

PATENT ASSIGNMENT

Electronic Version v1.1
 Stylesheet Version v1.1

SUBMISSION TYPE:	NEW ASSIGNMENT
NATURE OF CONVEYANCE:	MERGER
EFFECTIVE DATE:	12/13/2005

CONVEYING PARTY DATA

Name	Execution Date
AF Machine, Inc.	12/13/2005
Automatan, Incorporated	12/13/2005

RECEIVING PARTY DATA

Name:	HKM Corp.
Street Address:	2911 Apache Drive
City:	Plover
State/Country:	WISCONSIN
Postal Code:	54467

PROPERTY NUMBERS Total: 1

Property Type	Number
Patent Number:	6808593

CORRESPONDENCE DATA

Fax Number: (414)297-4900
Correspondence will be sent via US Mail when the fax attempt is unsuccessful.
 Phone: (414) 271-2400
 Email: ptomailmilwaukee@foley.com
 Correspondent Name: Richard J. McKenna
 Address Line 1: 777 East Wisconsin Avenue
 Address Line 2: Foley & Lardner
 Address Line 4: Milwaukee, WISCONSIN 53202

ATTORNEY DOCKET NUMBER:	040477-0112
NAME OF SUBMITTER:	Melissa Benko

Total Attachments: 4

500179418

**PATENT
 REEL: 018515 FRAME: 0633**

OP \$40.00 6808593

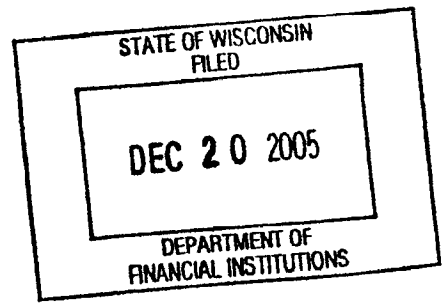
source=Articles of Merger step 2#page1.tif
source=Articles of Merger step 2#page2.tif
source=Articles of Merger step 2#page3.tif
source=Articles of Merger step 2#page4.tif

RECEIVED - DEPT OF
FINANCIAL INSTITUTIONS
STATE OF WISCONSIN

2005 DEC 15 AM 10:31

ARTICLES OF MERGER

(Dated: December 13, 2005)



1. Non-Surviving Parties to the Merger:

Company Names:

AF Machine Inc. (Entity ID: A024514), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.); and,

Automatan, Incorporated (Entity ID: 1E09434), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.).

2. Surviving Business Entity:

Company Name:

HKM Corp. (Entity ID: H024626), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.).

3. Approval by Business Entities and Applicable Law:

The Plan of Merger included in this document was approved by each business entity that is a party to the merger in the manner required by the laws applicable to each business entity, and in accordance with section 180.1104, Wis. Stats.

Immediately prior to and on the date of the adoption of the Plan of Merger, HKM Corp., the Surviving Business Entity, owned 100% of the issued and outstanding shares of all classes of stock of each AF Machine Inc. and Automatan, Incorporated, the non-surviving parties to the merger. The Plan of Merger was adopted in accordance with section 180.1104, Wis. Stats.

4. Effective Date:

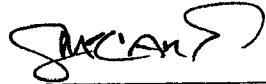
These Articles of Merger shall be effective on the date this document is received by the Wisconsin Department of Financial Institutions for filing.

5. Attachment to These Articles of Merger:

The Plan of Merger following these Articles of Merger is appended and incorporated.

6. Execution of These Articles of Merger:

Executed on December 13, 2005, by the surviving business entity on behalf of all parties to the merger.



Sean McCardell, President of HKM Corp.

This document was drafted by: E. John Buzza, Attorney at Law

Return Address and Daytime Telephone:

E. John Buzza
First Law Group S.C.
2900 Hoover Avenue, Suite A
Stevens Point, WI 54481-5678

Telephone: (715) 341-7855

PLAN OF MERGER

1. Non-Surviving Parties to the Merger:

Company Names:

AF Machine Inc. (Entity ID: A024514), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.); and,

Automatan, Incorporated (Entity ID: 1E09434), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.).

2. Surviving Business Entity:

Company Name:

HKM Corp. (Entity ID: H024626), a Business Corporation, organized under the laws of Wisconsin (Chapter 180, Wis. Stats.)

3. Manner and Basis of Conversion:

The manner and basis of converting the interests in each business entity that is a party to the merger into shares, interests, obligations or other securities of the surviving business entity or any other business entity or into cash or other property in whole or in part is as follows:

A. On and immediately prior to the filing of Articles of Merger with the Wisconsin Department of Financial Institutions (the "Effective Date"), HKM Corp. was the owner of 100% of the issued and outstanding shares of all classes of stock of each AF Machine Inc. and Automatan, Incorporated, the non-surviving parties to the merger.

B. Each share of common stock AF Machine Inc. owned by HKM Corp. immediately prior to the Effective Date shall cease to be outstanding, shall be canceled, and no payment shall be made with respect thereto.

C. Each share of common stock Automatan, Incorporated, owned by HKM Corp. immediately prior to the Effective Date shall cease to be outstanding, shall be canceled, and no payment shall be made with respect thereto.

D. On the Effective Date, title to all property owned by each of the non-surviving parties shall be vested in HKM Corp. without reversion or impairment. HKM Corp. shall be responsible for all liabilities of each of the non-surviving parties to the merger.

4. Other terms and conditions of the merger are:

After filing Articles of Merger with the Wisconsin Department of Financial Institutions ("Department"), HKM Corp. shall take all appropriate action to amend its Articles of Incorporation by changing its name from HKM Corp. to Automatan, Incorporated, and shall thereafter file with the Department appropriate Articles of Amendment as may be necessary to effect such name change.