B. Patent No.(s)  6. Total number of applications and patents involved: 1  7. Total fee (37 CFR 1.21(h) & 3.41) \$40.00  Authorized to be charged by credit card  Authorized to be charged to deposit account  Enclosed	Form PTO-1595 (Rev. 07/05) OMB No. 0651-0027 (exp. 6/30/2008)	U.S. DEPARTMENT OF COMM United States Patent and Tradem			
To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.  1. Name of conveying party(les)  Jorna Koskinen    Additional name(s) of conveying party(les) attached?   Yes   No   Assignment   Merger     Security Agreement   Change of Name     Joint Research Agreement     Government Interest Assignment     Executive Order 9424, Confirmatory License     Other   Additional name(s) & address(es) attached?   Yes   You   A. Application or patent number(s):     A. Patent Application No.(s)     This document is being filed together with a new application.     B. Patent No.(s)     B. Patent No.(s)     S. Name and address to whom correspondence concerning document should be mailed:     Name: Haroid R. Brown III     Internal Address: VRB-IP LLP     Authorized to be charged by oredit card     Authorized to be charged by oredit card     Authorized to be charged to deposit account     Enclosed     Name: Recor Tools AB     Internal Address: VRB-IP LLP     Authorized to be charged to deposit account     Enclosed     Name: Recor Tools AB     Internal Address: VRB-IP LLP     Authorized to be charged to deposit account     Enclosed     Name: Recor Tools AB     Internal Address: Name: Tools and patents					
2. Name and address of receiving party(les)   Jorma Koskinen	PATENTS ONLY				
Name: Seco Tools AB   Internal Address:	To the Director of the U.S. Patent and Trademark Office: Please record the attached documents or the new address(es) below.				
Internal Address:	1. Name of conveying party(ies)	2. Name and address of receiving party(ies)			
Additional name(s) of conveying party(ies) attached? Yes No    Securiton Date(s).09/11/2006   Assignment	Jorma Koskinen	Name: Seco Tools AB			
Street Address: Street Addre		Internal Address:			
Execution Date(s) 09/11/2006  Assignment Security Agreement Security Agreement Security Agreement State: Country: Sweden Zip: Additional name(s) & address(es) attached? Yes No Application or patent number(s): A Patent Application No.(s) A Patent Application No.(s)  Additional numbers attached?  Additional number attached? Yes No  Additional number attached?  Additional number of applications and patents involved: 1  Internal Address: WRB-IP LLP Internal Address: WRB-IP LLP  City: Alexandria Street Address: 1217 King Street  City: Alexandria State: YA Zip: Country: Sweden Zip: Additional numbers attached? Yes No  6. Total number of applications and patents involved: 1  Authorized to be charged by credit card Authorized to be charged by credit card Authorized to be charged to deposit account Enclosed None required (government interest not affecting title)  8. Payment Information a. Credit Card Last 4 Numbers Expiration Date b. Deposit Account Number: 503015 Authorized User Name Harold R. Brown III  Pharol R. Brown III  Signature  October 25, 2006 Date  Total number of pages including cover 3			-		
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Security Agreement					
State:   Joint Research Agreement   Grange of Name   State:   Country; Sweden   Zip:		City: Fanerste			
Government Interest Assignment  ☐ Executive Order 9424, Confirmatory License ☐ Other  4. Application or patent number(s):  ☐ A Patent Application No.(s)  11/470,756  Additional numbers attached? ☐ Yes ☑ No  8. Patent No.(s)  Additional numbers attached? ☐ Yes ☑ No  5. Name and address to whom correspondence concerning document should be mailed:  Name: Haroid R. Brown III  Internal Address: WRB-IP LLP  Street Address: 1217 King Street  City: Alexandria State: VA ☑ Ip 22314  Phone Number: 703 299 0953  Fax Number: 703 299 0953  Fax Number: 703 299 0953  Fax Number: 703 299 0036  Email Address: harry@wrb-ip.com  9. Signature  Country: Sweden ☑ Ip: Additional name(s) & address(es) attached? ☐ Yes ☑ No Boundaries Interest No.(s)  6. Total number of applications and patents involved: 1  7. Total fee (37 CFR 1.21(h) & 3.41) \$ 40.00 ☐ Authorized to be charged by credit card ☑ Authorized to be charged to deposit account ☐ Enclosed ☐ None required (government interest not affecting title)  8. Payment Information a. Credit Card ☐ Last 4 Numbers ☐ Expiration Date  b. Deposit Account Number 503015 ☐ Authorized User Name Harold R. Brown III  9. Signature  Coctober 25, 2006 ☐ Date ☐ Total number of pages including cover ☐ 3	· · · · · · · · · · · · · · · · · · ·	Oity, Tagosta			
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Executive Order 9424, Confirmatory License   Additional name(s) & address(es) attached?   Yes   No		Country: Sweden Zip:			
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9. Signature:    October 25, 2006		Authorized User Name Harold R Brown III			
Signature Date  Harold R. Brown III Total number of pages including cover	Email Address: harry@wrb-ip.com	Address Cool Harris Transa N. Drown III			
Harold R. Brown IIf Total number of pages including cover	9. Signature:	October 25, 2006			
Transfer to Brown in	Signature				
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Documents to be recorded (including cover sheet) should be faxed to (571) 273-0140, or mailed to:
Mail Stop Assignment Recordation Services, Director of the USPTO, P.O.Box 1450, Alexandria, V.A. 22313-1460

