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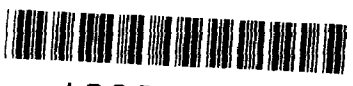
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Shin KAYAHARA
Additional name(s) of conveying party(ies) attached? Yes No

2. Name and address of receiving party(ies):
Name: RICOH COMPANY, LTD.
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Japan
Additional name(s) and address(es) attached? Yes No

3. Nature of Conveyance:
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Execution Date: October 12, 16, 16, 16, 16, 16, 13,
16, 16, 16, 2006

4. Application number(s) or patent number(s):
 This document is being filed together with a new application
A. Patent Application No.(s)
11/517,390
B. Patent No.(s)
Additional numbers attached? Yes No

5. Name and address of party to whom correspondence concerning document should be mailed:
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6. Total applications and patents involved: 1
7. Total fee (37 CFR 3.41): \$40.00
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To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.
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PATENT
REEL: 018453 FRAME: 0354

Assignment of Application

INSERT NAMES
AND RESIDENCE
ADDRESS OF
THE INVENTORS.

WHEREAS, I (WE) Eiji Shimojo, Masanori Kawasumi, Yoshiyuki Kimura, Masahiko Satoh,
Takeshi Uchitani, Hideki Zemba, Yutaka Narita, Shunichi Hashimoto, Eisaku
Murakami and Shin Kayahara of 1-43-1-402, Oshiage, Sumida-ku, Tokyo, Japan,
1861-39, Kosuzume-cho, Totsuka-ku, Yokohama-shi, Kanagawa, Japan, 2-18-1,
Midorigaoka, Meguro-ku, Tokyo, Japan, 2-2-16, Hirohakama, Machida-shi, Tokyo,
Japan, 5-15-16, Ohfuna, Kamakura-shi, Kanagawa, Japan, 1246-1-905, Nakamaruko,
Nakahara-ku, Kawasaki-shi, Kanagawa, Japan, 1-4-34, Minamidai, Sagami-hara-shi,
Kanagawa, Japan, 2-23-5-303, Shimoseya, Seya-ku, Yokohama-shi, Kanagawa, Japan,
2-1-36-403, Horinouchi, Suginami-ku, Tokyo, Japan and 2-25-406, Mitsukyo,
Seya-ku, Yokohama-shi, Kanagawa, Japan

INSERT TITLE OF
INVENTION:

_____, respectively,
have invented certain new and useful improvements in: "CONDUCTIVE MEMBER, AND CHARGING ROLLER,
PROCESS CARTRIDGE AND IMAGE FORMING APPARATUS USING SAME"

(Application No. 11/517,390, filed September 8, 2006), and

WHEREAS, Ricoh Company, Ltd.

INSERT NAME
AND ADDRESS OF
COMPANY OR
OTHER ASSIGNEE

(hereinafter referred to as "ASSIGNEE") having a place of business at: 3-6, 1-chome Nkamagome, Ota-ku, Tokyo,
Japan is desirous of acquiring the entire right, title and interest in and to said invention and in and to any Letters Patent
that may be granted therefore in the United States and its territorial possessions and in any and all foreign countries;

NOW, THEREFORE, in consideration of the sum of FIVE DOLLARS (\$5.00), the receipt whereof is hereby
acknowledged, and for other good and valuable consideration, I (WE), by these presents do sell, assign and transfer
unto said ASSIGNEE, the full and exclusive right to the said invention in the United States and its territorial
possessions and in all foreign countries and the entire right, title and interest in and to any and all Letters Patent which
may be granted therefor in the United States and its territorial possessions and in any and all foreign countries and in
and to any and all divisions, reissues, continuations, substitutions and renewals thereof.

I (WE) hereby authorize and request the Patent Office Officials in the United States and its territorial possessions
and any and all foreign countries to issue any and all of said Letters Patent, when granted, to said ASSIGNEE as the
assignee of my (our) entire right, title and interest in and to the same, for the sole use and behoof of said ASSIGNEE,
its (his) successors and assigns, to the full end of the term for which said Letters Patent may be granted, as fully and
entirely as the same would have been held by me (us) had this Assignment and sale not been made.

12/04

Further, I (WE) agree that I (WE) will communicate to said ASSIGNEE or its (his) representatives any facts known to me (us) respecting said invention, and testify in any legal proceeding, sign all lawful papers, execute all divisional, continuation, substitute, renewal and reissue applications, execute all necessary assignment papers to cause any and all of said Letter Patent to be issued to said ASSIGNEE, make all rightful oaths, and, generally do everything possible to aid said ASSIGNEE, its (his) successors and assigns, to obtain and enforce proper protection for said invention in the United States and its territorial possessions and in any and all foreign countries.

The undersigned hereby grant(s) the firm of Oblon, Spivak, McClelland, Maier & Neustadt, P.C. of 1940 Duke Street Alexandria, Virginia 22314 the power to insert on this assignment any further identification, including the application number and filing date, which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

Date: <u>October 12, 2006</u>	<u>Eiji Shimojo</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Masanori Kasumi</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Yoshiyuki Kimura</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Masahiko Satoh</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Takeshi Uchitani</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Hideki Zamba</u> (Signature of Inventor)
Date: <u>October 13, 2006</u>	<u>Yutaka Narita</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Shunichi Washimato</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Yisaku Murakami</u> (Signature of Inventor)
Date: <u>October 16, 2006</u>	<u>Shin Kayahara</u> (Signature of Inventor)

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03/03

RECORDED: 10/24/2006

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