PATENT ASSIGNMENT

Electronic Version v1.1 Stylesheet Version v1.1

SUBMISSION TYPE: NEW ASSIGNMENT

NATURE OF CONVEYANCE: ASSIGNMENT

CONVEYING PARTY DATA

Name	Execution Date
Wuhua Yang	10/23/2006
Charles J. Bruggemann	10/23/2006

RECEIVING PARTY DATA

Name:	GM Global Technology Operations, Inc.
Street Address:	300 Renaissance Center
Internal Address:	MC 482-C23-B21
City:	Detroit
State/Country:	MICHIGAN
Postal Code:	48265-3000

PROPERTY NUMBERS Total: 1

Property Type	Number
Application Number:	11554779

CORRESPONDENCE DATA

Fax Number: (248)267-4455

Correspondence will be sent via US Mail when the fax attempt is unsuccessful.

Phone: 3136654712

Email: eleanor.j.halik@gm.com

Correspondent Name: Eleanor J. Halik

Address Line 1: 300 Renaissance Center

Address Line 2: MC 482-C23-B21

Address Line 4: Detroit, MICHIGAN 48265-3000

ATTORNEY DOCKET NUMBER: GP-307799

NAME OF SUBMITTER: Eleanor J. Halik

Total Attachments: 1

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PATENT

REEL: 018458 FRAME: 0795

\$40.00

CH \$40

ASSIGNMENT

Pursuant to an agreement with my employer, I formally assign to GM GLOBAL TECHNOLOGY OPERATIONS, INC., the entire right, title and interest, in all countries and application types, in the improvements set forth in the United States patent application GP-307799-US-NP/R&D/KAM entitled

METHOD FOR MANUFACTURE OF SHAPED TUBULAR PART

for which I executed a declaration dated as indicated below. If the patent application has been filed, I authorize attorney KATHRYN A. MARRA to insert the application number and filing date of said application here in parentheses (11/554779 filed 31-067-2006) when known.

Inventor's signature Wuhuea Young

Full name: WUHUA YANG

RECORDED: 10/31/2006

Residence: ANN ARBOR, MICHIGAN

Inventor's signature hand bry when

Full name: CHARLES J. BRUGGEMANN

Residence: ROCHESTER HILLS, MICHIGAN

Declaration dated:

Declaration dated:

10123/00

PATENT REEL: 018458 FRAME: 0796