PATENT REEL: 018449 FRAME: 0466

Application No. Unassigned Attorney's Docket No. 000004-047

## ASSIGNMENT

(SOLE)

THIS ASSIGNMENT, by Jorma Koskinen residing at Knutsvägen 55, S-737 33 Fagersta, Sweden (hereinafter referred to as "the Assignor"), witnesseth:

WHEREAS, the Assignor has invented certain new and useful improvements in

## A MILLING INSERT AND A MILLING TOOL

	application for Letters Patent of the United rovisional application	d States, which is a
a.	bearing Application No	and filed on
	to be filed herewith; or	
$(2) \underline{X} n$	on-provisional application	
a.	bearing Application No	and filed on
	X having an oath or declaration execute filing of application;	-
c.	having an oath or declaration executed Assignment; and	d on a different date than this

WHEREAS, Seco Tools AB, a corporation having a principal place of business at S-737 82 Fagersta, Sweden (hereinafter referred to as "the Assignee"), is desirous of acquiring the entire right, title, and interest in and to said inventions, the right to file applications on said inventions and the entire right, title and interest in and to any applications, including provisional applications for Letters Patent of the United States or other countries claiming priority to said application, and in and to any Letters Patent or Patents, United States or foreign, to be obtained therefor and thereon.

NOW, THEREFORE, for good and sufficient consideration, the receipt of which is hereby acknowledged, the Assignor has sold, assigned, transferred, and set over, and by these presents does sell, assign, transfer, and set over, unto the Assignee, its successors, legal representatives, and assigns the entire right, title, and interest in and to the above-mentioned inventions, the right to file applications on said inventions and the entire right, title and interest in and to any applications for Letters Patent of the United States or other countries claiming priority to said applications, and any and all Letters Patent or Patents of the United States of America and all foreign countries that may be granted therefor and thereon, and in and to any and all applications claiming priority to said applications, divisions, continuations, and continuations-in-part of said applications, and reissues and extensions of said Letters Patent or Patents, and all rights under the International Convention for the Protection of Industrial Property, the same to be held and enjoyed by the Assignee, for its own use and behoof and the use and behoof of its successors, legal representatives, and assigns, to the full end of the term or terms for

Page 1 of 2

Application No. Unassigned Attorney's Docket No. 000004-047

which Letters Patent or Patents may be granted as fully and entirely as the same would have been held and enjoyed by the Assignor had this sale and assignment not been made;

AND for the same consideration, the Assignor hereby covenants and agrees to and with the Assignee, its successors, legal representatives, and assigns, that, at the time of execution and delivery of these presents, the Assignor is the sole and lawful owner of the entire right, title, and interest in and to the inventions set forth in said applications and said applications, including provisional applications, above-mentioned, and that the same are unencumbered, and that the Assignor has good and full right and lawful authority to sell and convey the same in the manner herein set forth;

AND for the same consideration, the Assignor hereby covenants and agrees to and with the Assignee, its successors, legal representatives, and assigns that the Assignor will, whenever counsel of the Assignee, or the counsel of its successors, legal representatives, and assigns, shall advise that any proceeding in connection with said inventions or said applications for Letters Patent or Patents, or any proceeding in connection with Letters Patent or Patents for said inventions in any country, including interference proceedings, is lawful and desirable, or that any application claiming priority to said application, division, continuation, or continuation-in-part of any applications for Letters Patent or Patents, or any reissue or extension of any Letters Patent or Patents to be obtained thereon, is lawful and desirable, sign all papers and documents, take all lawful oaths, and do all acts necessary or required to be done for the procurement, maintenance, enforcement, and defense of Letters Patent or Patents for said inventions, without charge to the Assignee, its successors, legal representatives, and assigns, but at the cost and expense of the Assignee, its successors, legal representatives, and assigns;

AND the Assignor hereby authorizes and requests the attorneys of White, Redway & Brown L.L.P. to insert in the spaces provided above the title of the invention, filing date, application number, and attorney's docket number of said application when known.

AND the Assignor hereby requests the Commissioner of Patents to issue any and all said Letters Patent of the United States to the Assignee as the Assignee of said inventions, the Letters Patent to be issued for the sole use and behoof of the Assignee, its successors, legal representatives, and assigns.

DATE 2006-09-11

Jorma Koskinen

Page 2 of 2

PATENT REEL: 018449 FRAME: 0468

**RECORDED: 10/25/2006**